



MSC-Brew GMP Medium supports human MSC isolation and clinical-scale expansion

Introduction

Mesenchymal stem cells (MSCs) or stromal cells are a promising resource for cell-based therapies and are being tested in already registered phase II/III clinical trials. The production of clinical-grade cell products requires GMP-compliant instruments and consumables to assure high-quality and safe products. In addition, additives like fetal calf serum (FCS) can cause adverse effects and lot-to-lot variations.

The StemMACS™ MSC Expansion Media Kit XF is an optimized medium for the reproducible and reliable generation and expansion of MSCs from various tissues. The medium is serum- and xeno-free and can be used without pre-coating of cell culture vessels. We transferred this formulation into a GMP-compliant version (MSC-Brew GMP Medium) according to the recommendations of USP<1043> on ancillary materials. In this application note, we demonstrate the efficient use of the MSC-Brew GMP Medium for clinical-scale expansion of MSCs. MSCs were isolated from three human bone marrow (BM) samples and expanded in MSC-Brew GMP Medium. Growth kinetics and phenotypes of MSCs, cultivated in StemMACS MSC Expansion Media Kit XF, MSC-Brew GMP Medium, other commercially available xeno- and serum-free MSC media (medium A and B) as well as FCS- and platelet lysate (PL)-containing formulations were analyzed.

Materials and methods

Sample preparation

Human bone marrow or lipoaspirate samples were prepared according to our protocols "Isolation of mononuclear cells from human bone marrow aspirates by density gradient centrifugation"¹ or "Preparation of the stromal vascular fraction (SVF) from human lipoaspirate"². Human umbilical cord samples were prepared using the Umbilical Cord Dissociation Kit, human.

Isolation of human MSCs by plastic-adherent method

Cells were resuspended in pre-warmed MSC-Brew GMP Medium and transferred into a cell culture vessel at

appropriate cell density (tab. 1). Cells were cultured at 37 °C in an incubator with 5% CO₂ and >95% humidity. Medium was changed after 24–48 hours, and thereafter every 4–5 days. When MSCs had reached 80% confluency (presumably around day 10), MSCs were passaged (fig. 1).

Human tissue source	Seeding density (cell number/cm ²)	Medium volume (mL/cm ²)
Bone marrow mononuclear cells (BM MNC)	1.6×10 ⁵	0.2
Stromal vascular fraction (SVF)	1×10 ⁵	0.2
Umbilical cord	1.6×10 ⁵	0.2

Table 1: Optimal seeding density and required cell medium volume per cm² for initial cultivation of MSCs starting with primary tissue using MSC-Brew GMP Medium.

Expansion and passaging of human MSCs

MSC-Brew GMP Medium was removed and cells were washed with pre-warmed CliniMACS® PBS/EDTA Buffer to remove residual medium and dead cells. Pre-warmed trypsin-based detachment reagent was added to cover the cells and incubated for 5–10 minutes at 37°C. Detachment of MSCs was observed with a microscope. To ensure MSC detachment, the flask was gently tapped or incubation time was prolonged for another 5–10 minutes. Once MSCs were completely detached, trypsin inhibitor was added and cells were resuspended in pre-warmed MSC-Brew GMP Medium and transferred to an appropriate vessel. For optimal retrieval, the cell culture vessel was washed another time with MSC-Brew GMP Medium and the suspension was combined with the first one. Cells were centrifuged at 300×g for 5–10 minutes at room temperature and resuspended in MSC-Brew GMP Medium.

For further expansion, MSCs were seeded into new culture vessels (3×10³ cells/cm² for MSC-Brew GMP Medium and StemMACS MSC Expansion Media Kit XF, and 4×10³ cells/cm² for other media according to the manufacturers' recommendations) and cultured at 37 °C in an incubator with 5% CO₂ and >95% humidity. Medium was changed every 2–3 days. When MSCs had reached 80% confluency (approx. after 2–4 days), the passaging procedure was repeated.

Calculation of population doubling and cumulative population doubling rates

Population doubling (PD) and cumulative population doubling (CPD) were determined using the following equations:

$$\text{PD for each passage} = (\log_{10} (N_H) - \log_{10} (N_I)) / \log_{10} (2)$$

N_I = number of inoculated cells; N_H = number of harvested cells

$$\text{CPD} = \sum (\text{PD})$$

MSC phenotyping and functional analysis

Cultured MSCs were analyzed by flow cytometry using the MSC Phenotyping Kit, human.

Differentiation potential of cultured MSCs was tested by culturing cells in StemMACS™ AdipoDiff Media, human for 18 days, StemMACS ChondroDiff Media, human for 26 days, or StemMACS OsteoDiff Media, human for 10 days according to our protocol "StemMACS™ Mesenchymal Stem Cell Media, human"³.

Immunosuppressive capacity of cultured MSCs was analyzed using the MSC Suppression Inspector, human.

Cryopreservation of human MSCs

After centrifugation, MSC pellet was quickly resuspended with cold freezing solution (90% MSC-Brew GMP Medium + 10% CryoMACS® DMSO 10 (EP/USP) or StemMACS Cryo-Brew) and transferred to cryovials at a final concentration of $0.5\text{--}1.0 \times 10^6$ cells/mL. Samples were transferred to an isopropanol freezing container and frozen immediately at -80°C . After 24 hours, vials were transferred to a liquid nitrogen tank for long-term storage.

