



Techniques for Successful Vegetation Establishment on Post-Mining Sandy Soils

Sandy Soils Conference 2025

Mark Dobrowolski, Principal Rehabilitation Scientist

July 2025

Eneabba, Western Australia

OUR PURPOSE
DELIVER SUSTAINABLE VALUE



Necessity is the mother of invention



February 2013

Restoration is possible



Same site, April 2021

Mineral sands (Ti and Zr minerals) have been mined at Eneabba since 1974



Mining:

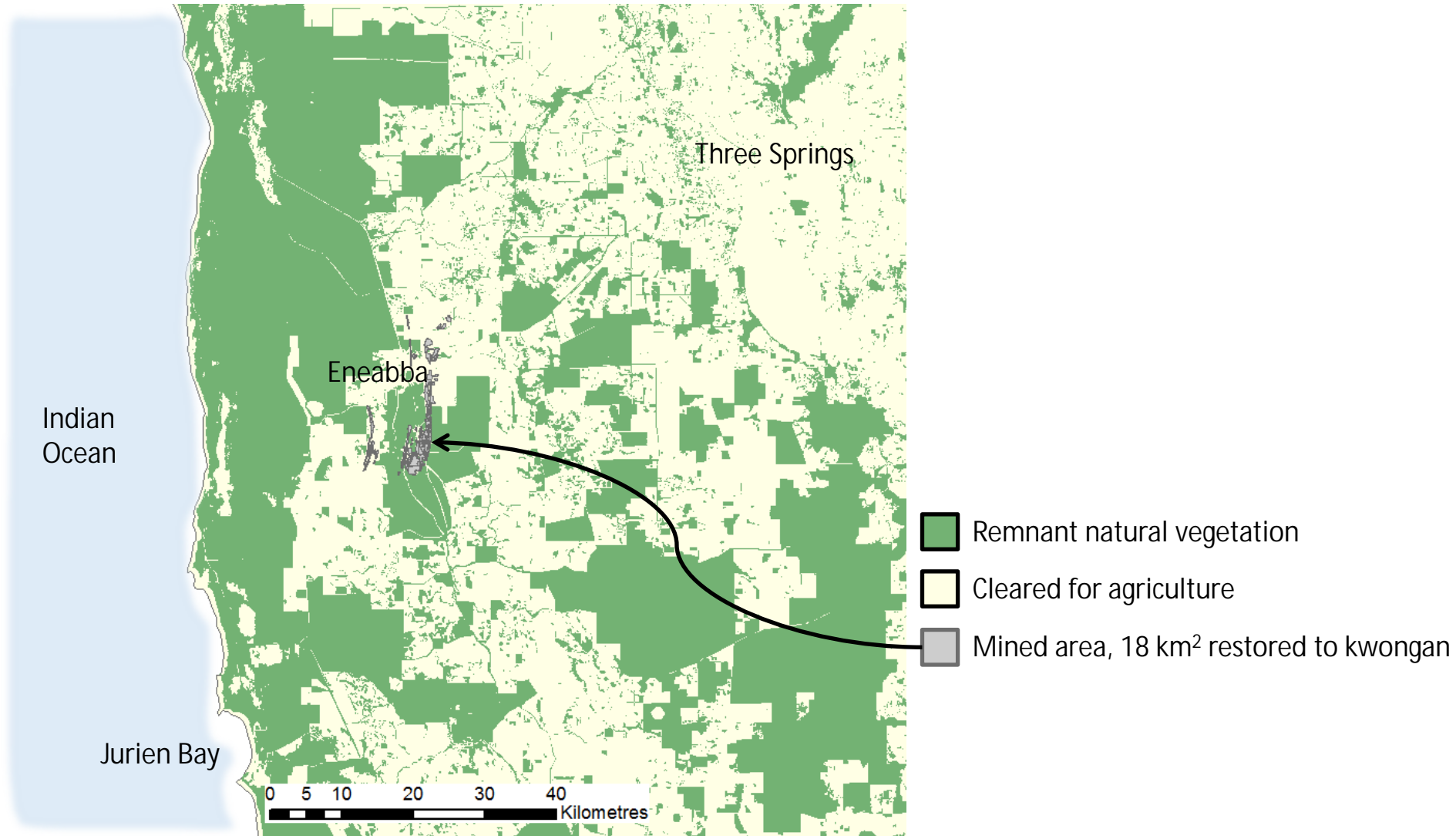
- Topsoil and subsoil stripping and separate stockpiling
- Overburden removal
- Ore-body removal and separation by density
- Tailings return to void



Rehabilitation:

- Landform reconstruction of the tailings or overburden
- Soil profile reconstruction with subsoil and topsoil
- Stabilisation, seeding, and planting

At Eneabba in WA's Mid West, Iluka has restored 18 square kilometres of kwongan vegetation over the last 40+ years



