



Novel structured packing for vapor-liquid contacting

Biao Sun



A global university

Western Australia | Dubai | Malaysia | Mauritius | Singapore



Introduction – Curtin University, Perth, Australia

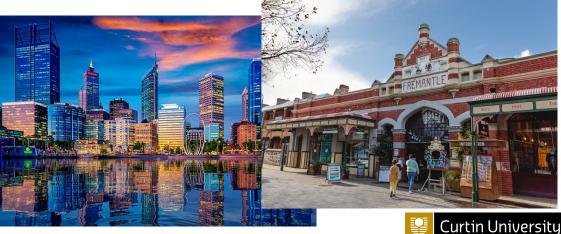
Curtin University

- •Founded in 1966
- Main campus in Perth, Western Australia
- ~60,000 students from 130+ countries
- Strong in Science & Engineering, Business,

Health, Humanities, and Medical Sciences

- Research strengths: Energy, Sustainability,
- Space, Health, Digital Innovation
- Partnerships: BHP, Woodside, CSIRO, NASA







Introduction – SpiroPak PTY Ltd

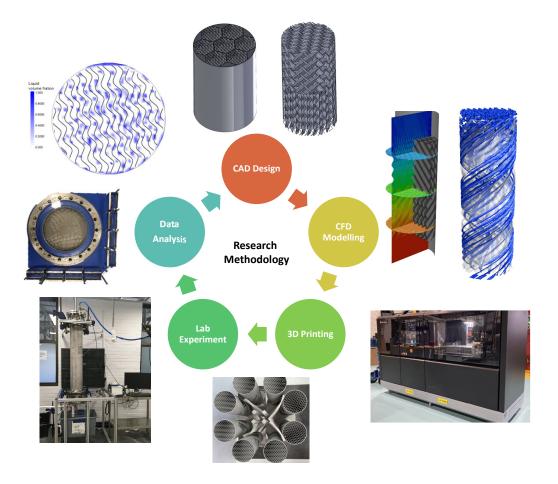


SpiroPak PTY Ltd (https://www.spiropak.com.au/)

- Australian company, started in 2024, specializing in structured
 packing
- Advanced separation and mass transfer solutions
- Applications across oil & gas, petrochemical, and chemical industries (e.g., DAC, PCCC)
- Known for innovation, efficiency, and quality manufacturing



Research and Development



What has been done?

Patented technology

> US: 11602726

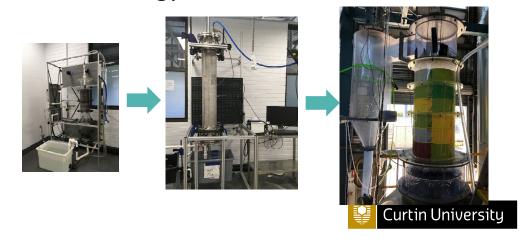
> India: 469090

> Japan: 7499230

SpiroPak company

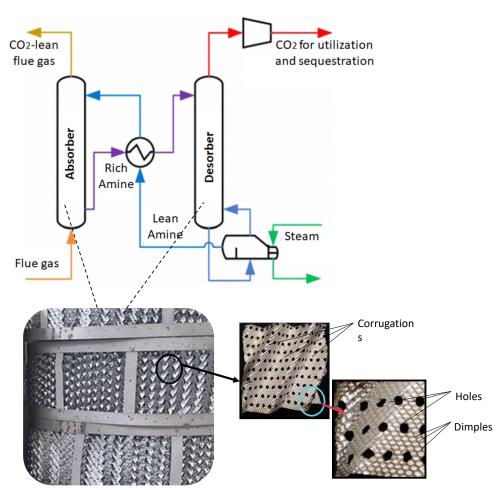
https://www.spiropak.com.au/

Technology readiness level 5~6





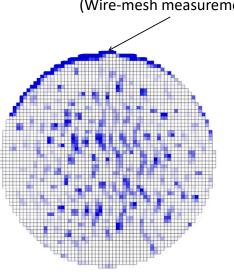
Conventional structured packing



Pressure drop	Pressure ~100 Pa/m
Flooding	Design margin ~70% of flooding velocity
Liquid-maldistribution	Channelling effect
Fouling/forming	Pressure drop increase, and effective area reduced.