Product	Order no.
MSC-Brew GMP Medium	2L: 170-076-325 500mL: 170-076-326
StemMACS™ MSC Expansion Media Kit XF, human	130-104-182
MSC Phenotyping Kit, human	130-095-198
StemMACS AdipoDiff Media, human	130-091-677
StemMACS ChondroDiff Media, human	130-091-679
StemMACS OsteoDiff Media, human	130-091-678
MSC Suppression Inspector, human	130-096-207
CryoMACS DMSO 10 (EP, USP)	170-076-303
StemMACS Cryo-Brew	130-109-558
Umbilical Cord Dissociation Kit, human	130-105-737

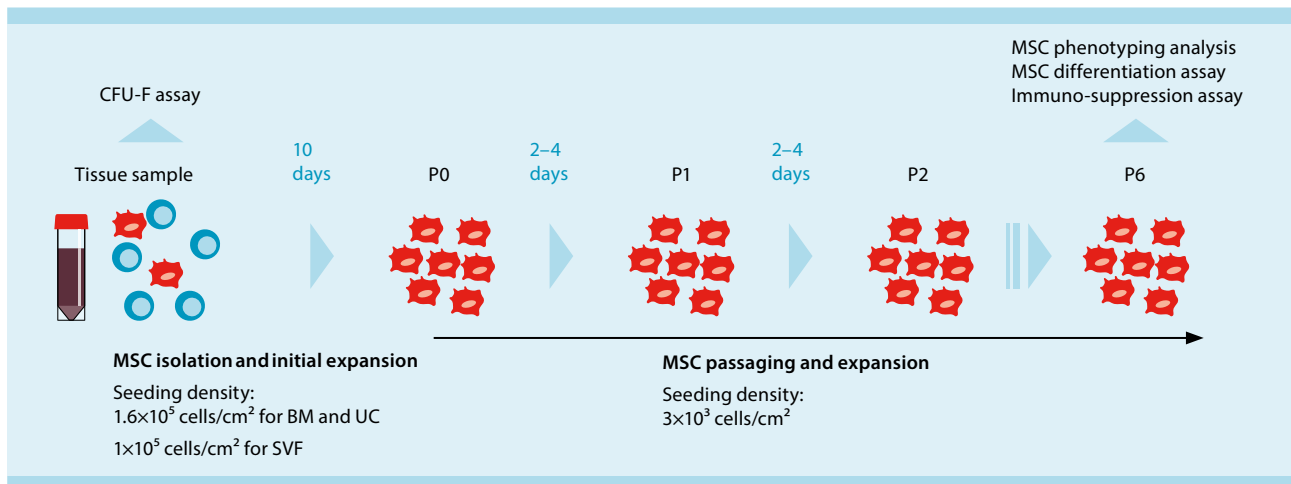


Figure 1: Overview of the MSC workflow.

Results

MSC-Brew GMP Medium and StemMACS MSC Expansion Media Kit XF enhance initial cell attachment and growth

First, the clonogenic potential of human bone marrow mononuclear cells (BM MNCs) cultivated in different media was tested. We assessed total cell numbers as well as colony-forming unit–fibroblast (CFU-F) counts after nine days in culture (fig. 2A). The CFU-F count was highest when BM MNCs were cultured in StemMACS MSC Expansion Media Kit XF or MSC-Brew GMP Medium. No cell growth was observed when using Medium A and B without 10% AB serum. The initial expansion potential of MSCs per CFU-F was higher with StemMACS MSC Expansion Media Kit XF or MSC-Brew GMP Medium than with all other media tested (fig. 2B).

MSC-Brew GMP Medium enables efficient MSC expansion

Growth of MSCs was monitored every other day from day one to day 33 (fig. 3A) and MSC morphology was examined microscopically. MSCs revealed a fibroblastoid morphology (fig. 3B).

A clinically relevant number of 2×10^8 cells could be harvested on average 12–13 days earlier when using MSC-Brew GMP Medium (at day 17 ± 1.25) or StemMACS MSC Expansion Media Kit XF (at day 17 ± 0.9) compared to medium supplemented with PL (at day 29 ± 1.4) or FCS (at day 30 ± 1) (fig. 3C). Thus, to reach a clinical-scale number of MSCs, less MSC Brew GMP Medium is required (fig. 3D). Samples from donor 1 and 2 failed to reach sufficient numbers of MSCs when expanded in FCS-containing media (fig. 3A). MSCs cultured in medium A or B did not reach a sufficient number in the tested timeframe (data not shown).