Eneabba has a Mediterranean-type climate with pronounced summer drought

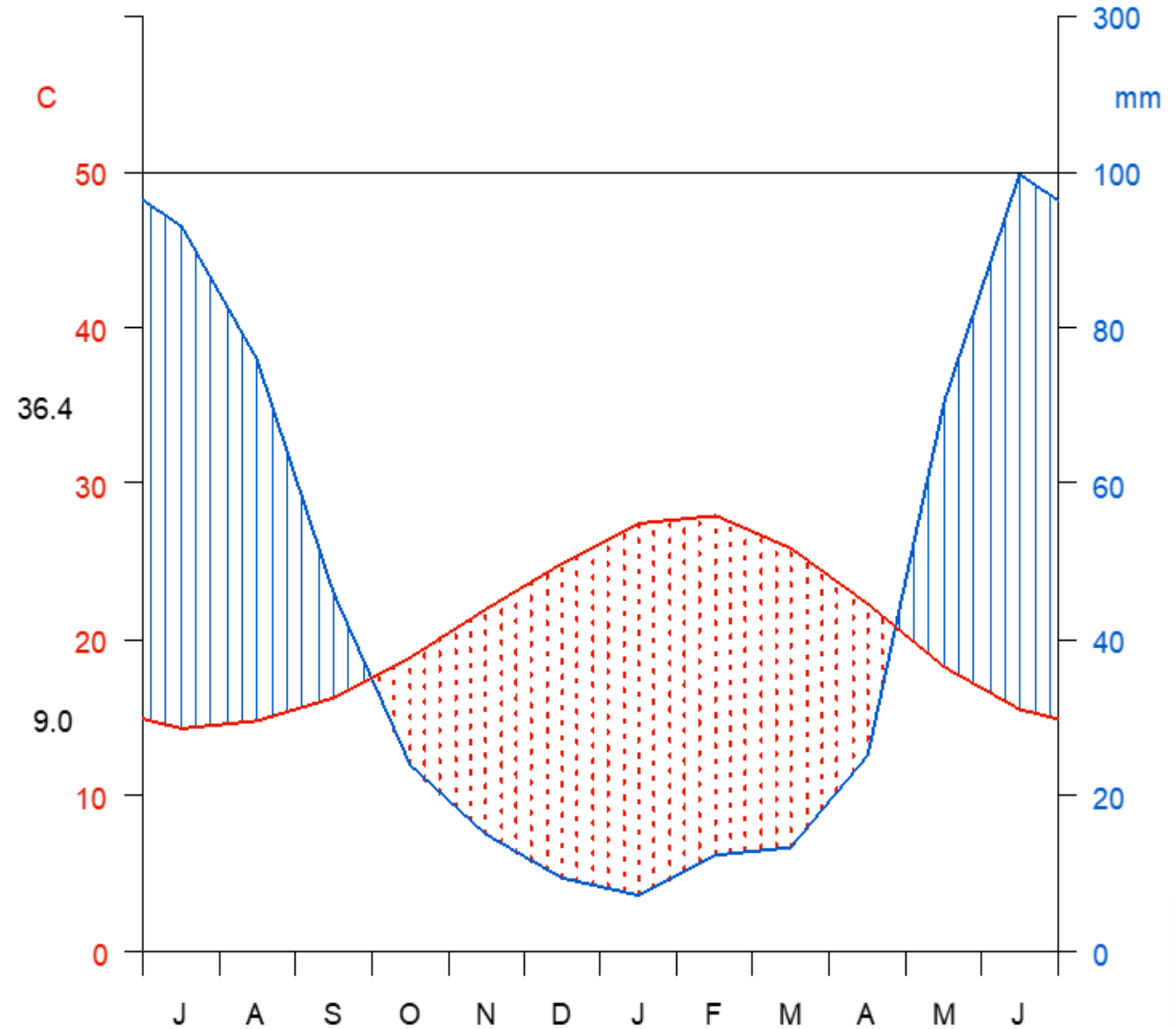
A



B

Eneabba
1972 – 2014

20.7C 492 mm



Soil stability is a key factor affecting rehabilitation success at Eneabba



Wind erosion at Eneabba during summer, 2013

Mulch harvest and spread on topsoil of rehabilitated areas previously provided stability, seed, organic matter, and niches for native seedlings to establish



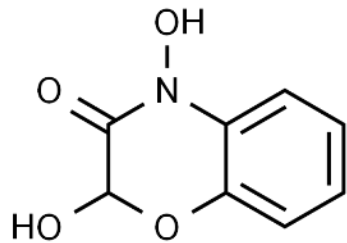
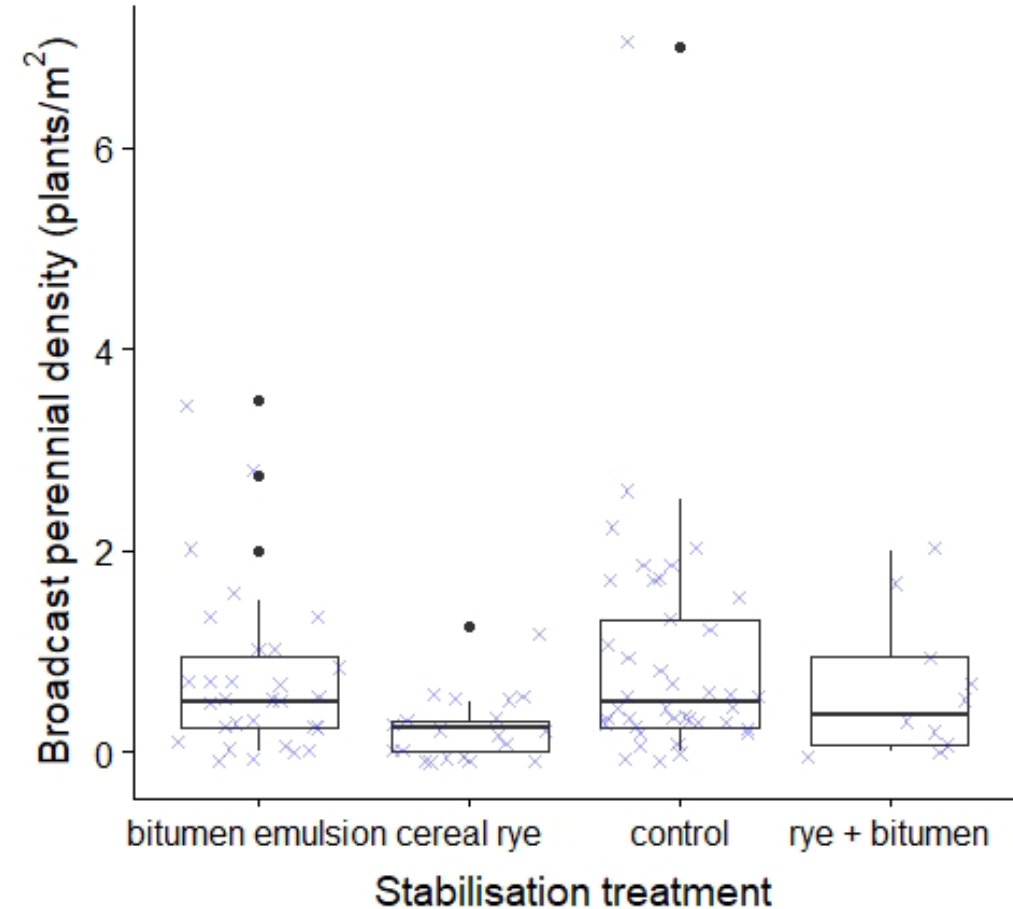
Mulch harvester cutting vegetation and delivering to Krone (Manure spreader)

