

# Best Sellers

Please see catalogues A & B for the full range

We knit our socks with these natural fibres for ultimate luxury and comfort



## Wool

The greatest natural fibre for year-round comfort. Warm in winter, cool in summer, absorbs moisture, breathable, and will not shrink. Our dress socks are made with soft, non-scratch fine 19 micron merino wool.



## Cotton

Mercerised cotton is smooth with a silk like lustre and is more abrasion-resistant and absorbent than soft cotton.



## Alpaca

Soft and luxurious Alpaca fibre is also supple and smooth, and contains microscopic air pockets which act as insulators that can keep feet warm.



## Bamboo-Rayon

Soft, strong, durable and absorbs moisture from the skin.

We embrace the following values

## Environmental sustainability

Every second sock we make is made with solar power from the 357 panels on our factory roof. Our socks last longer so use less natural resources.

## Ethical Manufacturing

We are annually accredited by Ethical Clothing Australia, which confirms our production is transparent, ethical and legally compliant, and our staff are paid according to, and protected by, industrial law.

## 100% Australian Made

We have been making our socks entirely in Australia, in the same Melbourne factory since 1947. We proudly supply the Australian Army, Navy and Air Force.

## Quality and care

We use the best fibres, knit our socks with care, and individually inspect every sock that leaves our factory.

Health Socks® for ultimate comfort

Our extensive range of Health Socks® stay up through our special graduated knitting technique which matches the natural taper of the leg, so no tight elastic is needed around the top of the sock. This unique feature may assist diabetics.

**HumphreyLaw®**  
the sock specialist



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## Alpaca Health Sock® Style 01C

Style Code: 01C

An exceptionally warm luxury sock made with a blend of alpaca and wool. Alpaca fibre is soft, supple and smooth and contains microscopic air pockets which act as insulators keeping in the warmth provided by the wool. A Health Sock® with no tight elastic top but note as alpaca is a luxury fibre these socks are not recommended for high abrasion use such as work boots.

Colours: Empire Yellow, Denim, Antelope, Sage, Violet, Charcoal, Natural, Nutmeg, Powder pink, Fuchsia, Old Rose, Berry, Terracotta, Teal, Hunter Green, Lichen, Silver Grey

Contents: 60% Alpaca, 20% Wool, 17% Nylon, 3% Lycra.





## 60% Fine Merino Wool Patterned Health Sock® Style 85C

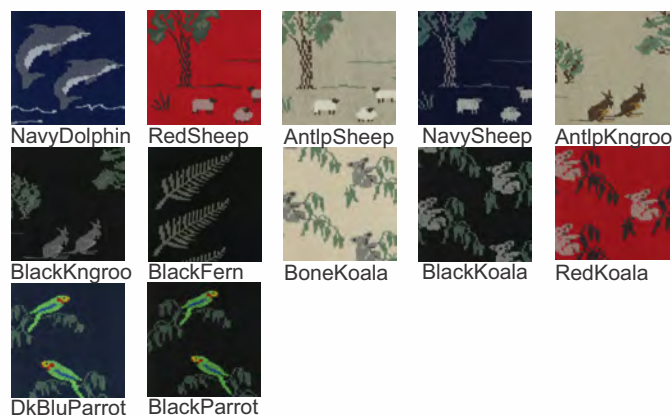
Style Code: 85C

This fine merino wool dress sock is excellent for business wear. It keeps feet warm and comfortable, but is fine enough to fit comfortably in most shoes. Extra nylon reinforcing gives longer wear. A Health Sock® with no tight elastic top. (The plain version of this sock are Styles 83C and 86C.)

Colours: Each pattern is available in different colours. Please see order form.

Contents: 60% Fine Merino Wool, 38% Nylon, 2% Elastane.

Size: Small, Medium & Medium, Large based on the patterns.