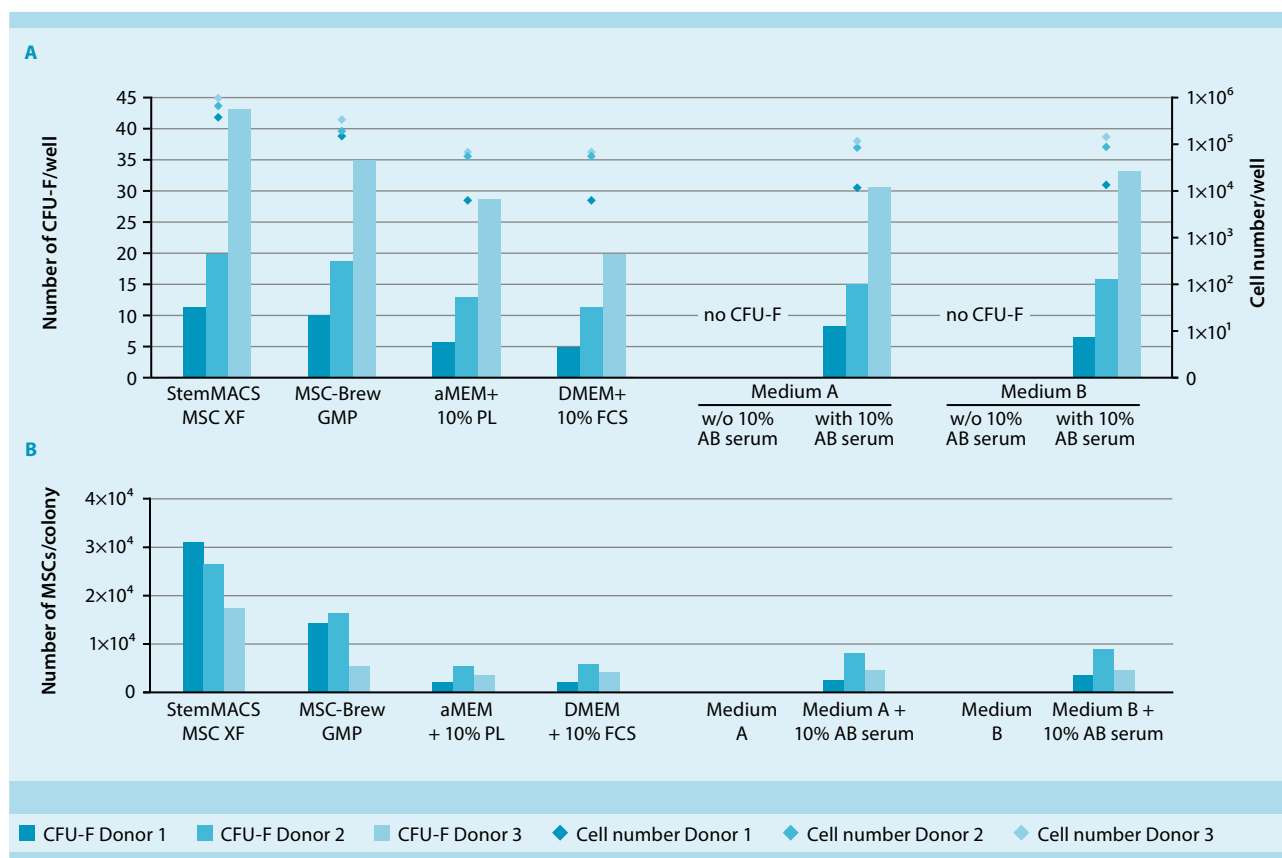


Figure 2: MSC-Brew GMP Medium and StemMACS™ MSC Expansion Media Kit XF support initial cell attachment and growth. (A) CFU-F counts and total cell numbers of cultures from three donors (passage 0, day 9. Performed in triplicate). (B) Initial expansion potential of MSCs per CFU-F.