Undisturbed kwongan holds most seed in its canopy (234–494 seeds/m²) rather than in topsoil (140–174 seeds/m²)*



Stockpiled topsoil provided only 9% of germinable seed in rehabilitation* and decreased with stockpile age

Cover crops like cereal rye, although helping with soil stability, exude chemicals toxic to germinating native seed



DIBOA or 2,4-dihydroxy-1,4-(2*H*)-benzoxazine-3-one







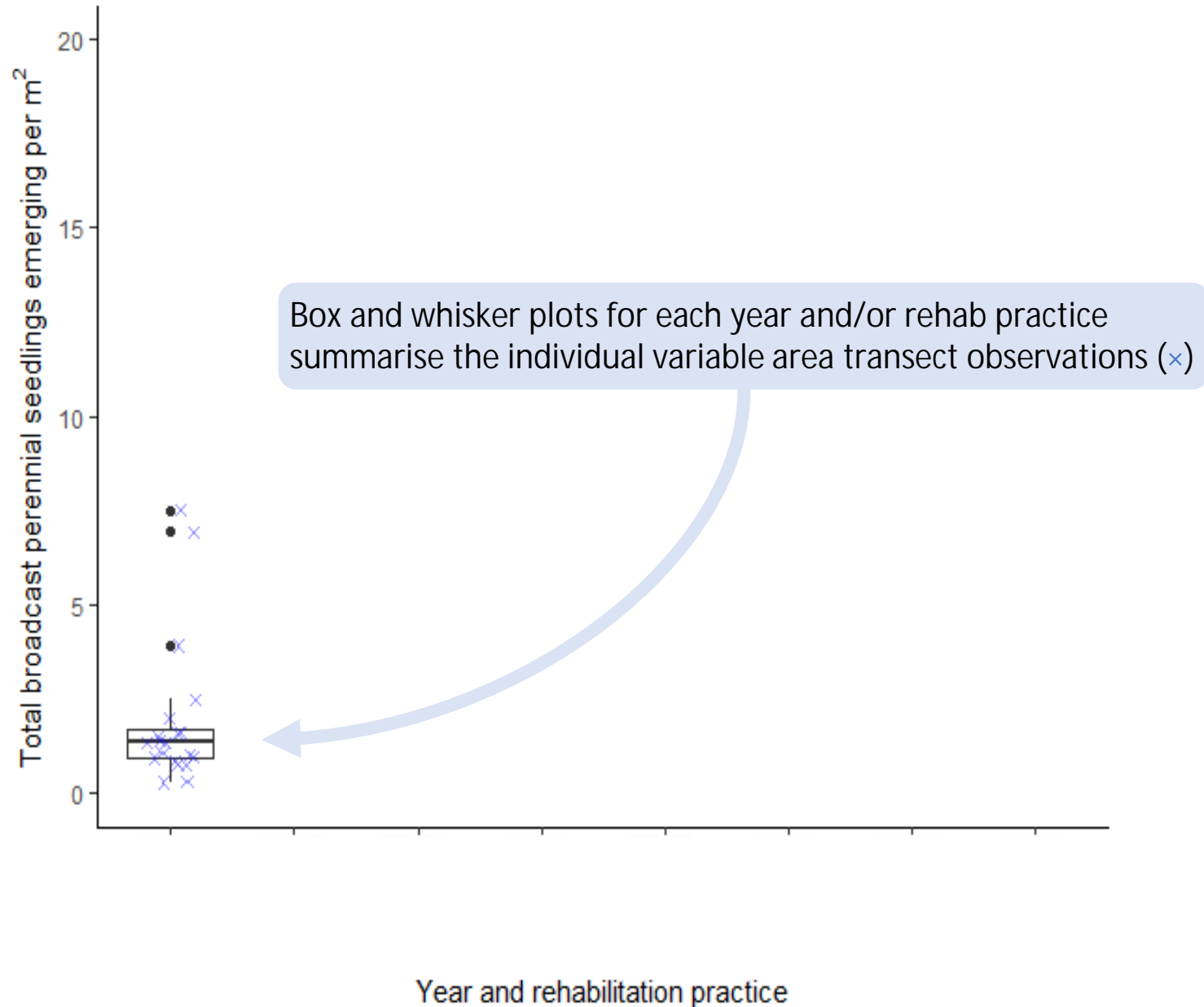




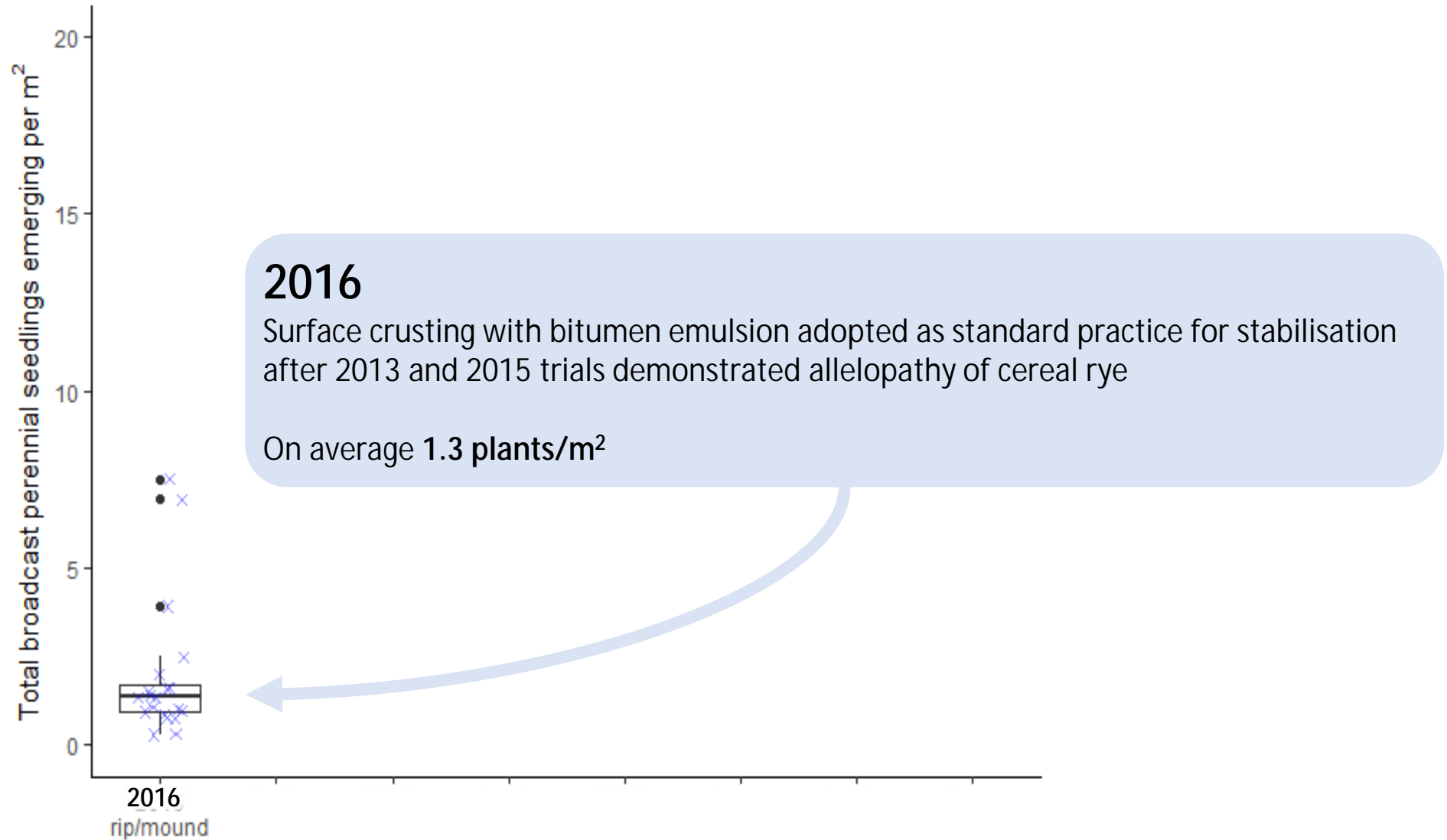




We measured success using variable area transects (VATs) and the number of broadcast perennial native seedlings that emerge in spring



449 mm annual Eneabba rainfall



Year and rehabilitation practice



DIVISION S-6—SOIL AND WATER MANAGEMENT AND CONSERVATION

Water Infiltration Control: a Channel System Concept¹

R. M. DIXON AND A. E. PETERSON²

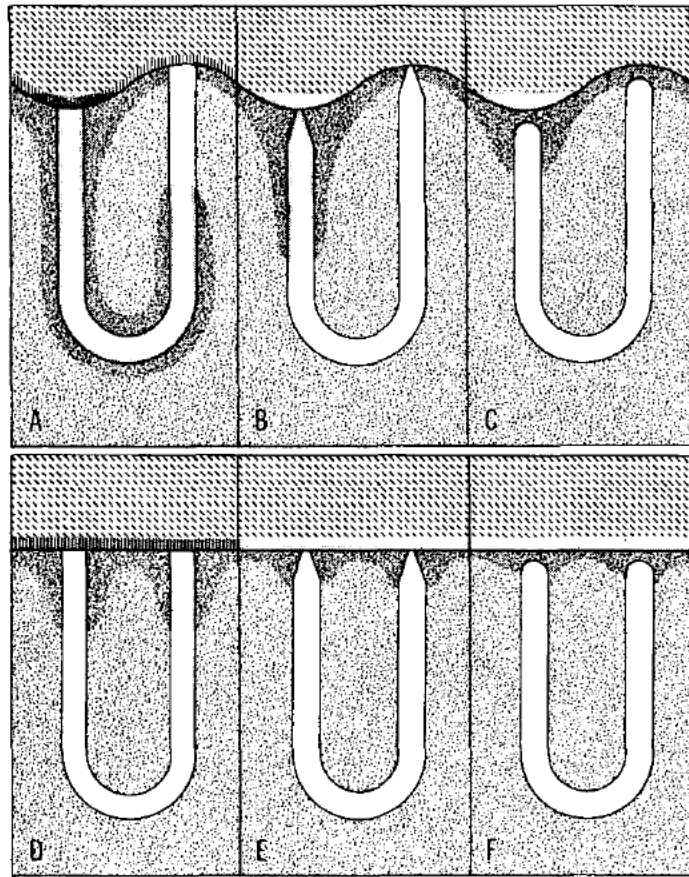


Fig. 2—Idealized channel system states representing six combinations of soil surface roughness and openness. States A, B, and C represent rough surfaces with open, constricted and closed water intake and air exhaust orifices; states D, E, and F represent smooth surfaces with open, constricted and closed orifices.

AEI MODEL FOR RESTORING VEGETATION

1. DESERTIFICATION



A process that denudes, smooths, and seals the air-earth interface (AEI) to inhibit infiltration and revegetation processes.

2. INFILTRATION



A process that exchanges rainwater and soil air across the AEI. Infiltration is rapid across a rough-open AEI and slow across a smooth-closed AEI.

3. IMPRINTATION



A process that roughens and opens a smooth-closed AEI to accelerate infiltration, revegetation and desertification reversal.

4. REVEGETATION



A process, beginning with seed germination and seedling establishment, that needs, creates and maintains a rough-open AEI to reverse desertification and rebuild topsoil.



Dr. Bob Dixon

imprinting.org

We combined land imprinting with dilute bitumen emulsion to increase infiltration and reduce erosion in sandy soils