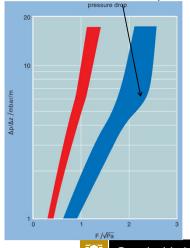
Maldistribution

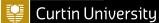
(Wire-mesh measurement)



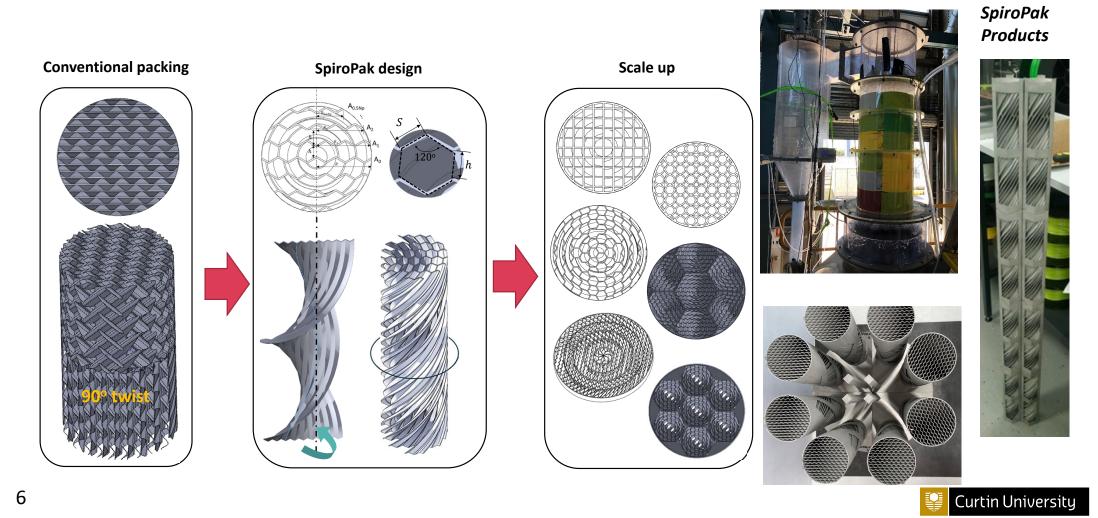
Sensitive pressure drop and flooding

(Ref. SULZER Structured packing)



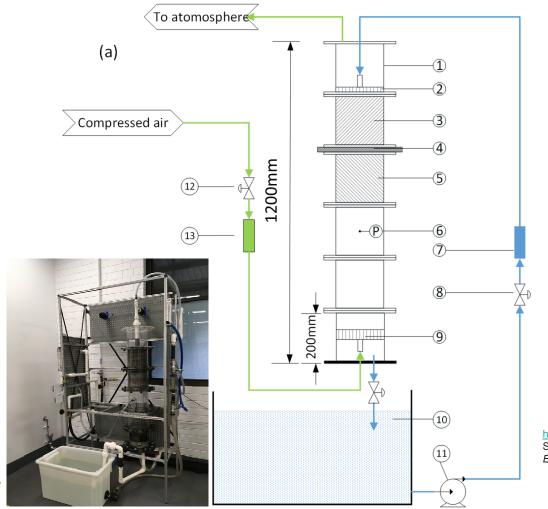


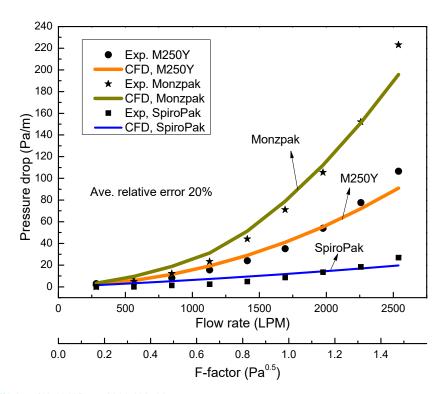
What SpiroPak is?