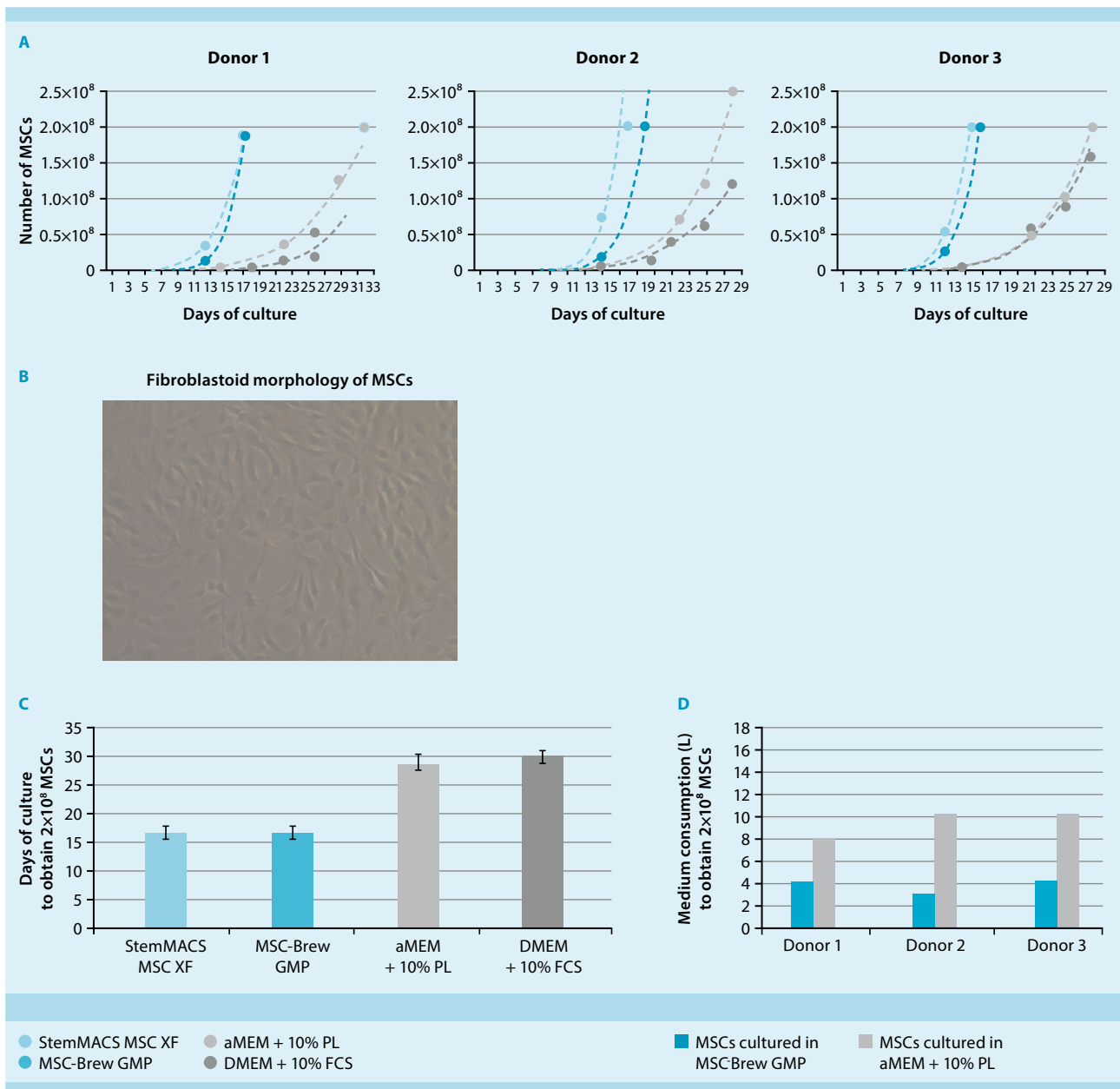


Figure 3: MSC-Brew GMP Medium enables efficient MSC expansion. (A) Growth kinetics of MSCs cultured in different media. (B) Fibroblastoid morphology of MSCs cultured in MSC-Brew GMP Medium. (C) Time needed and (D) volume of medium needed to obtain a clinically relevant number of MSCs (2×10^8 cells) ($n = 3$, SD).

Growth kinetics of BM-MSCs cultivated in different media were investigated for up to six passages (34–41 days of culturing). One representative growth curve per medium is depicted for donor 1 (fig. 4). MSCs cultured in MSC-Brew

GMP Medium revealed higher numbers of cumulative population doublings (CPD 13.7 ± 0.3) compared to MSCs cultured in medium containing PL (CPD 9.7 ± 0.8) or FCS (CPD 7.4 ± 1.9).

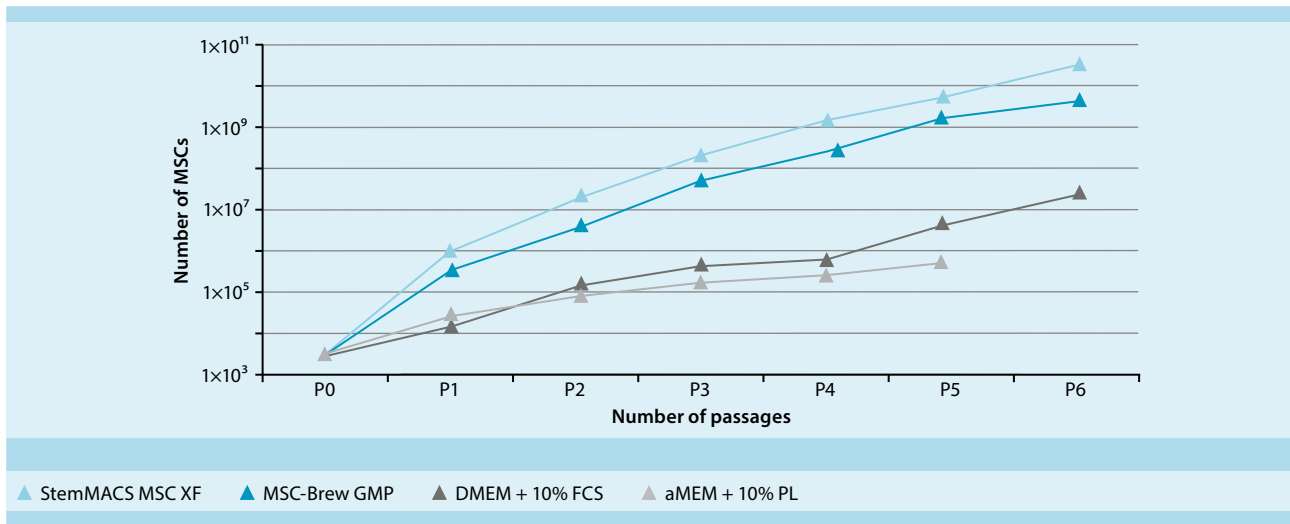


Figure 4: MSC-Brew GMP Medium facilitates efficient and stable MSC proliferation. MSCs cultured in MSC-Brew GMP Medium show higher expansion rates and stable proliferation in the tested timeframe (34–41 days of culturing).

