

Closing the coarse particle gap

An innovative approach to low-cost PM₁₀ measurement

David Lu Co-founder & CEO • Jack Kodros Co-Author Clarity Movement Co.

Why did we develop the Dust Module?

Customer interest & use cases

Enhanced PM₁₀ topped customer requests for new measurement capability.

Pollutant	Votes
Enhanced PM10	152
Ultrafine PM	138
Speciated VOC	109
CO	107
CO2	93

Limitations of low-cost sensors

Published field studies show low-cost PM sensors lose accuracy on coarse particles.

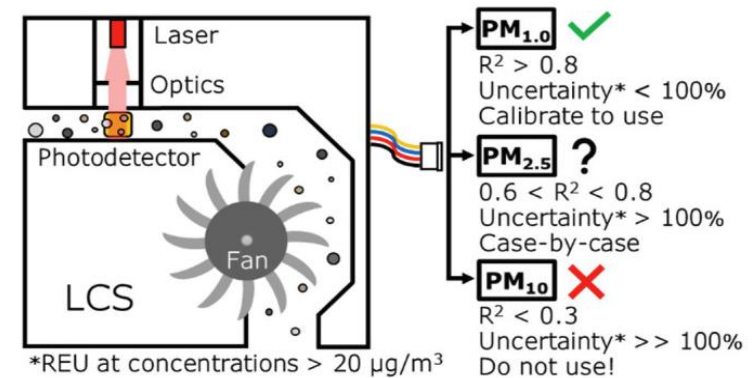
Size-Resolved Field Performance of Low-Cost Sensors for Particulate Matter Air Pollution

[Emilio Molina Rueda[†]](#), [Ellison Carter[‡]](#), [Christian L'Orange[†]](#), [Casey Quinn[†]](#), [John Volckens^{†,*}](#)

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PMCID: PMC10018765 PMID: [36938150](#)

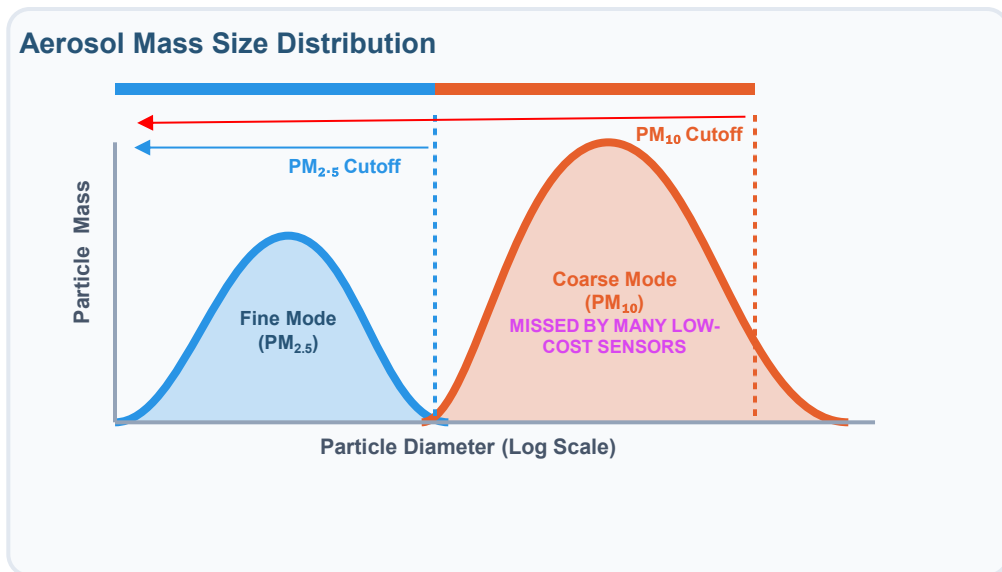
Abstract



Measuring only PM_{2.5} misses major pollution sources

The Limitation of Low-Cost Sensors

Standard low-cost optical monitors primarily detect particles with diameters less than 1-2.5 μm . By only tracking **PM_{2.5}**, these networks remain completely blind to the coarse particulate fraction.



What You Miss Without PM₁₀

Major mechanical, agricultural, and natural emission sources generate larger coarse fractions that bypass PM_{2.5} sensors entirely:

Windblown Dust

Soil erosion & storms

Sea Spray

Coastal aerosols

Mining & Const.

Mechanical crustal dust

The Coarse Particle Measurement Gap

- Low-cost sensors fail to register heavy, coarse particles due to basic optical inlet limitations.
- Crucial environmental indicators are missed entirely, leaving communities vulnerable to unmonitored dust and industrial events.
- True regional air quality management requires simultaneous monitoring of both fine and coarse particles.

The PM₁₀ monitoring landscape

PM₁₀ performance ↑

Reference

~\$30,000

Certified FEM / FRM instrument

ThermoFisher
SCIENTIFIC

 Met One
Instruments

 **TELEDYNE API**
Everywhere you look™

Near reference

~\$10,000

Optical Particle Counter

 Met One
Instruments
E-BAM

 **aeroqual**

 **PALAS**



Low-cost sensors

\$200–3,000

Nephelometer or Sensor Fusion

 **PurpleAir**

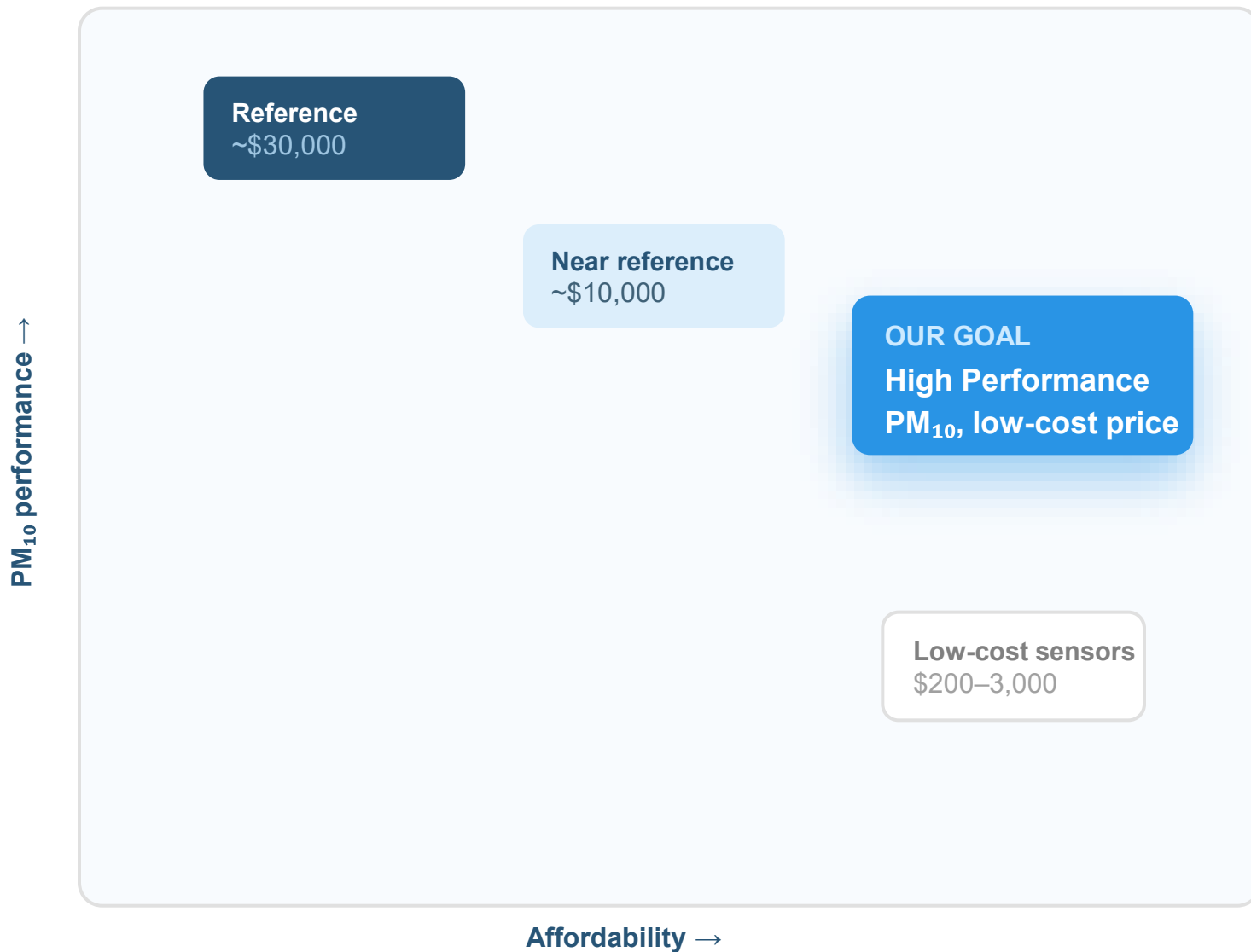
 **QUANTAQ**

 **airgradient**

 **kunak**
SENSING ANYWHERE

 **airly**

Our goal: High-Performance PM_{10} at low cost



- Direct coarse particle detection, not algorithm estimates
- Reliable performance in all environments
- Sensor-class affordability and deployment

