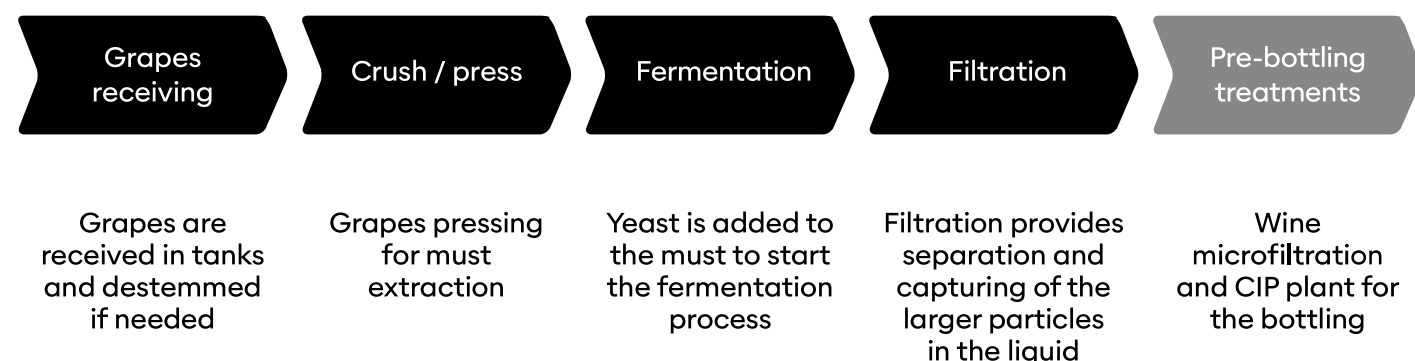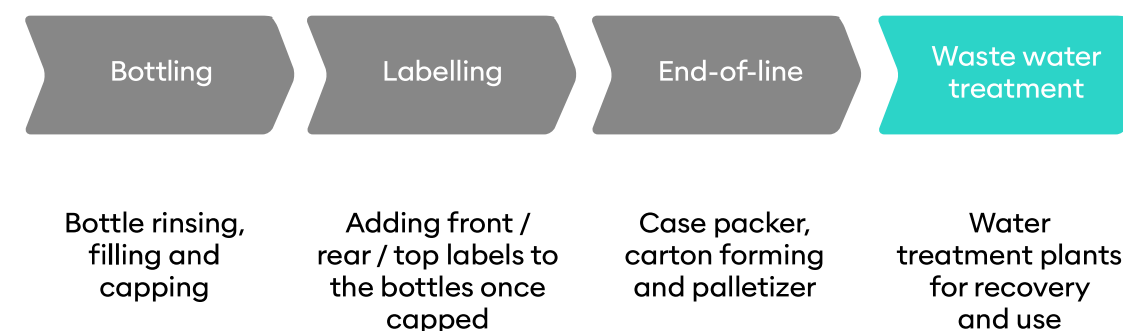# From **processing** to final **packaging**