MSC-Brew GMP Medium preserves standard MSC marker expression, multilineage differentiation potential, and immunosuppressive potential

The expression of cell surface markers of cultured MSCs was analyzed by flow cytometry using the MSC Phenotyping Kit after expansion for six passages in different MSC media.

Irrespective of the medium, expanded MSCs showed the typical expression profiles of CD73, CD90, and CD105 (tab. 2) as described within ISCT Guidelines⁴.

	StemMACS MSC XF	MSC-Brew GMP	DMEM + 10% FCS	aMEM + 10% PL
% Positive				
Target	Positive human MSC markers (ISCT Guidelines: >95%⁴)			
CD73	99.88±0.03	99.77±0.10	99.92±0.02	99.90±0.03
CD90	99.88±0.08	99.86±0.11	99.87±0.03	99.88±0.01
CD105	99.55±0.24	99.63±0.08	99.78±0.01	99.71±0.02
	Negative human MSC markers (ISCT Guidelines: <2%⁴)			
Non-MSK markers: CD14, CD20, CD34, CD45	1.54±0.01	1.34±0.02	1.45±0.02	1.34±0.03

Table 2: MSC-Brew GMP Medium preserves standard MSC marker expression. ISCT Guidelines for positive and negative MSC markers⁴ were met.

Next, we tested the differentiation potential of MSCs cultivated in MSC-Brew GMP Medium for six passages. MSCs were cultured in StemMACS™ AdipoDiff Medium, human, StemMACS ChondroDiff Medium, human, or StemMACS OsteoDiff Medium, human to induce their differentiation into

adipocytes, chondrocytes, and osteoblasts. Differentiated cells were stained according to ISCT Guidelines⁴, and successful differentiation into adipocytes, chondrocytes, and osteoblasts was observed (fig. 5).

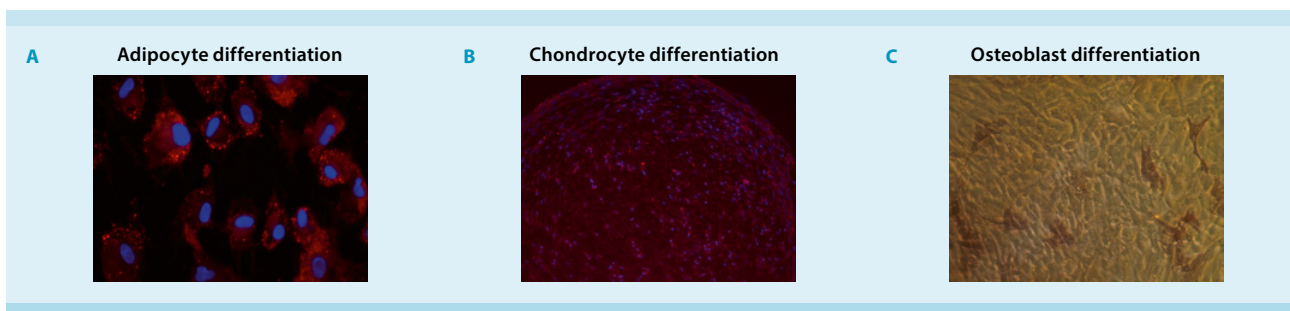


Figure 5: MSCs cultured in MSC-Brew GMP Medium maintain differentiation potential. Isolated MSCs were cultivated in different media for 10–26 days. (A) Adipocyte differentiation was analyzed using a lipid-staining dye (red). (B) Chondrocyte differentiation was analyzed using an anti-aggregan antibody (red). (C) Osteoblast differentiation was analyzed by detection of alkaline phosphatase activity (blue-purple).

To investigate immune modulatory capacity of the expanded MSCs, cells from passage six were cocultured with CD4⁺CD25⁻ responder T cells (Tresp) at different ratios. CD4⁺CD25⁻ T cells were labeled with CellTrace™ Dye to monitor T cell proliferation after stimulation with CD2, CD3, and CD28 antibody-loaded particles included in the MSC Suppression Inspector, human. Flow cytometry analysis of proliferating T cells cocultured

with MSCs expanded in MSC-Brew GMP Medium is shown as an example (fig. 6A). T cell suppression was observed for all conditions (fig. 6B). The immunosuppressive capacity was preserved after a freeze-thaw cycle in MSC-Brew GMP Medium + 10% CryoMACS® DMSO or StemMACS™ Cryo-Brew (data not shown).