Three challenges for PM₁₀ performance

01

True coarse particle detection

02

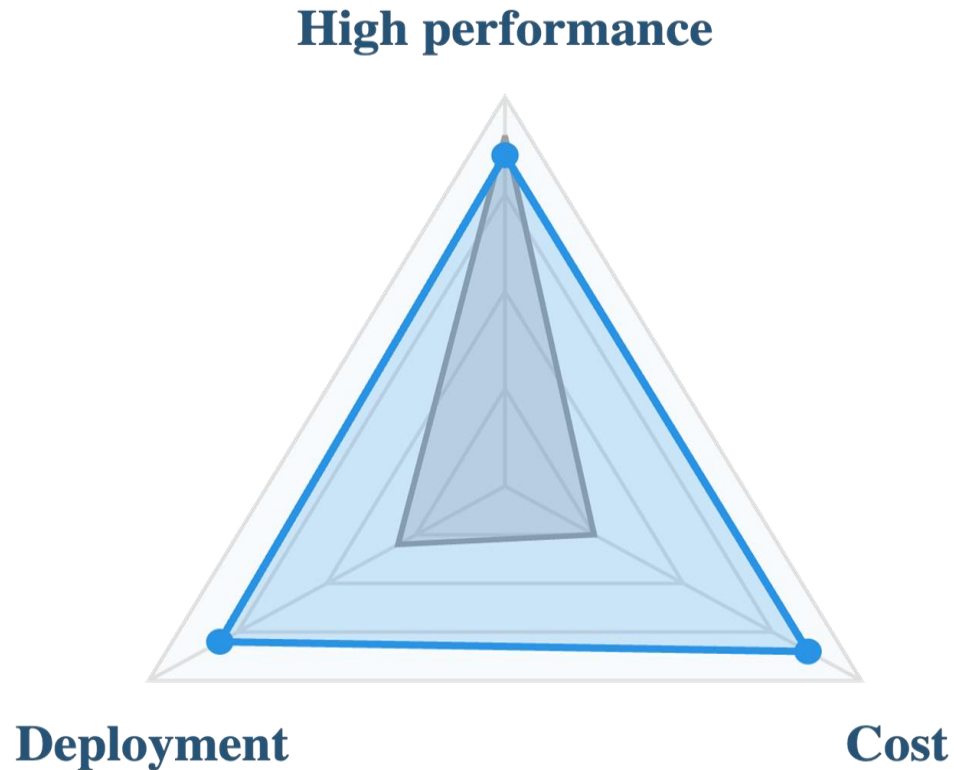
Hygroscopic growth in high humidity

03

Accuracy in high wind conditions

The real challenge is balance

Most instruments optimize one corner. The Dust Module has to hold all three at once.



Hold all three corners at once

- Conventional instrument, strong on a single axis
- Dust Module target, balanced across all three

Performance reliable coarse detection in all environments

Cost remain in the low-cost-sensor price band

Deployment solar capable, small, plug-and-play





THE PRODUCT

Clarity Dust Module

Our first low-cost, high-performance PM₁₀ solution.

Dynamic heated inlet

Reduces humidity interference at low power

Advanced optical engine

Direct detection of coarse particles

Modular design

Small, lightweight, plug-and-play

Robust global collocation across seven sites

Evaluating low-cost sensor accuracy directly alongside regulatory-grade reference instrumentation.

SITE LOCATION	REFERENCE	ENVIRONMENT	MODS
Calexico, CA (USA)	BAM-1020	Border dust, Agricultural	3
King City, CA (USA)	BAM-1020	High humidity & Fog	3
El Paso, TX (USA)	T640X	High-intensity dust storms	3
Sefton (UK)	FIDAS 200E	Urban / Coastal	2
Sellicks Beach (AUS)	TEOM 1405	Coastal / Hygroscopic	1
Västerås (SWE)	FIDAS 200E	Urban / Northern climate	1
Queensland (Aus)	T640X	Urban / Arid	3



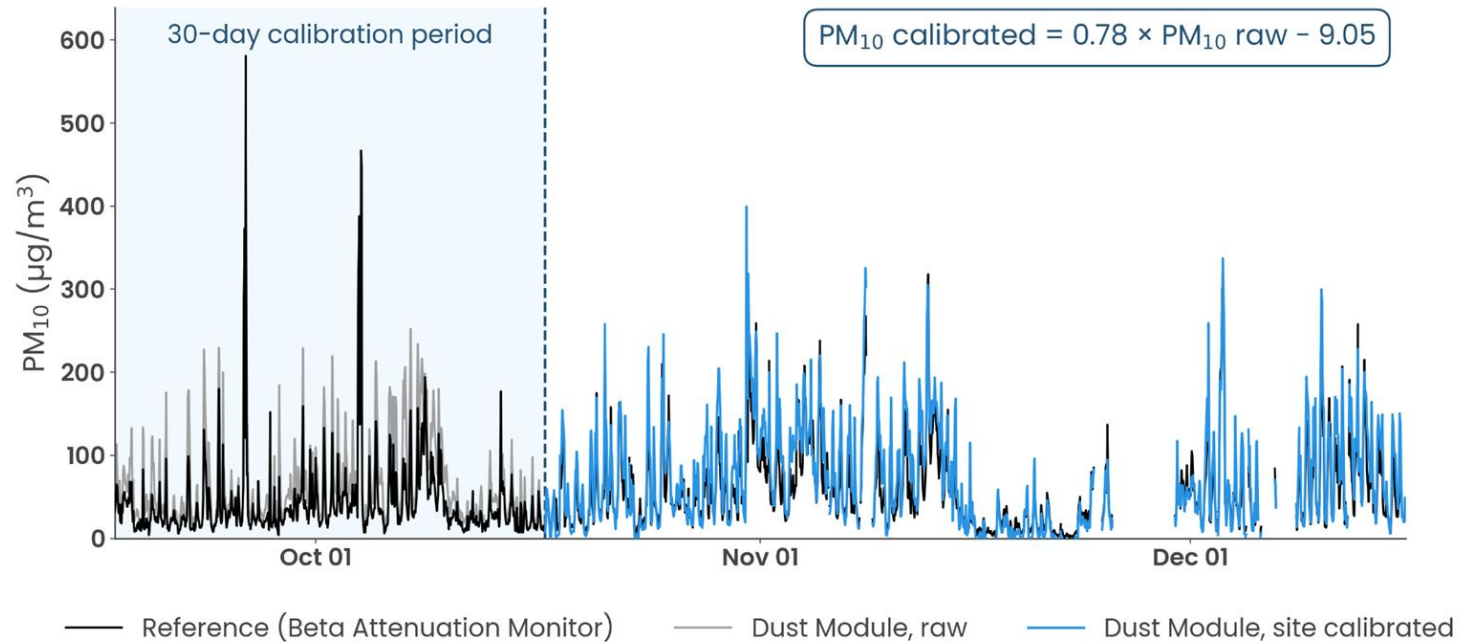
Each Dust Module is co-located and paired with a previous-generation Plantower PMS6003 optical sensor to establish a comparative baseline performance.