## 60% Fine Merino Wool Health Sock® Style 85C - Tourist Patterns

Style Code: 85C

Patterns: Dolphin, Parrot, Fern, Sheep, Kangaroo & Koala

This fine merino wool dress sock with a tourist motif is a great Australian souvenir. Excellent for business wear, it keeps feet warm and comfortable, but is fine enough to fit comfortably in most shoes. Extra nylon reinforcing gives longer wear. A Health Sock® with no tight elastic top.

Colours: Jnr Navy Dolphin, Red Sheep, Antelope Sheep, Navy Sheep, Antelope Kangaroo, Black Kangaroo, Black Fern, Charcoal Koala, Bone Koala, Red Koala, Dk Blue Parrot, Black Parrot

Contents: 60% Fine Merino Wool, 38% Nylon, 2% Elastane.

Size: Small, Medium and Large



## Fine Merino/Baby Alpaca Blend Health Sock® Style 03C

Style Code: 03C

This luxurious and warm sock is a blend of two natural yarns - fine merino wool and baby alpaca. The 19 micron Australian merino fleece wool is sourced from graziers in Southern NSW. The baby Alpaca is sourced from Peru and is soft, supple and smooth containing microscopic air pockets which are perfect for retaining feet warmth. This sock is not recommended for high abrasion use such as in work boots. A Health Sock® with no tight elastic top.

Colours: Black, Red, Denim, Navy, Antelope, Fuchsia, Berry, Terracotta, Teal, Hunter Green, Ultraviolet

Contents: 47% Fine Merino Wool, 28% Baby Alpaca, 22% Nylon, 2.5% Lycra, 0.5% Polyester

Size: Small, Medium and Large





## 60% Fine Merino Wool Health Sock® Style 86C

Style Code: 86C

A fine, smooth fitting business sock. Fine Merino Wool keeps feet warm and comfortable in a lightweight sock that will fit in any shoes. Extra nylon reinforcing will give longer wear. A Health Sock® with no tight elastic top. (Patterned versions of this sock are Style 85C.)

Colours: Black, Bone, Blackbrown, Navy, Antelope, Charcoal, Natural, Berry, Teal, Lichen, Stormblue, Dark Olive, Silver Grey

Contents: 60% Fine Merino Wool, 38% Nylon, 2% Elastane.

Size: Small(Limited colours), Medium and Large



## 60% Fine Merino Wool Health Sock® Style 83C

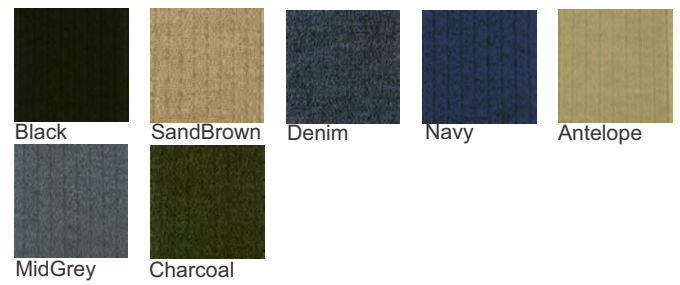
Style Code: 83C

This ladies' fine merino wool sock is excellent for business wear. It keeps feet warm and comfortable, but is fine enough to fit comfortably in most shoes. Extra nylon reinforcing gives longer wear. A Health Sock® with no tight elastic top. (Patterned versions of this sock are Style 85C.)

Colours: Black, Bone, Red, Burgundy, Navy, Antelope, Charcoal, Blush, Lichen, Storm Blue, Silver Grey

Contents: 60% Fine Merino Wool, 38% Nylon, 2% Elastane.

Size: Small and Medium



## 95% Wool Health Sock® Style 46C

Style Code: 46C

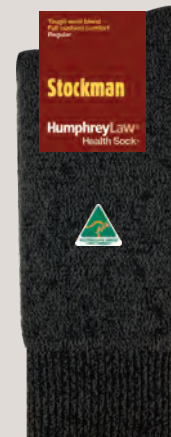
The high, 95% wool content in this men's sock makes it extremely comfortable. The wool provides warmth in winter, and insulation and odour resistance in summer. A small amount of nylon added to the heels and toes reinforces high wear areas. Our most popular Men's style. A Health Sock® with no tight elastic top.