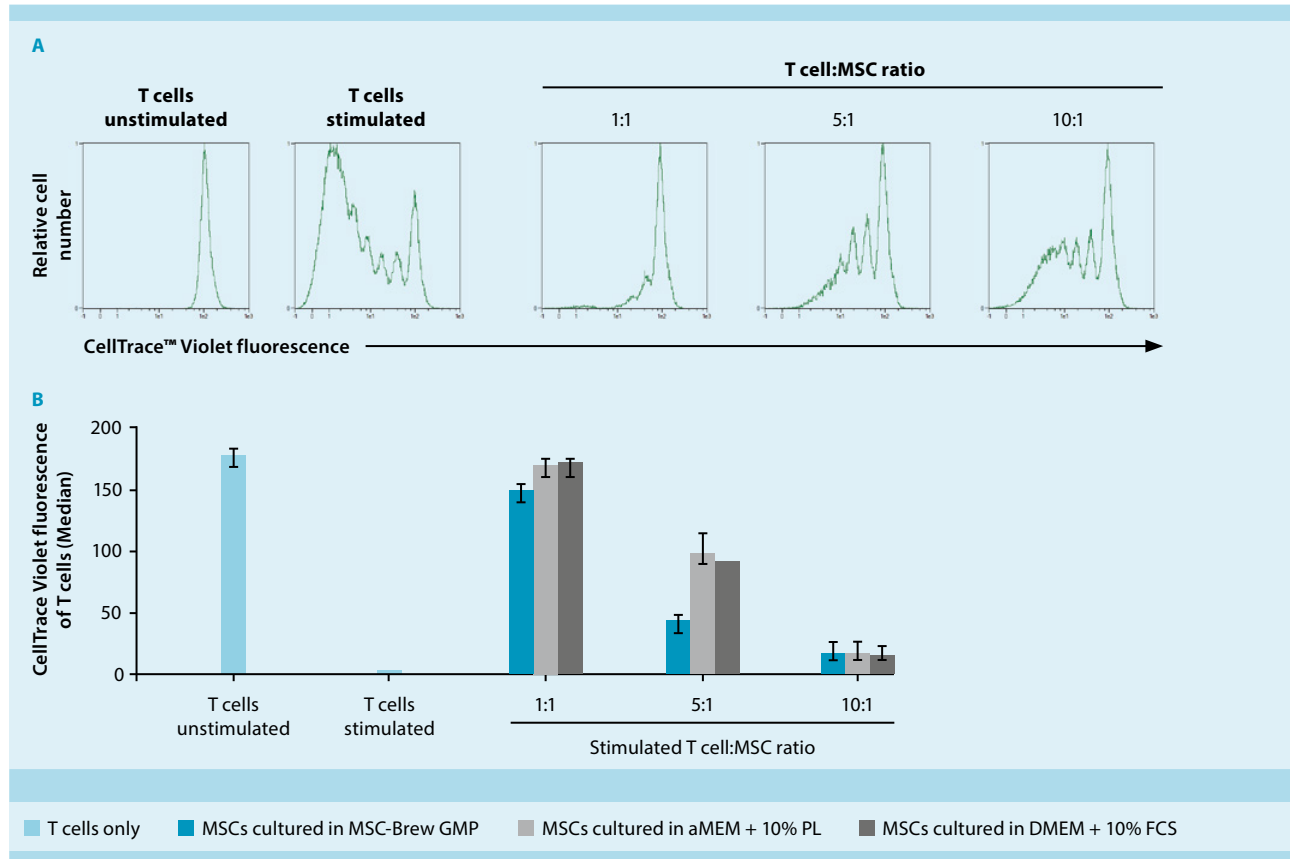


Figure 6: MSC-Brew GMP Medium preserves immunosuppressive potential. (A) Flow cytometry analysis of proliferating T cells cocultured with MSCs at different ratios. (B) T cell-suppressive potential was observed for all conditions, even with decreased MSC to T cell ratio (n = 3, SD).

MSC-Brew GMP Medium supports efficient expansion of MSCs derived from various tissues

Next, we tested the growth capacity of MSCs generated from different tissues. Human adipose-derived (AT-), bone marrow-derived (BM-), and umbilical cord-derived (UC-) MSCs were cultured in MSC-Brew GMP Medium. MSCs were plated at 3×10^3 cells/cm² and cell growth was monitored for

three passages to calculate the population doubling rate per day. Each passage was harvested at 80% confluency. MSCs generated from various primary tissues showed a stable proliferation for three passages when cultured in MSC-Brew GMP Medium (fig. 7A). Furthermore, cultured MSCs revealed a spindle-shaped morphology (fig. 7B).