Site-specific meteorological data for each collocation is systematically gathered utilizing either the local weather station or a co-deployed Clarity Wind Module.

Calibration approach

Simple linear regression on the first 30 collocation days



Site-Specific Calibration

The first 30 days of collocated data were used to develop a site-specific calibration.



Simple Linear Regression

Calibration followed a simple linear regression using only the raw sensor PM₁₀.

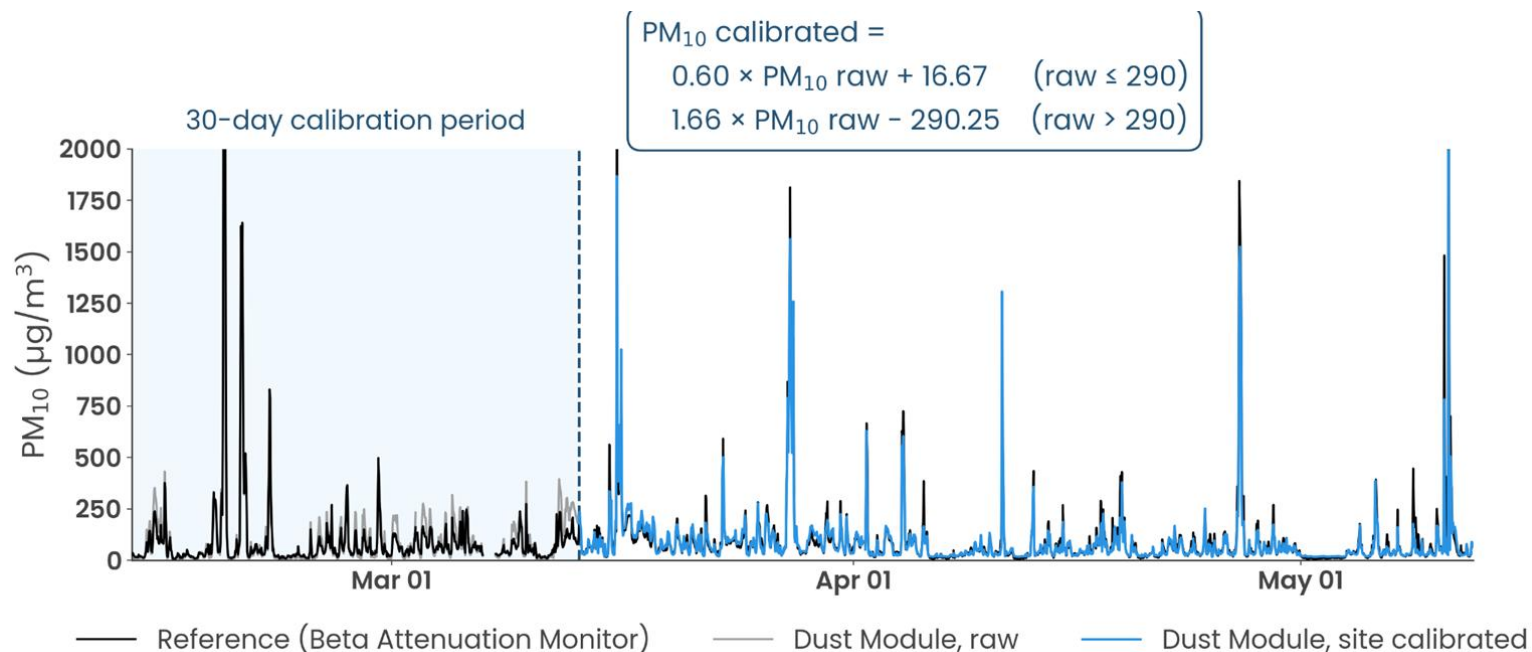


Rigorous Evaluation

Accuracy evaluation was conducted excluding the calibration development period.

Calibration approach

High concentrations in El Paso, TX required a piecewise linear model



Piecewise Linear Regression

Due to extreme dust events in El Paso, peak concentrations exceeded 1,000 µg/m³.

We observed a nonlinear effect at high concentrations. To account for this, we used a piecewise linear model with a breakpoint at 290 µg/m³.

This approach follows the US EPA's Purple Air correction model used on the Fire and Smoke Map.

01

VALIDATION 1

Accuracy across a range of conditions

Site-by-Site Evaluation (daily average PM₁₀)

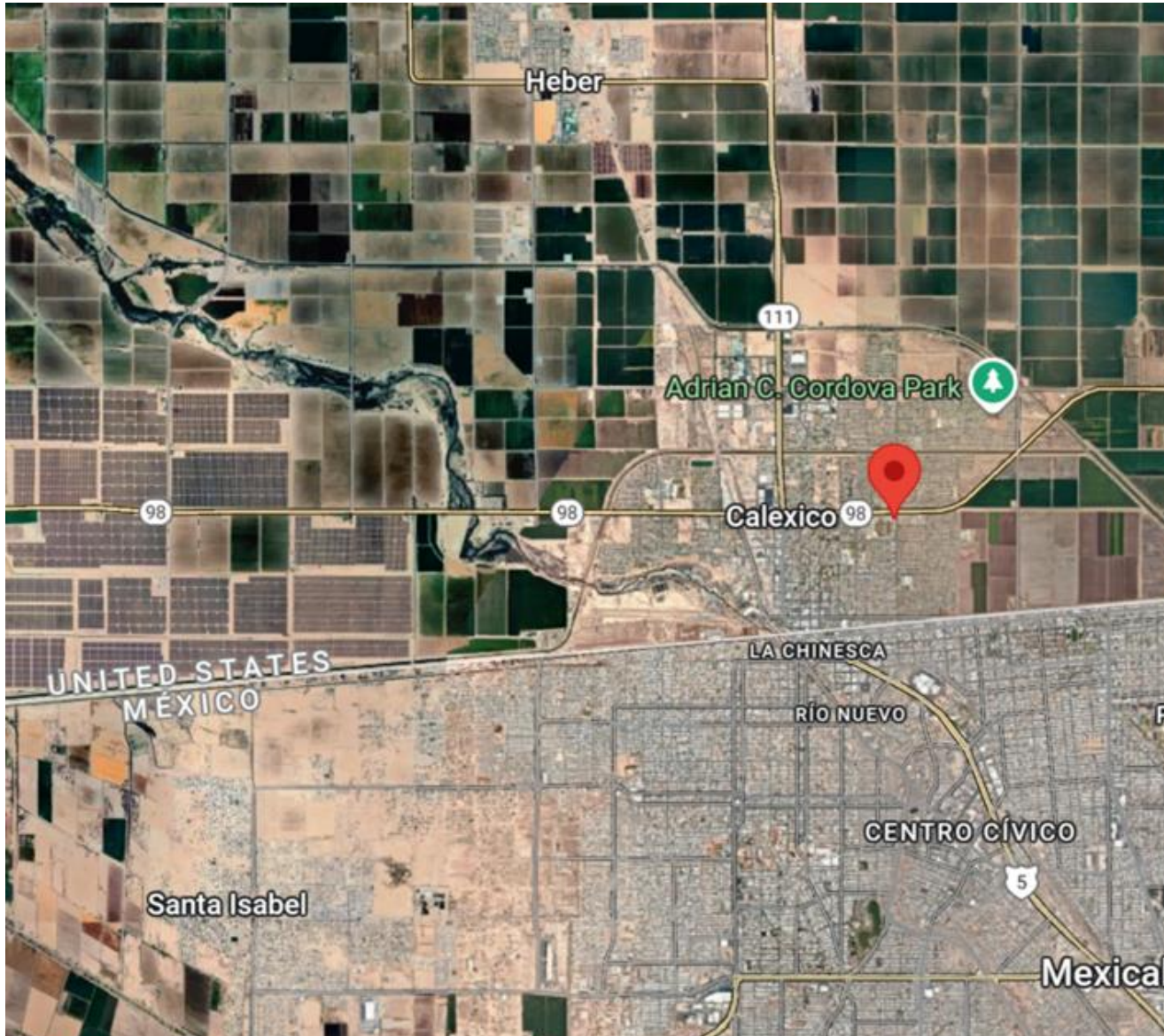
Site	R ²	RMSE	Slope	Intercept
Calexico, CA - Unit 1	0.86	17.7	1.2	2.4
Calexico, CA - Unit 2	0.90	13.6	1.1	-1.0
Calexico, CA - Unit 3	0.89	13.4	1.1	0.4
El Paso, TX - Unit 1	0.93	25.4	0.87	7.0
El Paso, TX - Unit 2	0.97	17.5	0.95	9.2
El Paso, TX - Unit 3	0.99	11.9	0.94	8.2
King City, CA - Unit 1	0.92	4.4	0.74	3.1
King City, CA - Unit 2	0.91	4.1	0.80	2.1
King City, CA - Unit 3	0.88	4.3	0.80	2.2
Sefton, UK - Unit 1	0.92	3.4	0.90	2.3
Sefton, UK - Unit 2	0.80	5.7	0.69	6.9
South Australia - Unit 1	0.75	6.9	0.67	11.0
Stora Gatan, SE - Unit 1	0.74	30.1	0.65	3.5
Queensland - Unit 1	0.80	2.9	0.57	4.5
Queensland - Unit 2	0.87	2.4	0.68	3.3
Study Median	0.89	6.9	0.8	3.3