Colours: Black, Sand Brown, Denim, Navy, Antelope, Mid Grey, Charcoal

Contents: 95% Wool, 3% Nylon, 2% Elastane.

Size: Medium and Large





## Stockman Health Sock® Style 20C

Style Code: 20C

A hardwearing thick wool sock, an excellent all-purpose sock for work or recreation. This sock has a resilient pure wool terry-knitted cushion sole inside as wool is the best fibre for padding as it will not lie down and die like synthetic fibres do. This is a good all-purpose sock for work or recreation. A Health Sock® with no tight elastic top. Note also that the multi-coloured socks have a slightly longer leg than the plain coloured socks.

Colours: Black, Sand, Red, Navy, Dk Grey/Lt Grey, Khaki/Black, Black/Cobalt, Chocolate/Sage, Khaki Green

Contents: 77% Wool, 23% Nylon (Plain colours)

77% Wool, 12% Nylon, 11% Polyester (Multi-coloured)

Size: Small, Medium and Large



## 70% Fine Merino Wool Cushion Sole Health Sock® Style 87C

Style Code: 87C

This sock has a pure fine merino wool terry-knitted cushion sole which provides extra insulation, resilience, and softness underfoot. The leg of the sock is a fine wool blend so looks like a normal fine business sock. The outside of the foot of the sock is nylon to provide longer wear. A Health Sock® with no tight elastic top.

Colours: Black, Navy, Antelope, Charcoal, Charcoal

Contents: 70% Fine Merino Wool, 28% Nylon, 2% Elastane.

Size: Small, Medium, Large



Black



Navy



Khaki



BlackYellow



## Feet First Sock Style 32C

Style Code: 32C

A tough sock especially designed for wearing with steel capped boots. It has thick wool padding under the sole, high on the heel, and importantly above the toe to provide additional protection from the steel cap. The thick padding on the sole also insulates the foot from hot and cold surfaces. Heels and toes are nylon reinforced for longer wear. The lighter weight leg and arch provide coolness and elastic knitted into the arch and ankle prevent the sock slipping into the boot.

Colours: Black, Navy, Khakhi, Blak/ Yellow

Contents: 78% Wool, 20.5% Nylon, 1.5% Lycra.

Size: Medium and Large

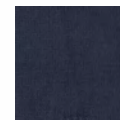




Black



Navy



DkGrey



KhakiGreen



## The Grass Seed Sock Style 22C

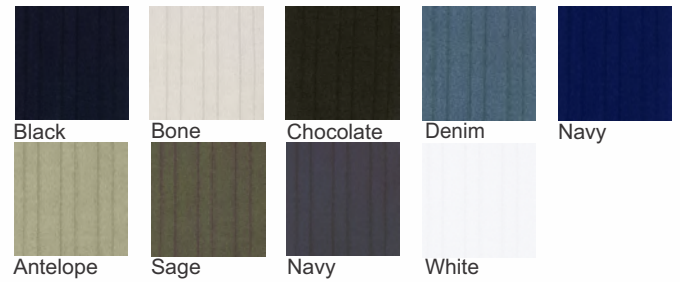
Style Code: 22C

A unique cotton blend sock knitted with a thick slippery cotton yarn that allows grass seeds or sawdust to slip off. Absorbent and hardwearing - excellent in boots and gum boots. Made from hard wearing, unshrinkable, absorbent mercerised cotton which helps to discharge static electricity. Extra reinforcing in heel and toe with a true rib top for sideways stretch.

Colours: Black, Navy, dark Grey, Khaki Green

Contents: 80% Mercerised Cotton, 20% Nylon.