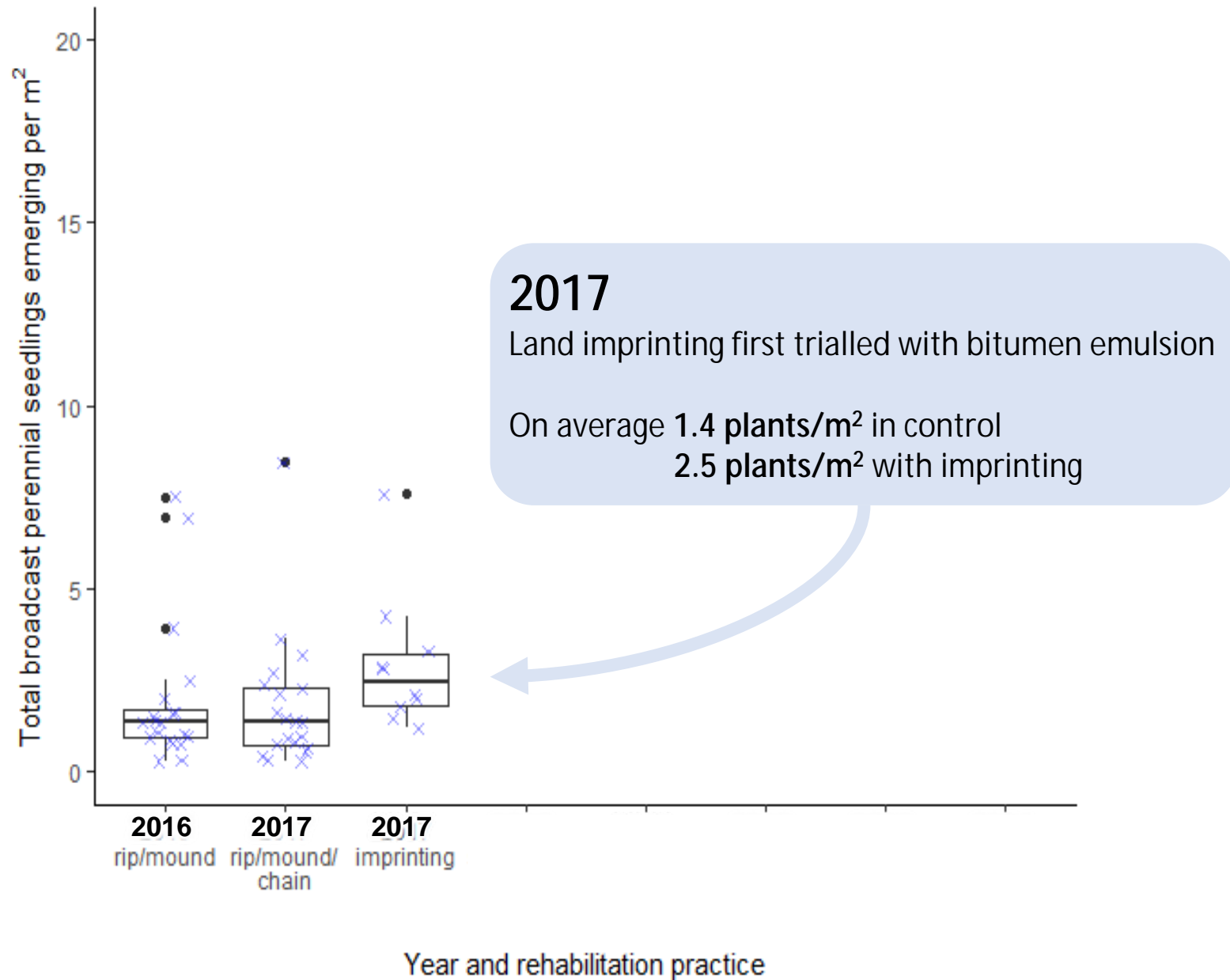




Seedlings emerge through bitumen stabilised imprints that increase infiltration



449 417 417 mm annual Eneabba rainfall



Spring 2017



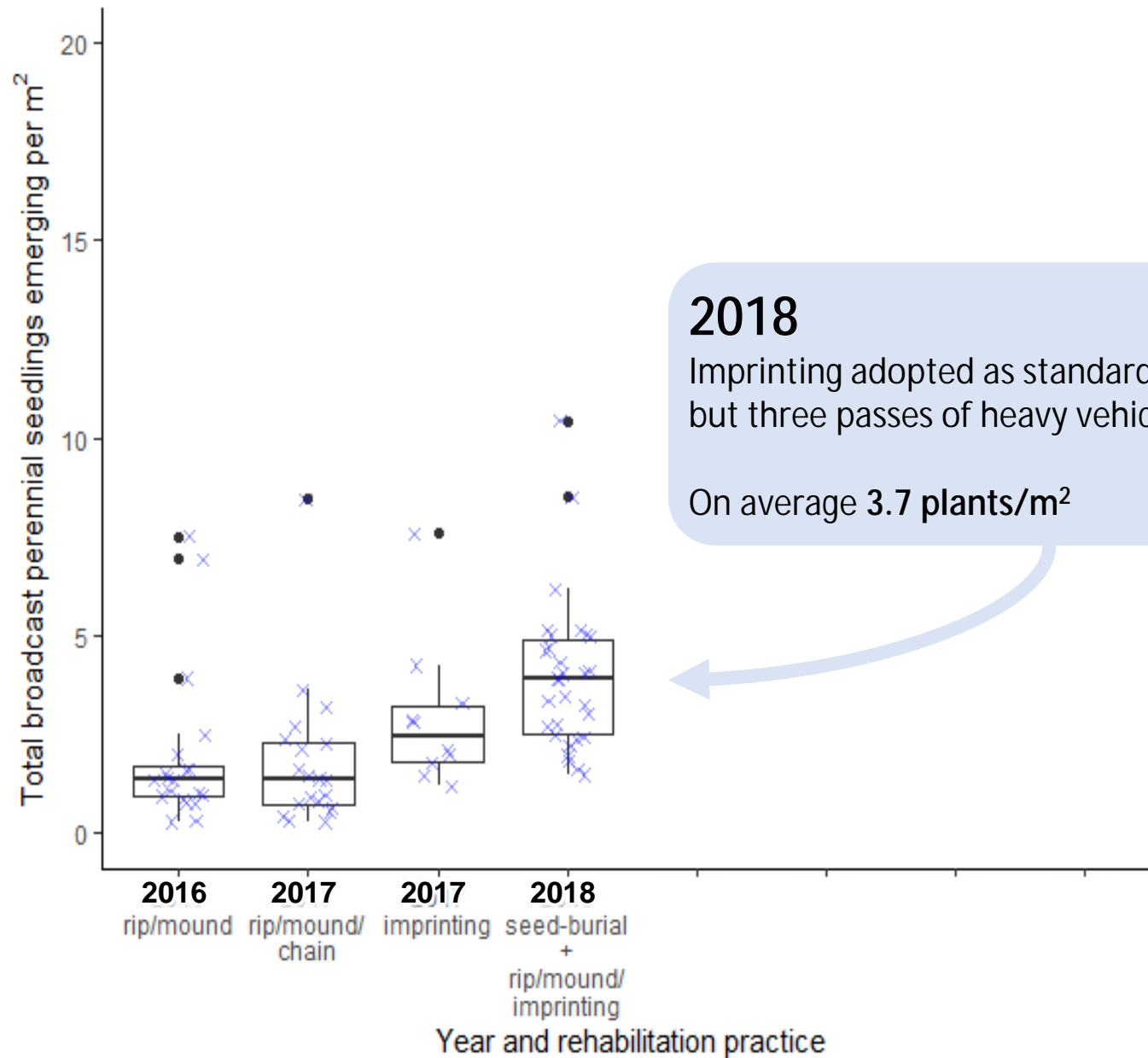
Summer 2017



Autumn 2018

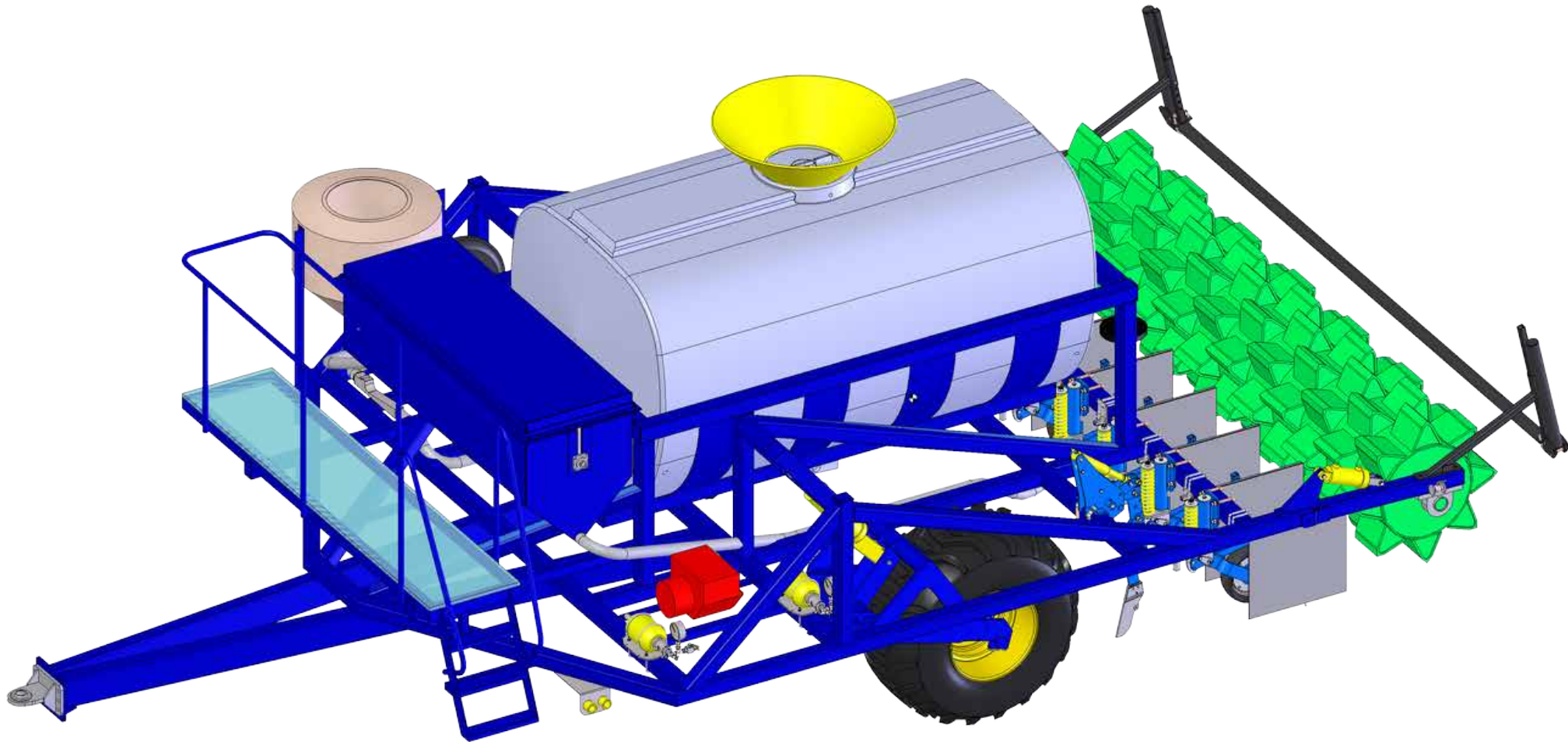


449 417 417 476 mm annual Eneabba rainfall