Packing performance – Pressure drop





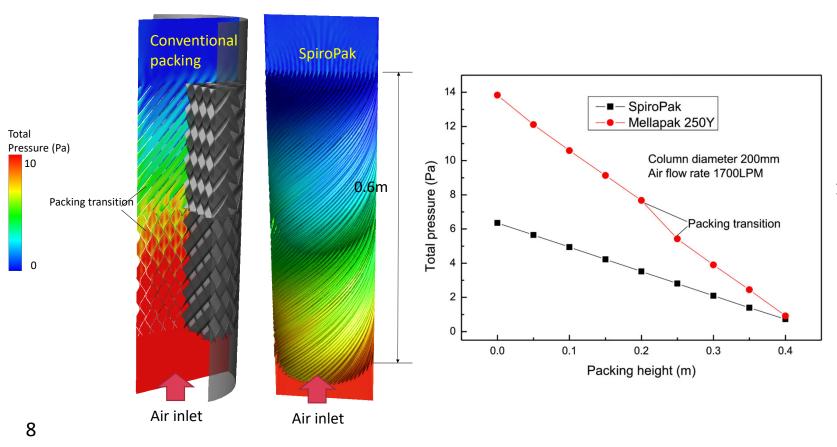
https://doi.org/10.1016/j.cep.2021.108533

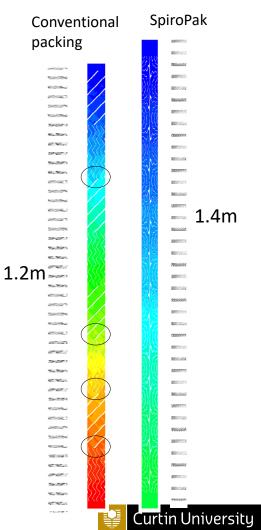
Sun, Biao, et al. "Hydrodynamics of a novel 3D printed structured packing—SpiroPak." *Chemical Engineering and Processing-Process Intensification* 167 (2021): 108533.