02

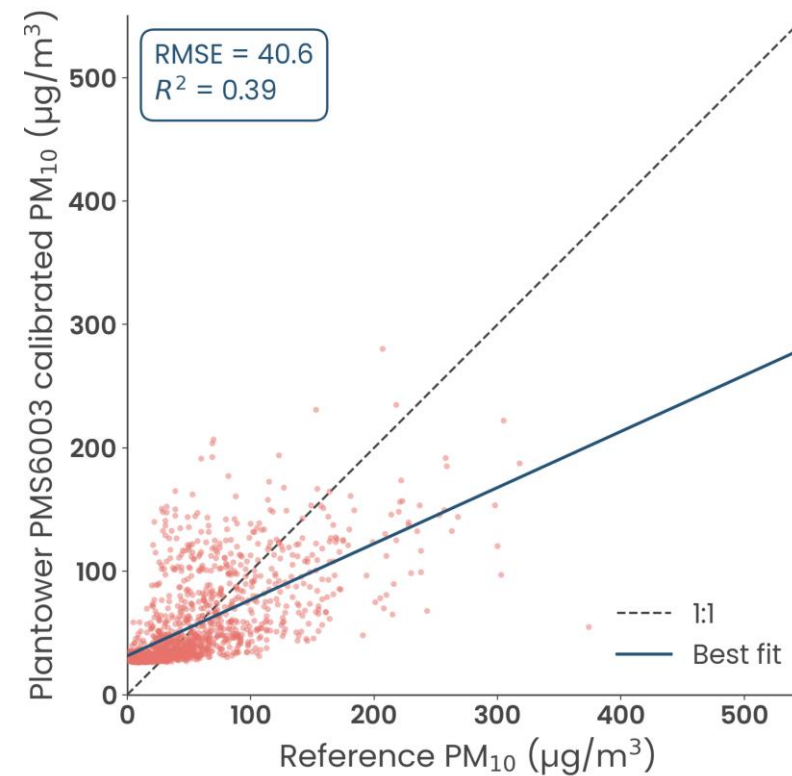
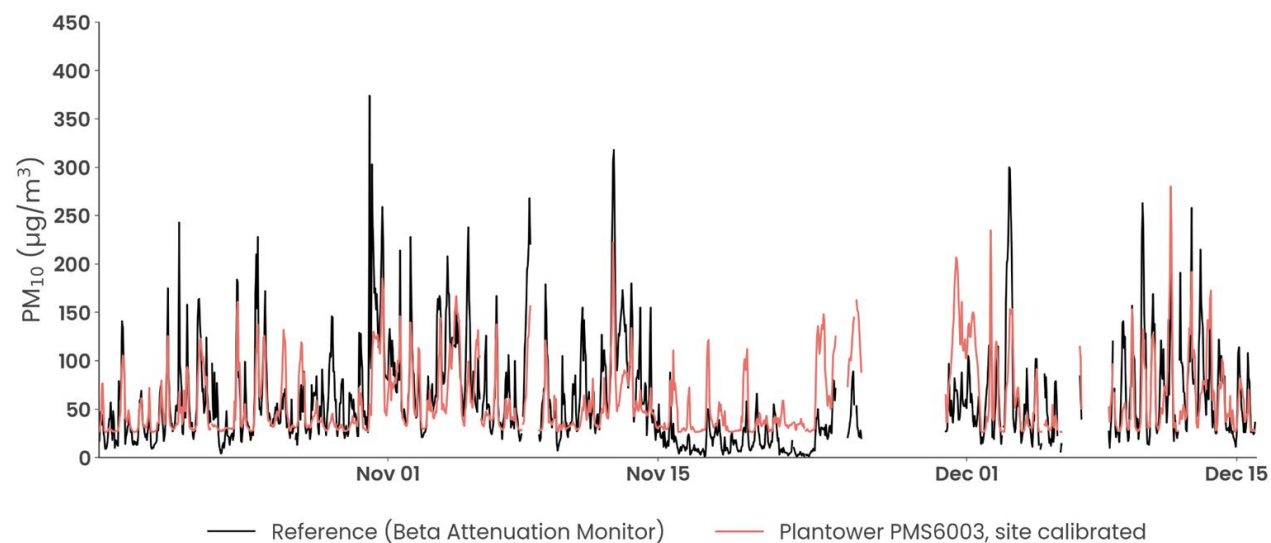
VALIDATION 2

True detection of coarse-mode particles

Calexico, California

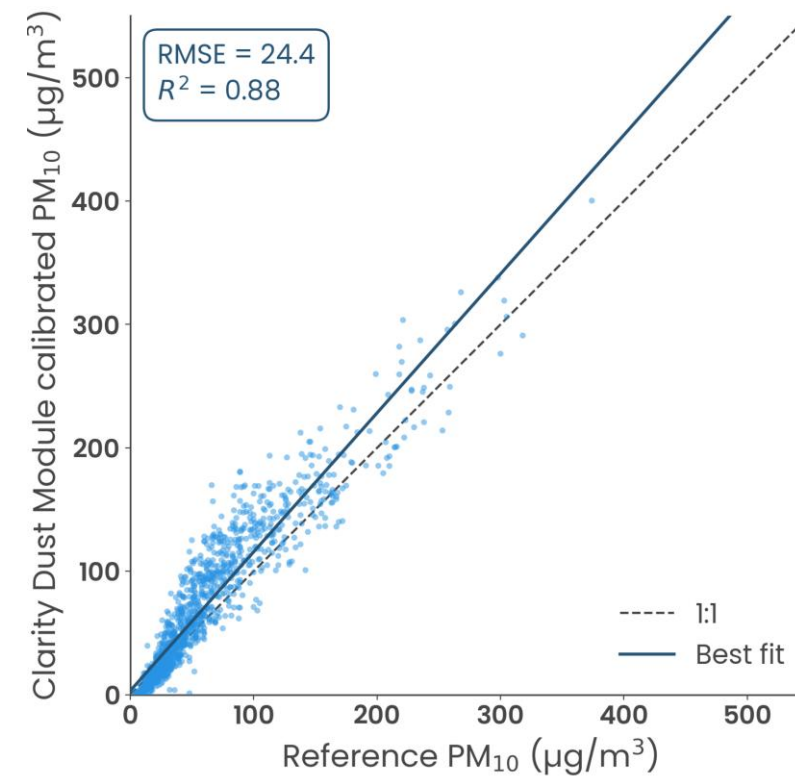
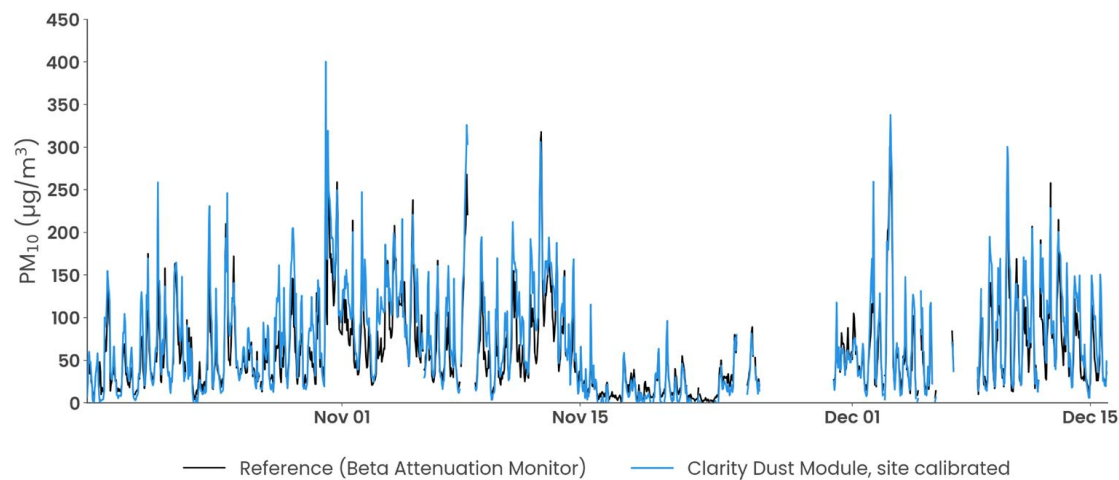