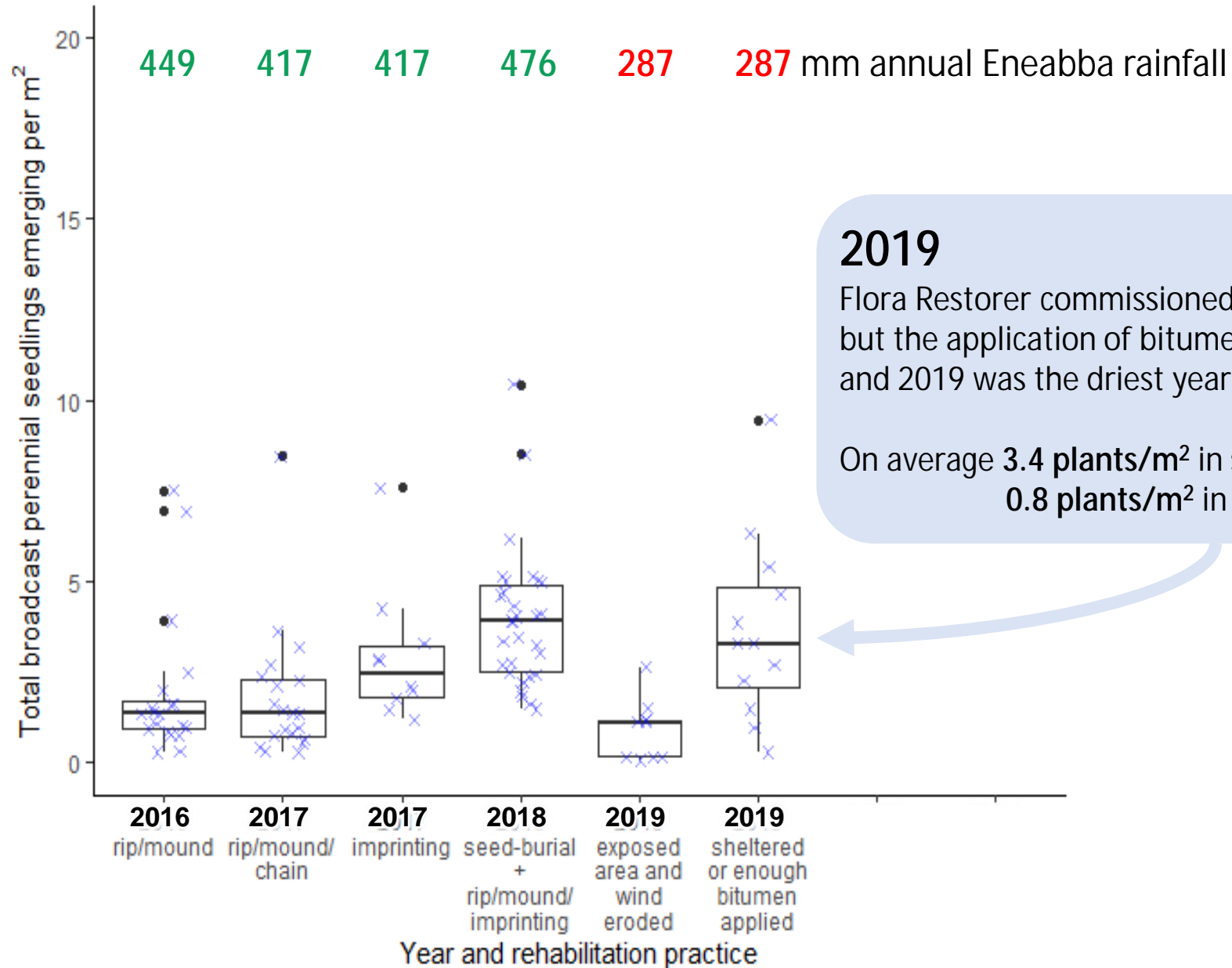
Flora Restorer is designed to fertilise, scarify the soil surface, air-seed diverse seed, land imprint, and spray an artificial soil crust in one pass







2019, the year of Flora Restorer commissioning, was the driest year on record yet winter rains began with heavy downpours