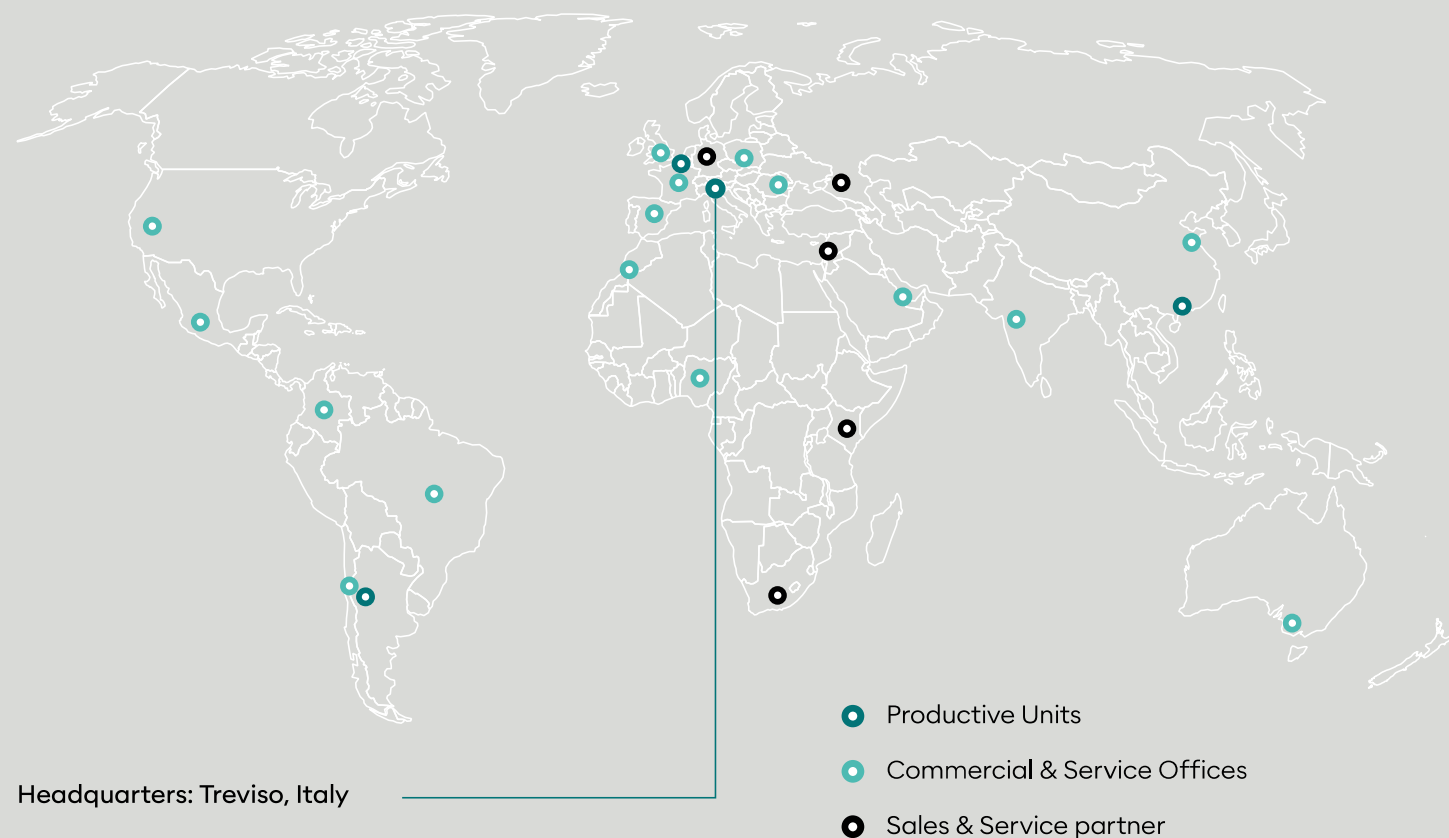The Group has developed an **integrated offering** for the entire winemaking process, from reception to packaging.

Grapes receiving	Crush / press	Fermentation	Filtration	Pre-bottling treatments
Grapes are received in tanks and destemmed if needed	Grapes pressing for must extraction	Yeast is added to the must to start the fermentation process	Filtration provides separation and capturing of the larger particles in the liquid	Wine microfiltration and CIP plant for the bottling

Bottling	Labelling	End-of-line	Waste water treatment
Bottle rinsing, filling and capping	Adding front / rear / top labels to the bottles once capped	Case packer, carton forming and palletizer	Water treatment plants for recovery and use

DELLA TOFFOLA

DELLA TOFFOLA
LES PRESSOIRS COQUARD PRESSES

SIRIO ALIBERTI
GIMAR
F2
cadalpe MACCHINE ENOLOGICHE

DELLA TOFFOLA
parmeare
PADOVAN
cadalpe MACCHINE ENOLOGICHE

INNOTEC
WIN&TECH
ACRAM FLOWING TECHNOLOGIES

bertolaso
norton
m MAR.CO. MARTINI CONTENITORI
MASTER ALFATRE S.r.l.