The limitation of traditional low-cost sensors

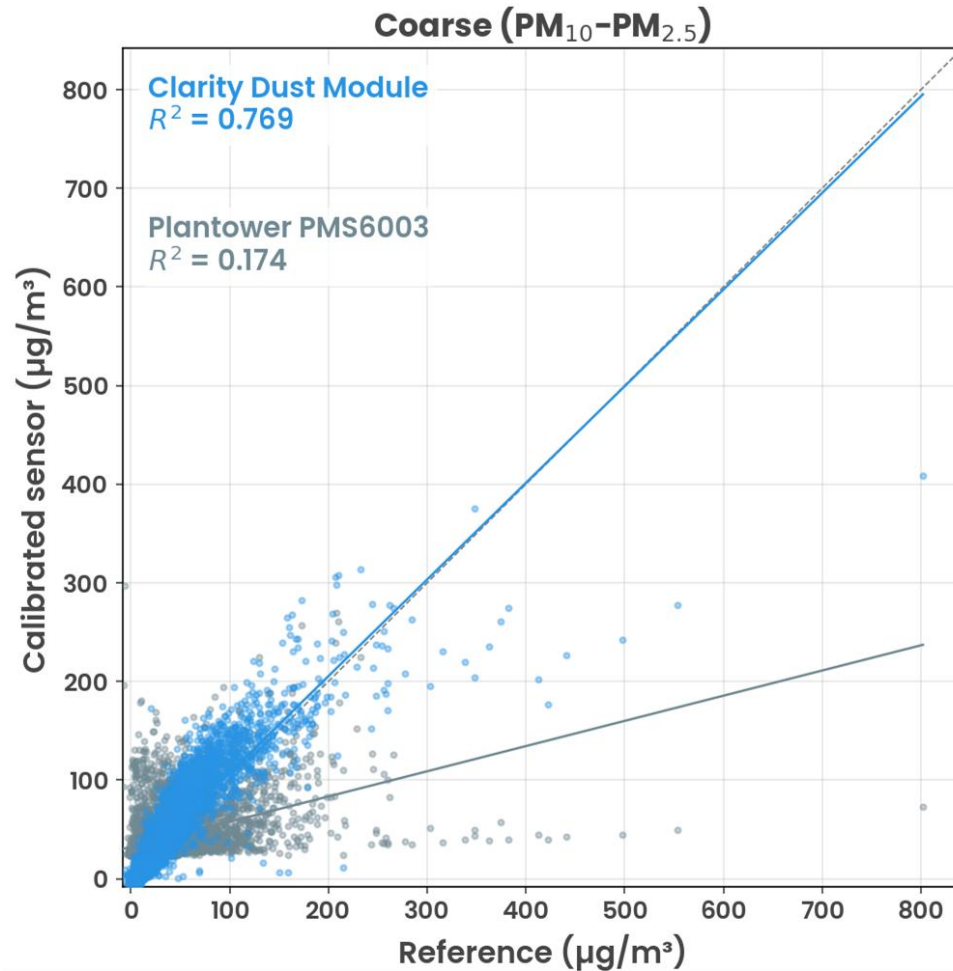


A Plantower PMS6003 tracks fine PM but undercounts the coarse peaks that define PM_{10} , with weak correlation to the reference.

The Dust Module tracks the coarse peaks



The Dust Module detects the coarse-mode that traditional sensors miss



- Correlation (R^2) is 0.77 with the Dust Module compared to only 0.17 with the Plantower PMS6003.
- The Dust Module is able to measure large (greater than 2.5 micron diameter) particles, closing a gap left from many traditional low cost sensors.
- This finding is consistent with results from a growing body of research (e.g., Molina Rueda et al., 2023)

03

VALIDATION 3

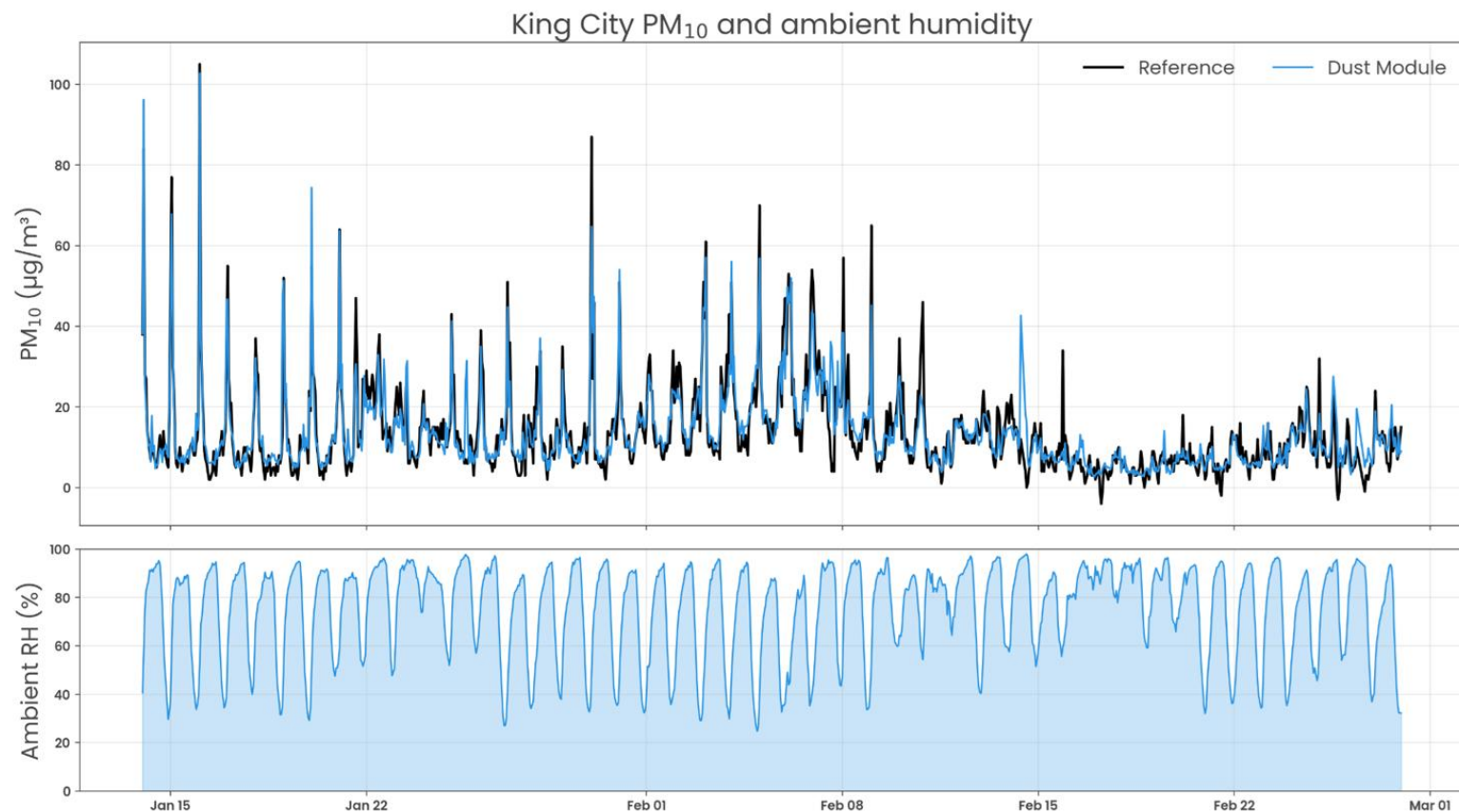
Reducing hygroscopic growth in high humidity

King City, California

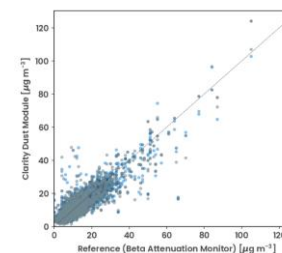


Persistent fog and high relative humidity make King City the hardest test for hygroscopic interference.

