# Circular economy approach in Electric Vehicles' battery packs

Developing an innovative and competitive lightweight battery with the objective to accelerate the mass market take-up of electric and hybrid vehicles.

The MARBEL project focuses on the **need for fast-charging and long-lasting batteries to boost end-user demands**, while applying high modularity and easy assembly and developing novel testing methodologies.

The project designs, develops and demonstrates **new modular, compact, lightweight and high-performance battery packs together with flexible and robust Battery Management Systems for battery Electric Vehicles and plug-in hybrids**, while maintaining safety levels, allowing fast, high quality and cost-effective large-scale production and following eco-design principles.

### **3,5 years duration**

l<sup>st</sup> January 2021 - 30<sup>th</sup> June 2024

## Budget

11,7M€, of which 9,8M€ funded by the European Commission under the Horizon 2020 research and innovation programme.

# MARBEL

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The project has received funding from the European Commission's Horizon 2020 programme. Grant N° 963540

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MARBEL

Manufacturing the next generation of battery packs for the automotive mass-market

Innovative Electric Vehicles' batteries for an environmentfriendly and lighweight mobility



## Batteries features

## **Research & Innovation** on Electric Vehicles' batteries



# Design for Assembly & Dissassembly

Advanced battery packs using a Design-for-Assembly and Disassembly methodology.



## **Ligthweighting the battery package** Reducing the weight of the

metallic parts.



#### **2<sup>nd</sup> life reuse** Solutions and processes for parts' sustainable dismantling and 2<sup>nd</sup> life



## Advanced BMS

Flexible advanced Battery Management Systems (BMS).

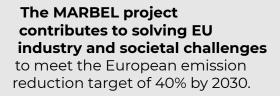


## Ultra-fast charging

Ultra-fast charging strategies and enhanced thermal management for an extended useful battery life.



**Performance & safety** Procedures for characterisation and validation of future performance and safety. Fostering the acceptance and use of Electric Vehicles by solving two of the main critical points in consumer's decision-making: limited vehicle autonomy and charging time, enabling to travel longer distances.





Advanced battery packs and materials



Solutions and processes for sustainable dismantling and 2<sup>nd</sup> life



Ultra-fast charging strategies & enhanced thermal management

1

2

3



Procedures for characterisation & validation of future performance



Lightweight and sustainable Battery Packaging



Modular and flexible battery management systems



MARBEL requirements set up

Development of solutions and components

Battery manufacturing, assembly and dismantling

Validation and demonstration