40

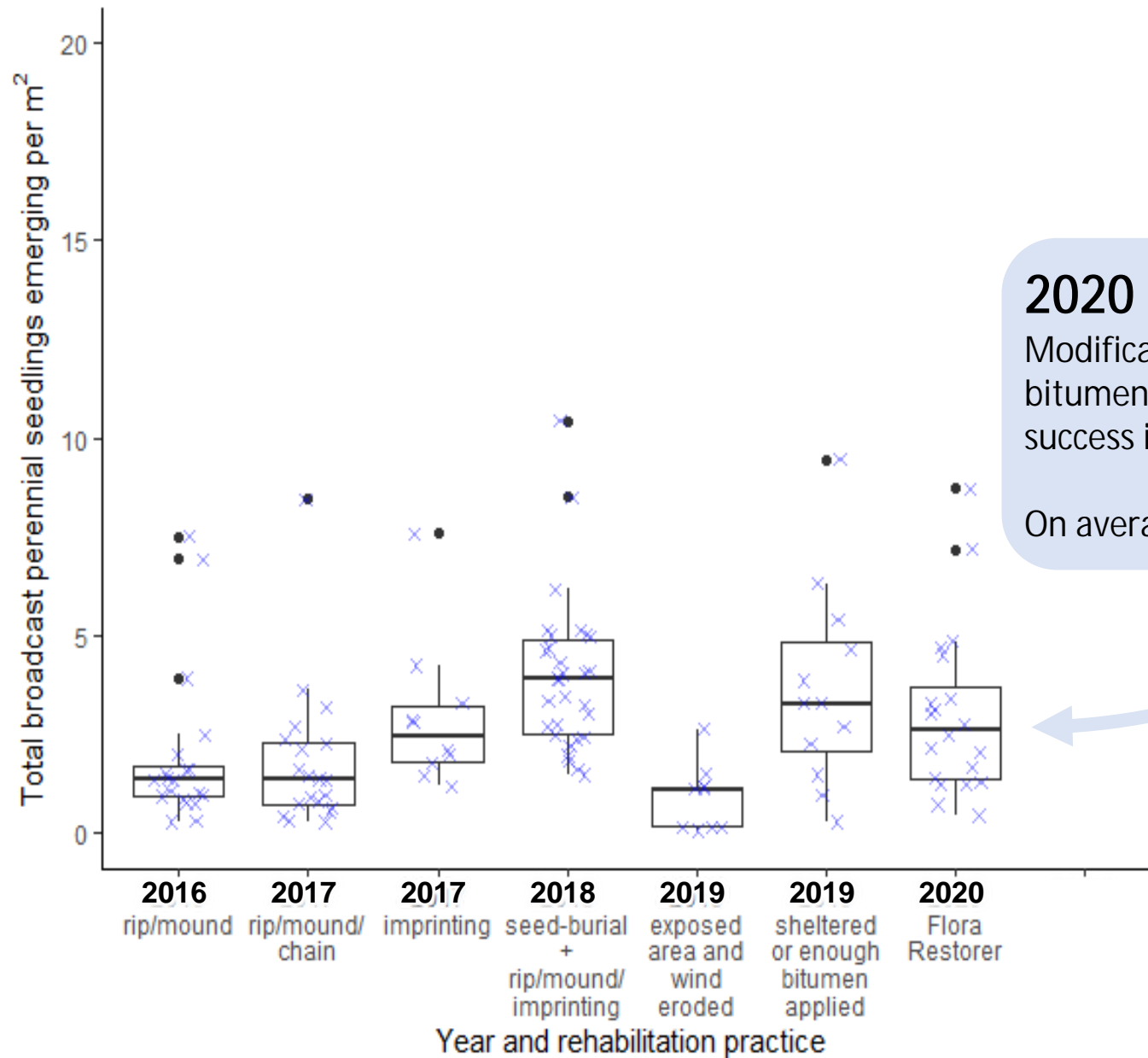


ILUKA





449 417 417 476 287 287 365 mm annual Eneabba rainfall

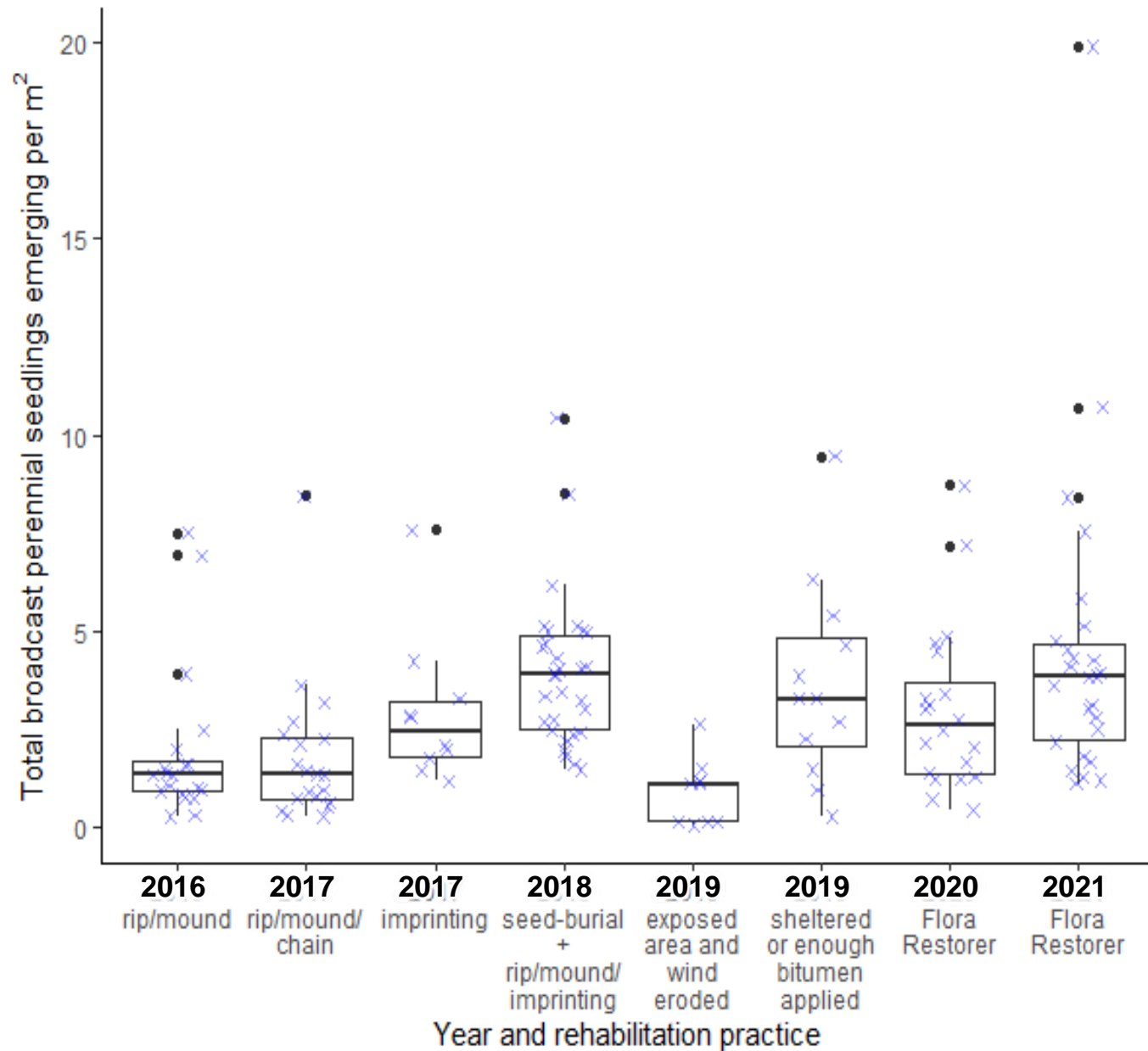


2020

Modifications made to Flora Restorer improving bitumen application rate and operational safety; success in spite of low rainfall

On average 2.6 plants/m²