The heated inlet holds up in fog

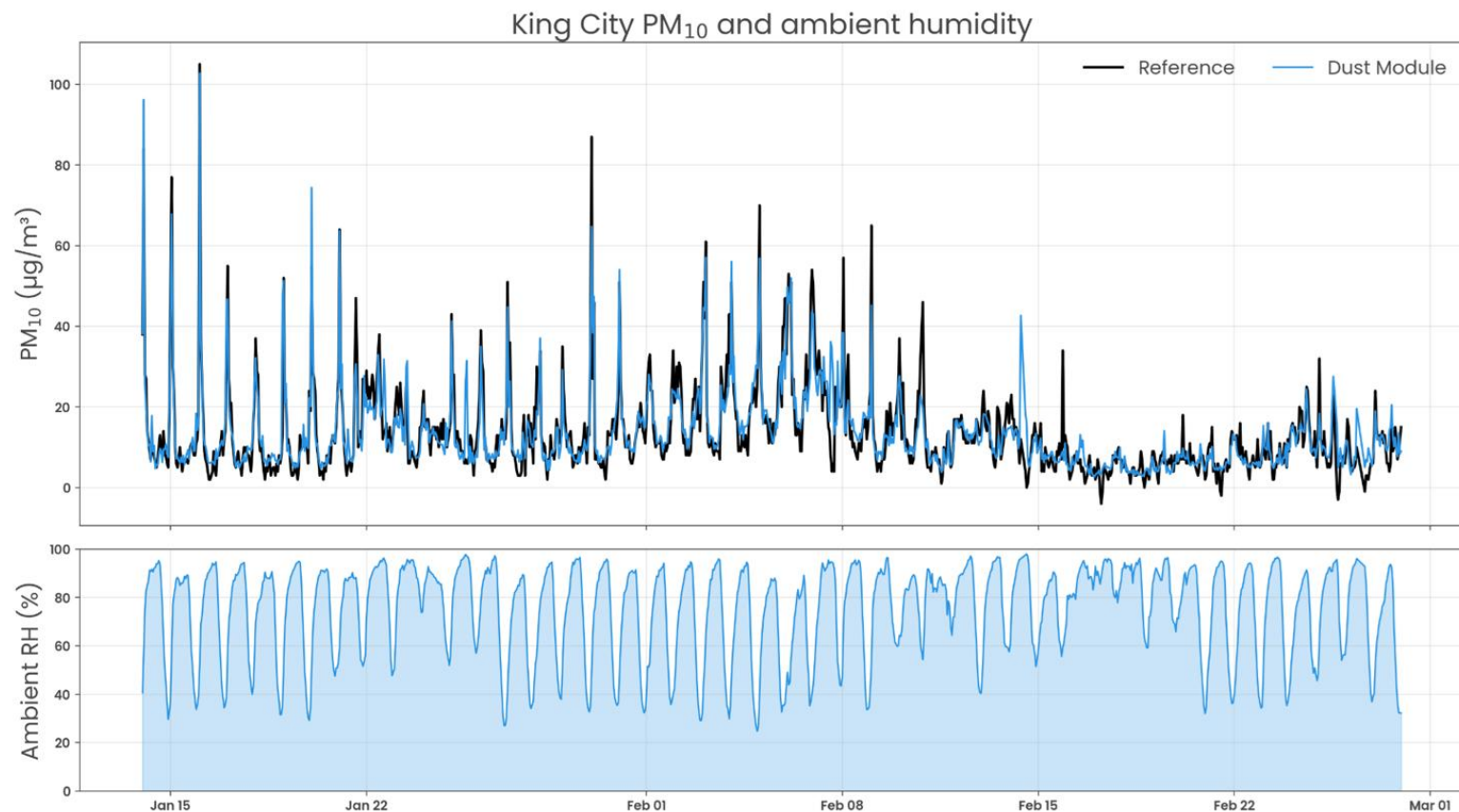


HEATED INLET



R^2
>
0.80

The heated inlet holds up in fog



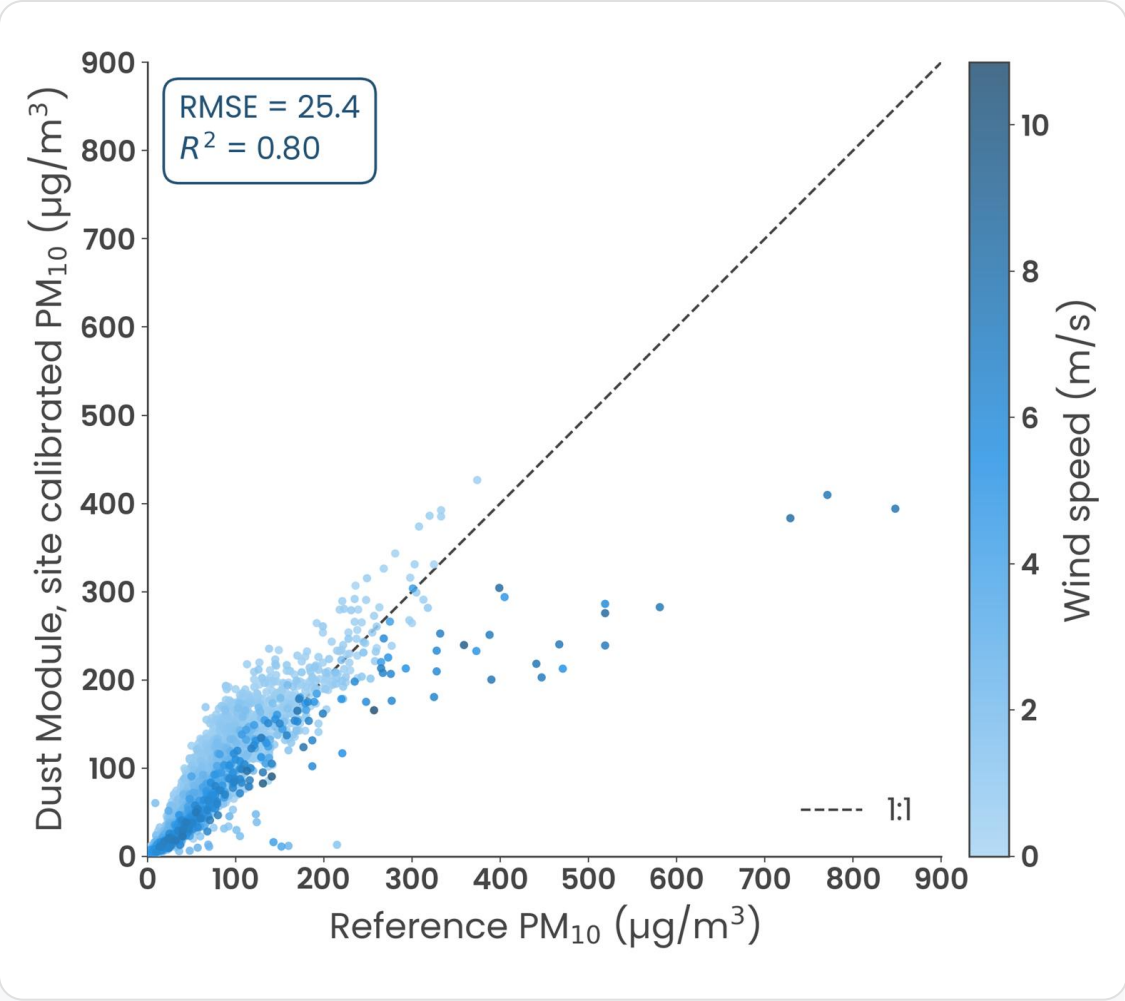
- We tested the impact of the inlet heater in King City by deploying three additional Modules *without* an inlet heater.
- Below 80% relative humidity (RH), heater-on and heater-off modules performed similarly.
- At 80–90% RH, heated modules maintained an R^2 of 0.69–0.74 while unheated modules declined to 0.53–0.59 and showed a positive bias of 3–6 µg/m³.
- Above 90% RH, fog artifacts affect PM₁₀ measurements, but heated modules recorded 2–5x fewer discrete fog events.