Size: Small, Medium and Large



## 95% Mercerised Cotton Health Sock® Style 59C

Style Code: 59C

A medium weight hardwearing mercerised cotton sock for maximum comfort in hot conditions. The sock has elegant ribs, which facilitate air circulation around the feet to keep them cool and comfortable. An excellent business sock with a relatively thick yet open cotton knit. A Health Sock® with no tight elastic top.

Colours: Black, Bone, Chocolate, Denim, Navy, Antelope, Sage, Dark Grey, White

Contents: 95% Mercerised Cotton, 3% Nylon, 2% Elastane.

Size: Medium and Large



## Baby Alpaca Blend Health Sock® Style 05C

Style Code: 05C

This truly luxurious sock is made with Peruvian baby alpaca yarn with some nylon reinforcement to provide longer wear. Baby Alpaca yarn is soft, supple and smooth containing microscopic air pockets which are perfect for retaining feet warmth. This sock is not recommended for high abrasion use such as in work boots. A Health Sock® with no tight elastic top.

Colours: Black, Denim, Antelope, Old Rose

Contents: 77% Baby Alpaca, 20% Nylon, 3% Elastane.

Size: Small, Medium and Large





## 60% Fine Merino Wool Low Pressure Cushion Sole Health Sock® Style 45C

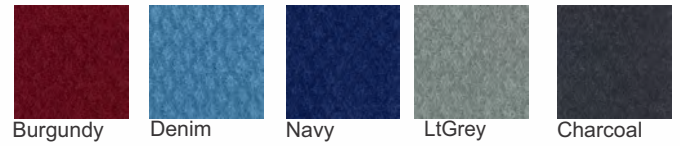
Style Code: 45C

This low-pressure men's sock has a resilient terry wool cushion sole to provide comfort for sensitive feet but which is not too thick to fit into most business shoes. Nylon reinforcement in the foot area provides longer wear. A Health Sock® with no elastic top.

Colours: Black, Navy, Antelope, Scots Grey

Contents: 60% Fine Merino Wool, 40% Nylon.

Size: Medium and Large



## Fine Merino/Baby Alpaca Blend Quilted Health Sock ® Style 04C

Style Code: 04C

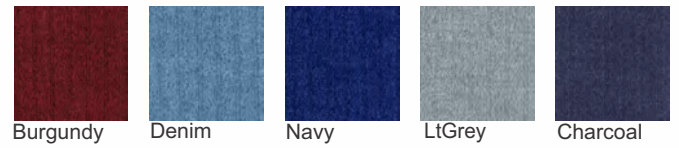
Pattern: Quilted

These luxurious warm socks are made with fine 19 micron Australian merino wool blended with Peruvian baby alpaca. Fine merino wool has a 98% comfort factor which means it will not prickle or itch sensitive skin. Wool is particularly good in cold weather because of its insulating effect. Baby alpaca is soft, supple and smooth and contains microscopic air pockets which are great for keeping warmth in. These socks are not recommended for high abrasion use such as in work boots.

Colours: Burgundy, Denim, Navy, Lt. Grey, Charcoal

Contents: 50% Fine Merino Wool, 45% Peruvian Baby Alpaca, 4% Nylon, 1% Lycra

Size: Small



## Fine Merino/Baby Alpaca Blend Ribbed Health Sock ® Style 04C

Style Code: 04C

These luxurious warm socks are made with fine 19 micron Australian merino wool blended with Peruvian baby alpaca. Fine merino wool has a 98% comfort factor which means it will not prickle or itch sensitive skin. Wool is particularly good in cold weather because of its insulating effect. Baby alpaca is soft, supple and smooth and contains microscopic air pockets which are great for keeping warmth in. These socks are not recommended for high abrasion use such as in work boots.