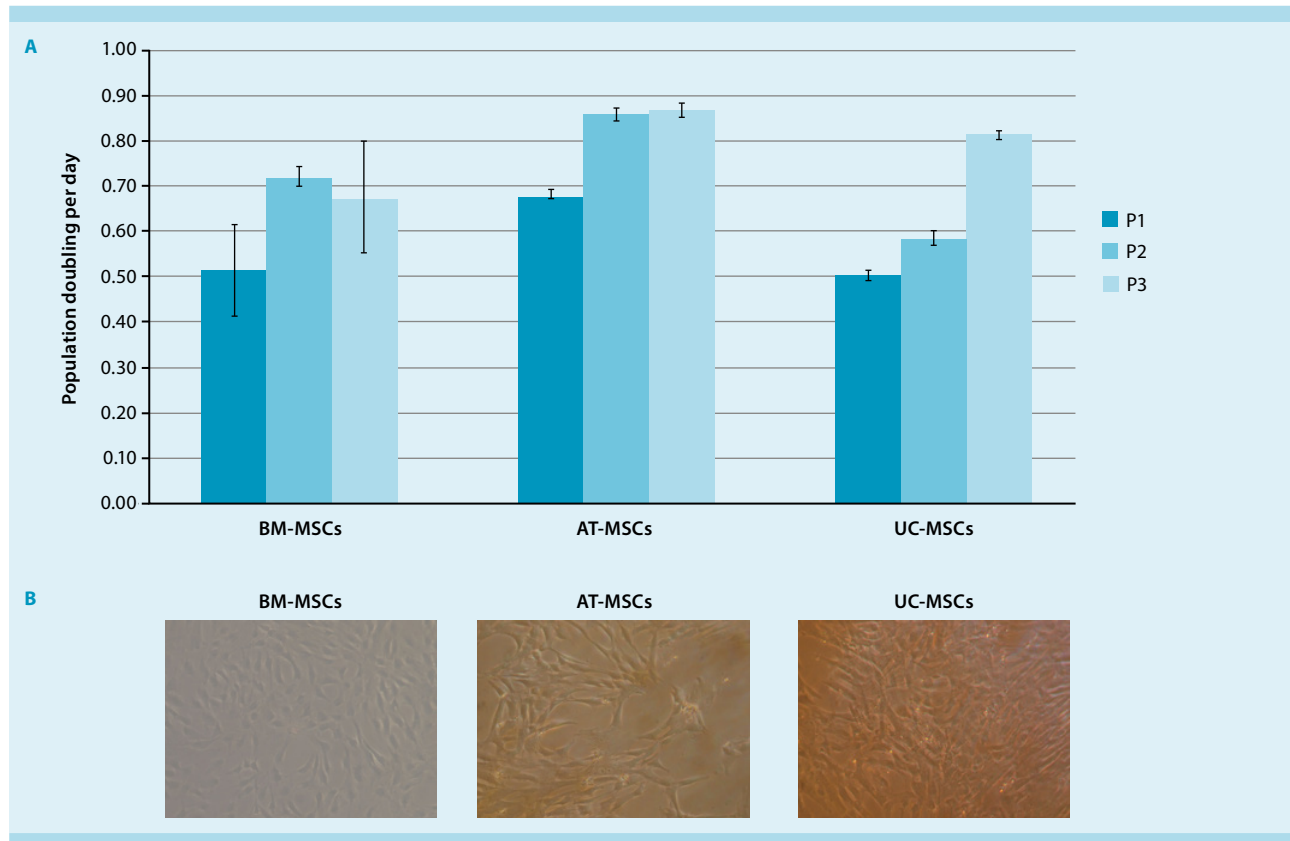


Figure 7: MSCs from various tissues can be expanded with MSC-Brew GMP Medium. (A) Population doubling rates per day for MSCs from bone marrow (BM), adipose tissue (AT), and umbilical cord (UC), cultivated in MSC-Brew GMP Medium (passages 1–3). (B) Representative microscope images of the spindle-shaped morphology of MSCs (at passage three) from different tissues (n = 3, SD).

Conclusion

- The serum- and xeno-free MSC-Brew GMP Medium is based on the formulation of StemMACS MSC Expansion Media Kit XF and shows comparable performance. It supports the efficient attachment of MSCs without requirement of AB serum and without requirement of pre-coating culture vessels.
- MSC-Brew GMP Medium supports efficient expansion of bona fide MSCs from different human tissues at a clinically relevant scale.
- MSC phenotypes are maintained and multilineage differentiation and immunomodulatory potentials of expanded MSCs are preserved.

References

1. Isolation of mononuclear cells from human bone marrow aspirates by density gradient centrifugation
www.miltenyibiotec.com/BM-MNC-isolation
2. Preparation of the stromal vascular fraction (SVF) from human lipoaspirate
www.miltenyibiotec.com/SVF-preparation
3. StemMACS™ Mesenchymal Stem Cell Media, human
www.miltenyibiotec.com/MSC-media
4. Dominici, M. *et al.* (2006) Minimal criteria for defining multipotent mesenchymal stromal cells. The International Society for Cellular Therapy position statement. *Cytotherapy*. 8: 315–317.



Miltenyi Biotec

Germany/Austria

Miltenyi Biotec B.V. & Co. KG
Friedrich-Ebert-Straße 68
51429 Bergisch Gladbach
Germany
Phone +49 2204 8306-0
Fax +49 2204 85197
macsde@miltenyi.com

USA/Canada

Miltenyi Biotec Inc.
2303 Lindbergh Street
Auburn, CA 95602, USA
Phone 800 FOR MACS
Phone +1 530 888 8871
Fax +1 877 591 1060
macsus@miltenyi.com

Australia

Miltenyi Biotec
Australia Pty. Ltd.
Unit 11, 2 Eden Park Drive
Macquarie Park, NSW 2113
Australia
Phone +61 2 8877 7400
Fax +61 2 9889 5044
macsau@miltenyi.com

Benelux

Miltenyi Biotec B.V.
Sandfortdreef 17
2333 ZZ Leiden
The Netherlands
macsni@miltenyi.com

Customer service

The Netherlands

Phone 0800 4020120
Fax 0800 4020100

Customer service Belgium

Phone 0800 94016
Fax 0800 99626

Customer service Luxembourg

Phone 800 24971
Fax 800 24984

China

Miltenyi Biotec Technology &
Trading (Shanghai) Co., Ltd.
Room 401
No. 1077, Zhangheng Road
Pudong New Area
201203 Shanghai, P.R. China
Phone +86 21 6235 1005
Fax +86 21 6235 0953
macscn@miltenyi.com