04

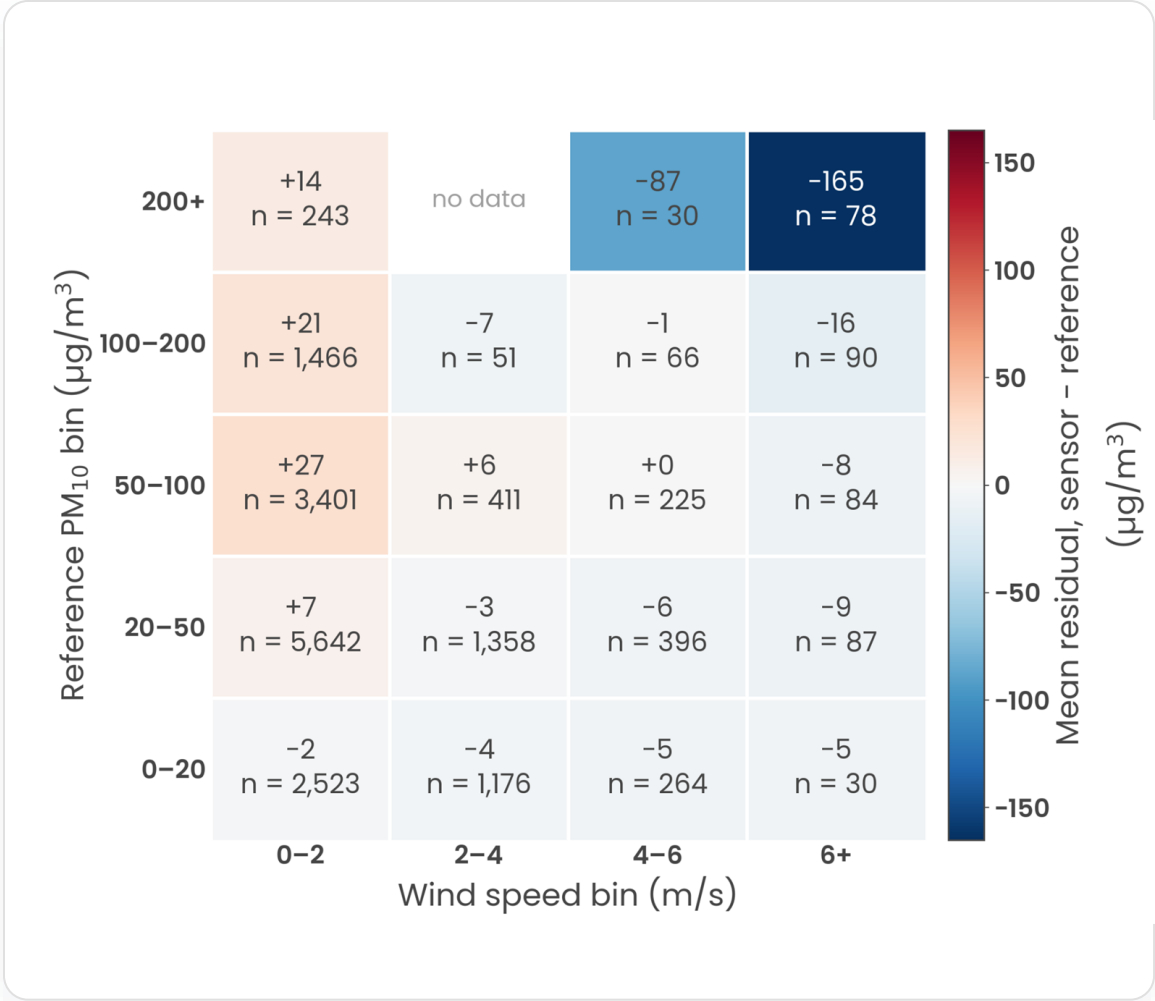
VALIDATION 4 · IN PROGRESS

Maintaining accuracy in high wind

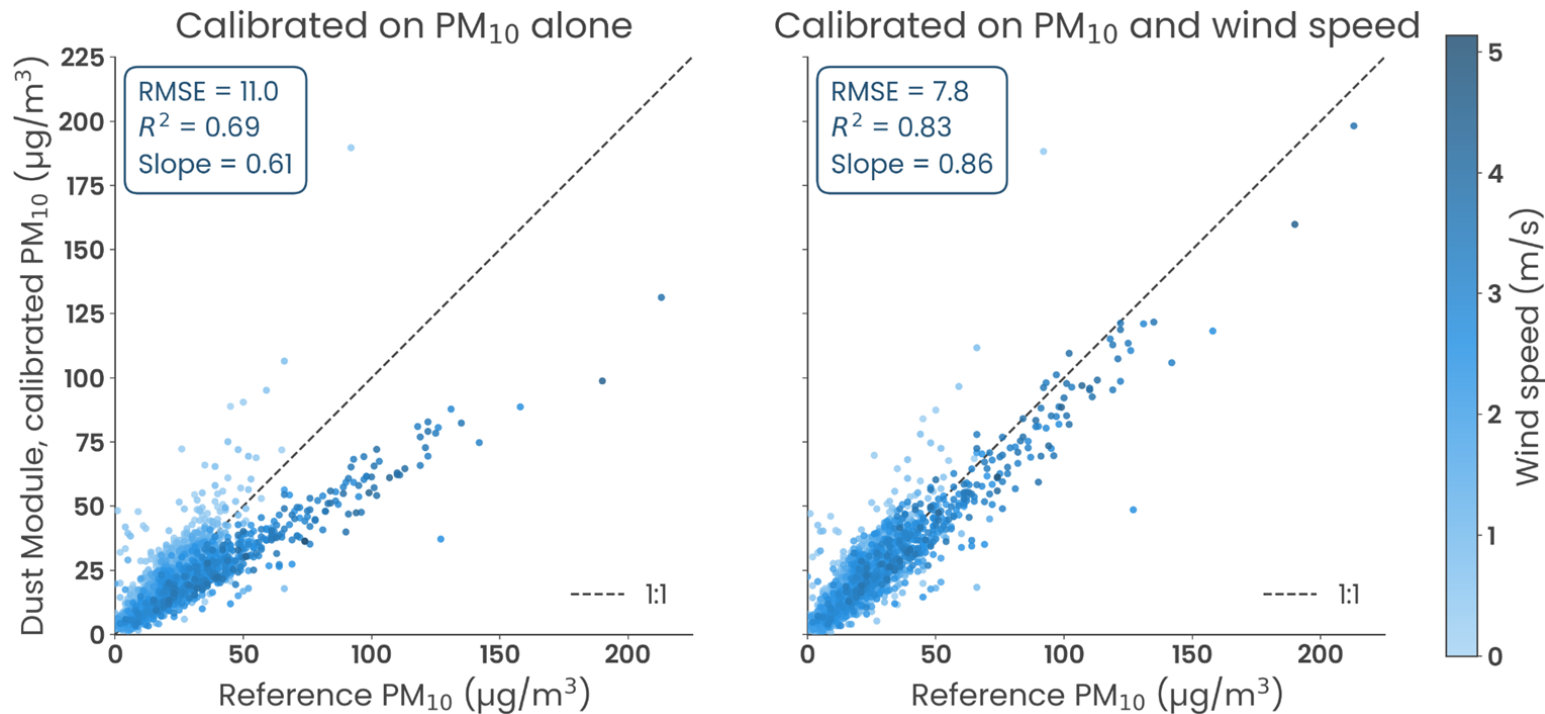
High wind degrades accuracy



Residual error grows with both concentration and wind speed, pointing to a wind-driven inlet effect.