Acmi Labelling Solutions
Zitalia

Acmi Bottling and Packaging Systems
APE

DELLA TOFFOLA

THE GROUP'S PRESENCE IN THE WORLD

Headquarters: Treviso, Italy

○ Productive Units
○ Commercial & Service Offices
◉ Sales & Service partner

A global company with a strong sales and after-sales presence. Close to those who produce, anywhere in the world.

THE GROUP'S NUMBERS

30+
PRODUCTIVE UNITS

24
COMMERCIAL & SERVICE OFFICES

90
COUNTRIES

30.000
INSTALLATIONS

+400
R&D & ENGINEERS

+2.500
PEOPLE

THE GROUP'S APPLICATIONS

| Wine | Spirits | Beer | Beverages |

| Plant based beverages | Dairy | Fats, gelatines, cocoa butter | Pharmaceutical |

TOWARDS THE FUTURE

Our vision and values to enable evolution

Our Vision

Inspired by our Italian heritage and our vocation for sustainability, we serve as technology leaders in the food, beverage and pharma industry, always at service of our customers, people and communities.

Our Values

01. Technology
Innovation

With more than 400 engineers and technical specialists, we design and develop the most advanced and sustainable automation technologies.

02. Sustainability
Respect

Our purpose is to integrate sustainability into every aspect, contributing to the achievement of the global goals of the 2030 Agenda. The strategic plan is based on 4 basic pillars - Corporate, People, Impacts Reduction and Innovation - that expand into 20 macro goals, currently implemented by 90 initiatives.

03. Service
Accessibility

We are committed to providing and supporting our customers with 420 people in the service team mobilized around the world.

We are committed to being active promoters of a sustainable growth model, starting by valuing people, territory and the communities of which we are a part, and promoting the development of our partners and clients.

Scan the qrcode, discover our
Sustainability Report 2023.

70
PATENTS

20
ESG MACRO TARGETS

420
PEOPLE IN THE
SERVICE TEAM

01.
Digitalization of the winery

All Omnia Technologies solutions can be integrated with the new software for complete management of production flows: from grapes receiving to final packaging under the terms of Industry 4.0 and 5.0

Omnia Technologies

02.
Some of our sustainable products

In production

Active Innovation Strategy with ~400 Engineering and Research FTEs

New ceramic membrane for beverage filtering

Low room temperature **dealcolation unit** with vegetative water recovery

System to reuse water multiple times in washing cycles

Low Emissions Distillery, which uses MVR (Mechanical Vapor Recompression) for completely green and sustainable production

Plastic wrapped labels without any glue between the label and the bottles

Smart corking, allowing single cap monitoring and predictive maintenance

30+%
reduction of **energy consumption**

75%
of **water savings**

target of **100% energy from renewable sources** by 2030

achieve **zero waste** by 2030

03.
Our Service offer

- **Technical Support**

We are committed to supporting our customers with 420 people in the service team mobilized around the world.

- **Spare parts**

We offer a wide range of original spare parts and a team dedicated to repair services.

- **Machinery upgrade**

We know that technological progress is constantly evolving, and we want our customers to benefit from it.

- **Training**

We believe that knowledge is the key to success, which is why we offer tailored technical training courses.

Wine production

GRAPES RECEIVING, SELECTION AND CRUSHING

1

Explore

GRAPE PRESSING

2

Explore

MUSTS CLARIFICATION

3

Explore

FERMENTATION AND STORAGE

4

Explore

FILTRATION AND STABILIZATION

5

Explore

PRE-BOTTLING TREATMENTS

6

Explore

BOTTLING

7

Explore

POST-BOTTLING TREATMENTS

8

Explore

LABELLING

9

Explore

PACKAGING

10

Explore

WASTE WATER TREATMENT

11

Explore