Colours: Burgundy, Denim, Navy, Lt. Grey, Charcoal

Contents: 50% Fine Merino Wool, 45% Peruvian Baby Alpaca, 4% Nylon, 1% Lycra

Size: Medium and Large





## 85% Mercerised Cotton Pattern Health Sock® Style 51C

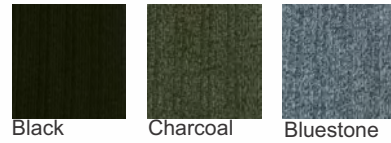
Style Code: 51C

A high quality comfortable sock with an elegant pattern. Made with mercerised cotton which is more comfortable than common soft cotton and also has higher strength, abrasion resistance and moisture absorbency. The tapered knit leg combined with fine elastane throughout gives an elegant smooth fit. Light to medium weight for year round wear. A Health Sock® with no tight elastic top. (The plain version of this sock is Style 57C)

Colours: Each pattern is available in different colours. Please see order form.

Contents: 85% Mercerised Cotton, 13% Nylon, 2% Elastane.

Size: Small, Medium & Medium, Large based on the patterns.



## 90% Fine Merino Wool Health Sock® Style 49C

Style Code: 49C

Also known as the Winter Health Sock®, this premium heavy-knit wool sock is made from 90% Australian fine merino wool which does not prickle or itch and feels silky soft. These socks have a wool terry sole for warmth, softness and comfort. A Health Sock® with no tight elastic top.

Colours: Black, Charcoal, Bluestone

Contents: 90% Fine Merino wool, 8% Polyester, 1% Nylon, 1% Elastane.

Size: Small, Medium and Large



## 85% Mercerised Cotton Health Sock® Style 57C

Style Code: 57C

A high quality comfortable plain knit business sock with no-elastic top. Absorbent and breathable mercerised cotton combined with fine elastane throughout gives an elegant smooth fit. Light to medium weight for year-round wear. A Health Sock® with no tight elastic top. (The patterned version of this sock is Style 51C.)

Colours: Black, Navy, Antelope, Dark Grey, White

Contents: 85% Mercerised Cotton, 13% Nylon, 2% Elastane.

Size: Small (Folded Top), Medium(Ribbed Top) and Large(Ribbed Top)





## 95% Fine Merino Wool Quilted Health Sock® Style 44C

Style Code: 44C

Soft warm merino wool ladies' health sock with a quilted pattern made with 95% Fine Merino wool blended with a small amount of reinforcing in the heels and toes for longer wear. This is a medium weight, extremely comfortable, warm , luxury soft wool sock. A Health Sock® with no tight elastic top.

Colours: Black, Pink, Red, Emp. Yellow, Mid Grey, Natural, Junior Navy, Berry, Teal

Contents: 95% Fine Merino Wool, 3% Nylon, 2% Elastane.

Size: Small and Medium



Black



Denim



ScotsGrey



## Thermal Sock Style XHF

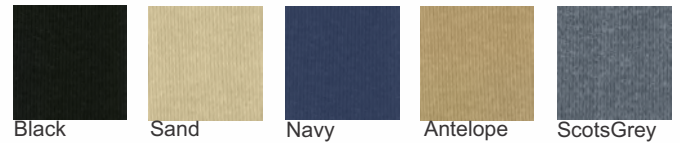
Style Code: XHF

A very thick wool blend sock lined with terry throughout. The long terry loops inside the sock trap air next to the foot making an insulating layer, which keeps warm air in and cold air out. The density of these terry stitches is what makes the Thermal Sock so effective. Reinforced heels and toes for extra strength and durability. Ideal for working in cool rooms or cold conditions but also a great thick sock for outdoor activities like hiking, camping and 4WD outings.

Colours: Black, Denim, Scots Grey

Contents: 70% Wool, 30% Nylon.

Size: Small, Medium and Large



## 60% Fine Merino Wool Ribbed Low Pressure Health Sock® Style 69C

Style Code: 69C

A hard-wearing fine merino wool sock suitable for year-round wear. The tapered 1x1 rib construction gives a smooth fit with minimum pressure which is achieved by using nylon for stretch instead of elastane. A Health Sock® with no elastic top.

Colours: Black, Sand, Navy, Antelope, Scots Grey

Contents: 60% Fine Merino Wool, 40% Nylon.

Size: Medium and Large





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