Calibrating with wind integration

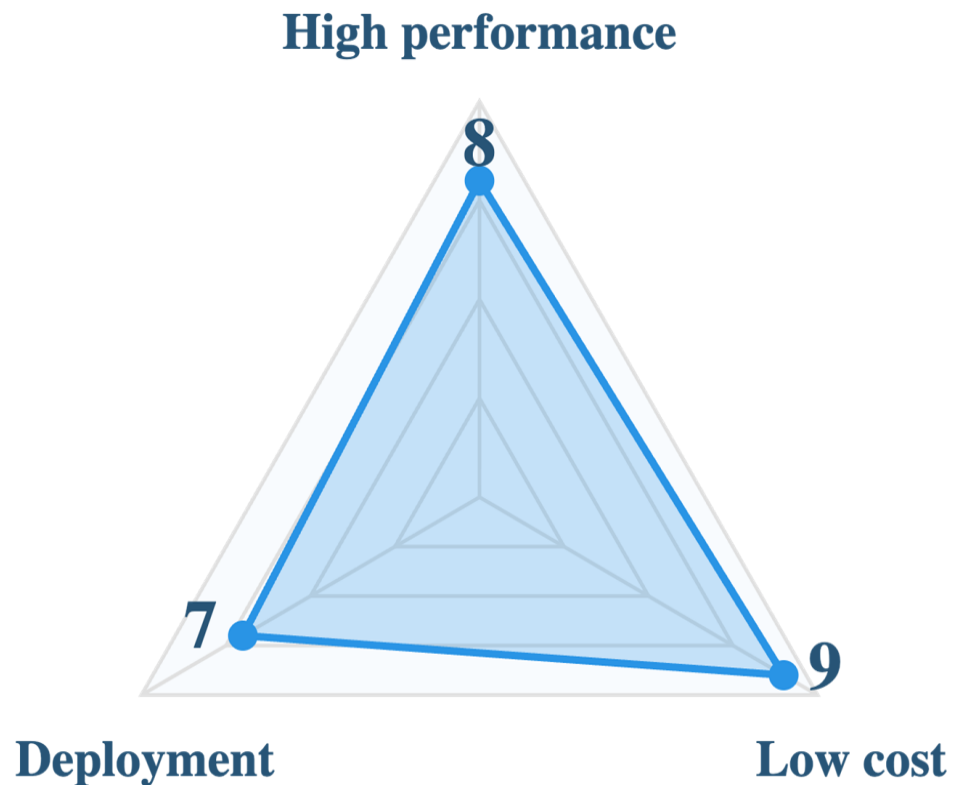


Folding wind into the model recovers the 1:1 fit

Wind-integrated calibration pulls the high-wind points back toward the reference line. Validation is ongoing across sites.

- Validation in progress

Near-reference dust monitoring at low cost



High performance

8/10

Reliable coarse detection · Reduced high-RH growth ·
High-wind pending

Low cost

9/10

Priced in the low thousands · Affordable to scale

Easy deployment

7/10

Solar capable (25–50 W) · Small and modular · 12-hour battery

Known limitations

01 Saturated high-RH events

The heated inlet is not yet efficient enough for fully saturated fog; these periods are currently QC-screened.

02 Power efficiency

The device relies on external solar to operate; power efficiency can be improved further.

03 Inlet and flow control

Air inlet and flow control can be improved to avoid relying on wind data for high-wind calibration.

AVAILABLE NOW

Two PM₁₀ measurement options

- Available now



Dust Module

Standalone PM₁₀ sensor module

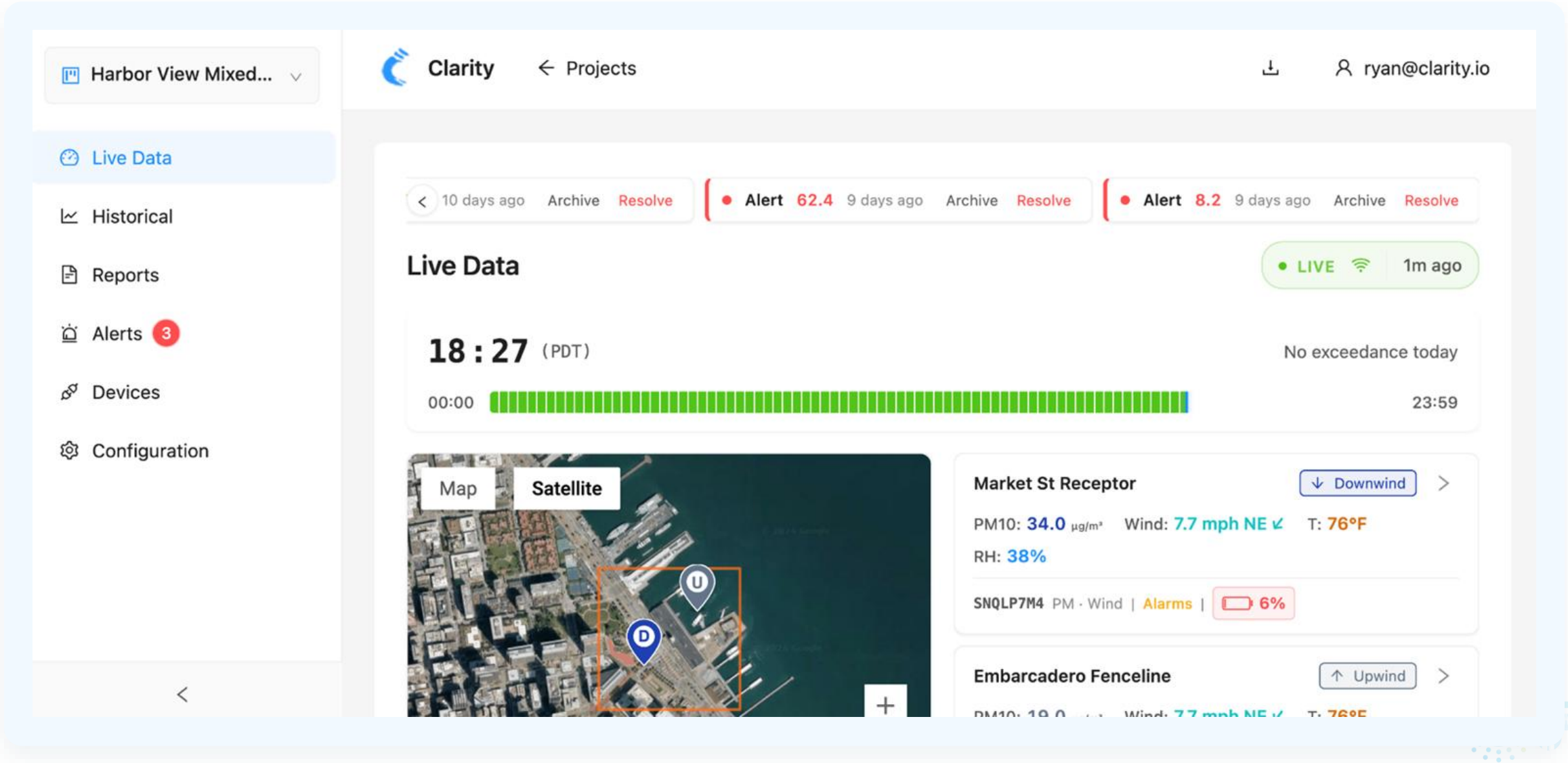
- Available now



Dust Measurement Suite

Complete solar station with met sensors

Construction-focused dashboard



DUST MODULE

High performance dust detection at low cost

- Reliable Ture PM_{10} ,
- Low cost, built to scale
- Heated inlet reduces high-RH impact
- 12-hour battery, solar optional