France

Miltenyi Biotec SAS
10 rue Mercoeur
75011 Paris, France
Phone +33 1 56 98 16 16
Fax +33 1 56 98 16 17
macsfr@miltenyi.com

Italy

Miltenyi Biotec S.r.l.
Via Paolo Nanni Costa, 30
40133 Bologna
Italy
Phone +39 051 6 460 411
Fax +39 051 6 460 499
macsit@miltenyi.com

Japan

Miltenyi Biotec K.K.
NEX-Eitai Building 5F
16-10 Fuyuki, Koto-ku
Tokyo 135-0041, Japan
Phone +81 3 5646 8910
Fax +81 3 5646 8911
macsjp@miltenyi.com

Nordics and Baltics

Miltenyi Biotec Norden AB
Scheelevägen 17
223 70 Lund
Sweden
macsse@miltenyi.com

Customer service Sweden

Phone 0200 111 800

Fax 046 280 72 99

Customer service Denmark

Phone 80 20 30 10

Fax +46 46 280 72 99

Customer service

Norway, Finland, Iceland, and Baltic countries

Phone +46 46 280 72 80

Fax +46 46 280 72 99

Singapore

Miltenyi Biotec Asia Pacific Pte Ltd
438B Alexandra Road, Block B
Alexandra Technopark
#06-01
Singapore 119968
Phone +65 6238 8183
Fax +65 6238 0302
macssg@miltenyi.com

South Korea

Miltenyi Biotec Korea Co., Ltd.
Arigi Bldg. 8F
562 Nonhyeon-ro
Gangnam-gu
Seoul 06136, South Korea
Phone +82 2 555 1988
Fax +82 2 555 8890
macskr@miltenyi.com

Spain

Miltenyi Biotec S.L.
C/Luis Buñuel 2
Ciudad de la Imagen
28223 Pozuelo de Alarcón (Madrid)
Spain
Phone +34 91 512 12 90
Fax +34 91 512 12 91
macses@miltenyi.com

Switzerland

Miltenyi Biotec Swiss AG
Gibelinstrasse 27
4500 Solothurn
Switzerland
Phone +41 32 623 08 47
Fax +49 2204 85197
macsch@miltenyi.com

United Kingdom

Miltenyi Biotec Ltd.
Almac House, Church Lane
Bisley, Surrey GU24 9DR, UK
Phone +44 1483 799 800
Fax +44 1483 799 811
macsuk@miltenyi.com

www.miltenyibiotec.com

Miltenyi Biotec provides products and services worldwide. Visit www.miltenyibiotec.com/local to find your nearest Miltenyi Biotec contact.

Unless otherwise specifically indicated, Miltenyi Biotec products and services are for research use only and not for therapeutic or diagnostic use. MACS® GMP Products are for research use and *ex vivo* cell culture processing only, and are not intended for human *in vivo* applications. For regulatory status in the USA, please contact your local representative. MACS GMP Products are manufactured and tested under a quality system certified to ISO 13485 and are in compliance with relevant GMP guidelines. They are designed following the recommendations of USP <1043> on ancillary materials.

The CliniMACS® System components, including Reagents, Tubing Sets, Instruments, and PBS/EDTA Buffer, are designed, manufactured and tested under a quality system certified to ISO 13485.

In the EU, the CliniMACS System components are available as CE-marked medical devices for their respective intended use, unless otherwise stated. The CliniMACS Reagents and Biotin Conjugates are intended for *in vitro* use only and are not designated for therapeutic use or direct infusion into patients. The CliniMACS Reagents in combination with the CliniMACS System are intended to separate human cells. Miltenyi Biotec as the manufacturer of the CliniMACS System does not give any recommendations regarding the use of separated cells for therapeutic purposes and does not make any claims regarding a clinical benefit. For the manufacturing and use of target cells in humans the national legislation and regulations – e.g. for the EU the Directive 2004/23/EC (“human tissues and cells”), or the Directive 2002/98/EC (“human blood and blood components”) – must be followed. Thus, any clinical application of the target cells is exclusively within the responsibility of the user of a CliniMACS System.

In the US, the CliniMACS CD34 Reagent System, including the CliniMACS Plus Instrument, CliniMACS CD34 Reagent, CliniMACS Tubing Sets TS and LS, and the CliniMACS PBS/EDTA Buffer, is FDA approved as a Humanitarian Use Device (HUD), authorized by U.S. Federal law for use in the treatment of patients with acute myeloid leukemia (AML) in first complete remission. The effectiveness of the device for this indication has not been demonstrated. Other products of the CliniMACS Product Line are available for use only under an approved Investigational New Drug (IND) application, Investigational Device Exemption (IDE), or FDA approval. CliniMACS GMP MicroBeads are for research use and *ex vivo* cell processing only. CliniMACS MicroBeads are for research use only and not for human therapeutic or diagnostic use. CliniMACS, CryoMACS, MACS, StemMACS, and the Miltenyi Biotec logo are registered trademarks or trademarks of Miltenyi Biotec and/or its affiliates in various countries worldwide. All other trademarks mentioned in this document are the property of their respective owners and are used for identification purposes only. Copyright © 2020 Miltenyi Biotec and/or its affiliates. All rights reserved.