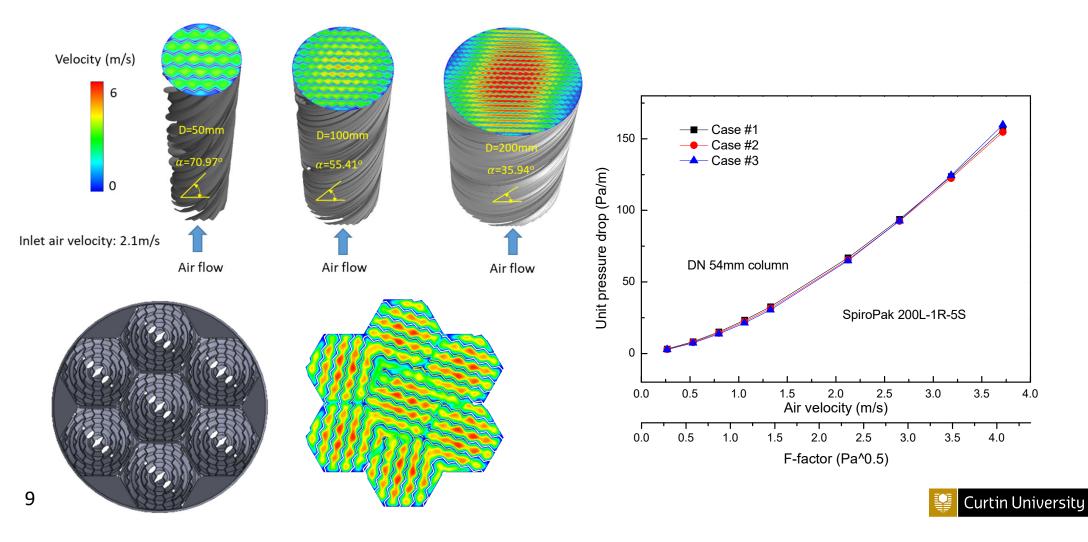
Packing performance – Pressure drop







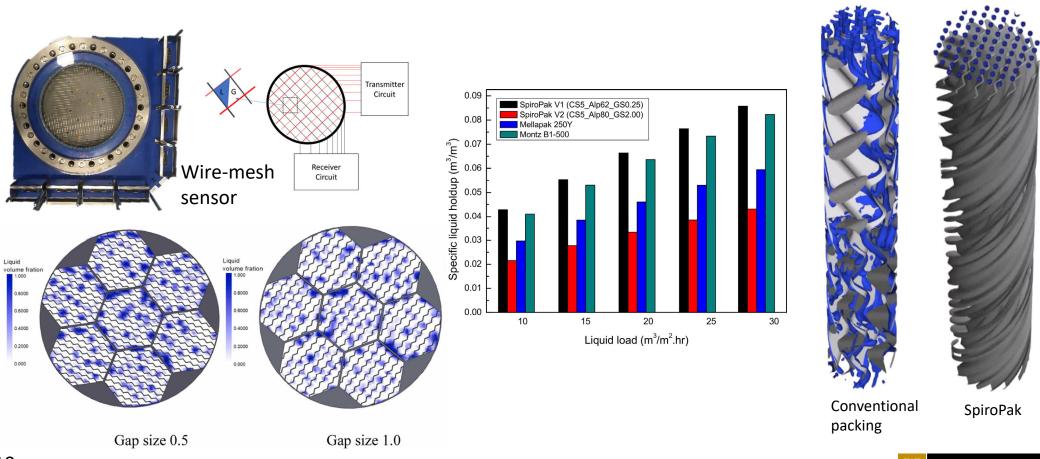
Packing performance – Pressure drop





CFD study

Packing performance - Liquid distribution and holdup





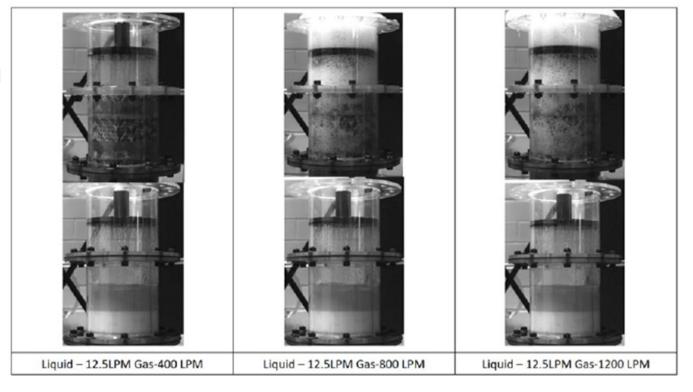




Packing performance – Foaming and Fouling

Conventional packing

SpiroPak

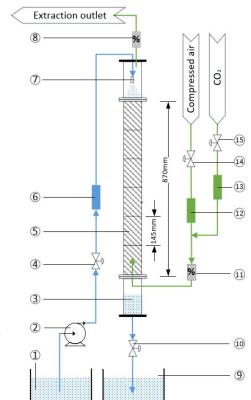








Packing performance – Mass transfer



Operating Temperature (°C)	20
Operating pressure (kPa)	101.3
Gas Density (kg/m³)	1.26
Gas Flowrate (LPM)	100 ~ 700 (or 6 ~ 42 Nm ³ /hr)
F-factor (Pa ^{0.5})	0.28 ~ 1.97
Solvent Flowrate (LPM)	1.3 ~ 2.8
Liquid Load (m³/m²·h)	11.73 ~ 25.27
NaOH Concentration (mol/L)	0.1 ~ 0.3
CO ₂ Volume Fraction (%)	3-9

2 – Water pump

3 - Liquid seal

4 - Liquid flow control valve

5 - Column cylinder

6 - Liquid flow meter

7 - Nozzle

8 - Output CO2 senser

9 - Waste water tank

10 - Liquid flow control valve

11 - Input CO₂ senser

12 - Air flow meter

13 - CO₂ flow meter

14 - Air flow control valve

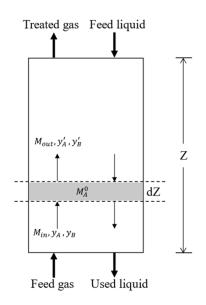
15 - CO₂ flow control valve

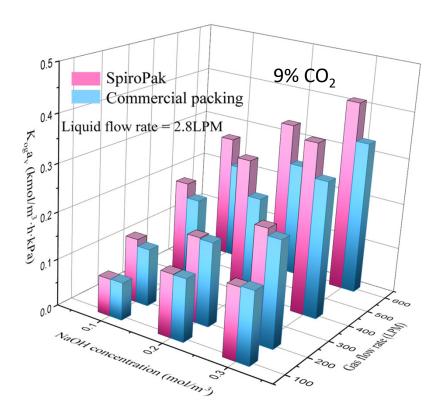


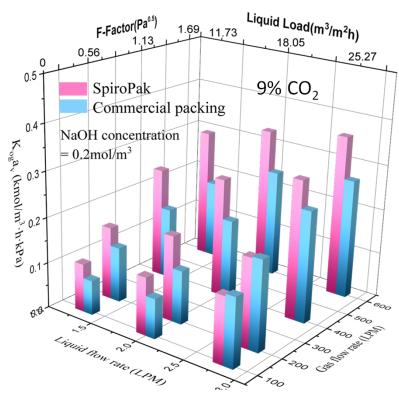


Packing performance – Mass transfer

SpiroPak mass transfer increased by >20%.







Overall mass transfer coefficient

$$K_{og}a_{v} = \frac{G_{I}}{P(y_{A} - y_{A}^{*})} \cdot \frac{dY_{A}}{dZ}$$

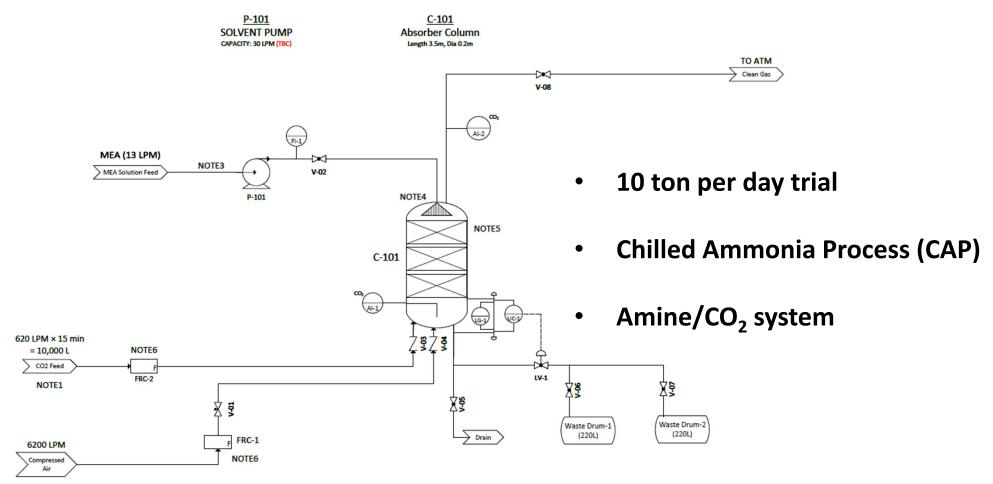
https://doi.org/10.1016/j.cep.2024.110132

Liu, Q., Yan, L., Bhatelia, T., Pareek, V., & Sun, B. (2025). Experimental investigation of mass transfer performance of a 3D printed novel structured packing–SpiroPak. Chemical Engineering and Processing-Process Intensification, 208, 110132.





Packing performance – Mass transfer (Further test)







SpiroPak PTD Ltd



Jasper Bouwmeester, MSc MBA

Principal Mechanical Engineer & Interim CEO

Jasper has extensive experience in both processing and 3D printing industries.



Prof. Dr. Tejas Bhatelia

Chief Technology Officer

Tejas has a very strong academic record and is one of the original inventors of SpiroPak.



Dr. Tom Hammond

Chief Operating Officer

Tom has been involved with SpiroPak since it's start and has a strong record in commercialising technologies.



Dr. Bigo Sun

Scientist

Biao is one of the original inventors of SpiroPak and has published multiple papers on the fundamentals of the 3d shape.



Eveline de Jong, MSc

Enginee

Eveline provides us with the tools and know-how to simulate SpiroPak in a variety of industries and cases.



Dr. Qiaoran (Tiffany) Liu

Scientist

Tiffany is our experimental scientist.





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