449 417 417 476 287 287 365 684 mm annual Eneabba rainfall



2021
Flora Restorer operating well;
an excellent rainfall year;
Seed pelleting trialled in rehab

On average **3.6 plants/m²**

Independent botanical monitoring of permanent transects confirms Flora Restorer's superior rehabilitation outcomes...

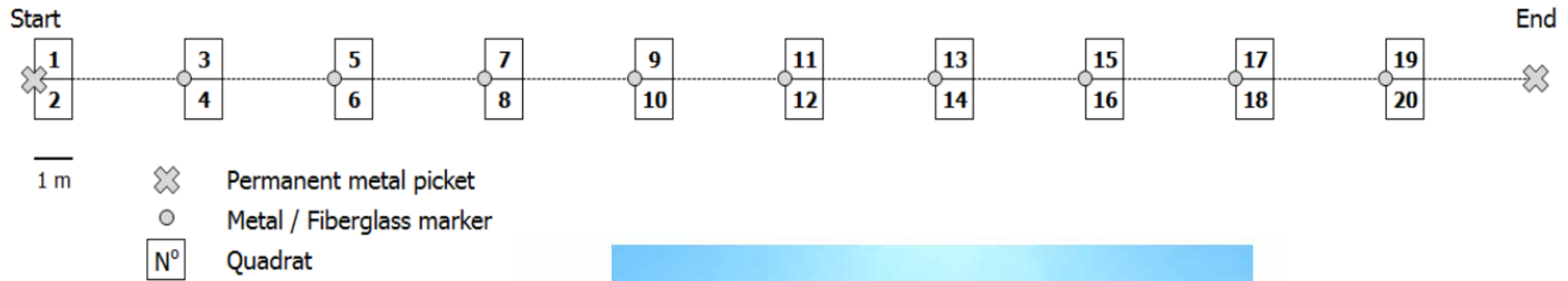
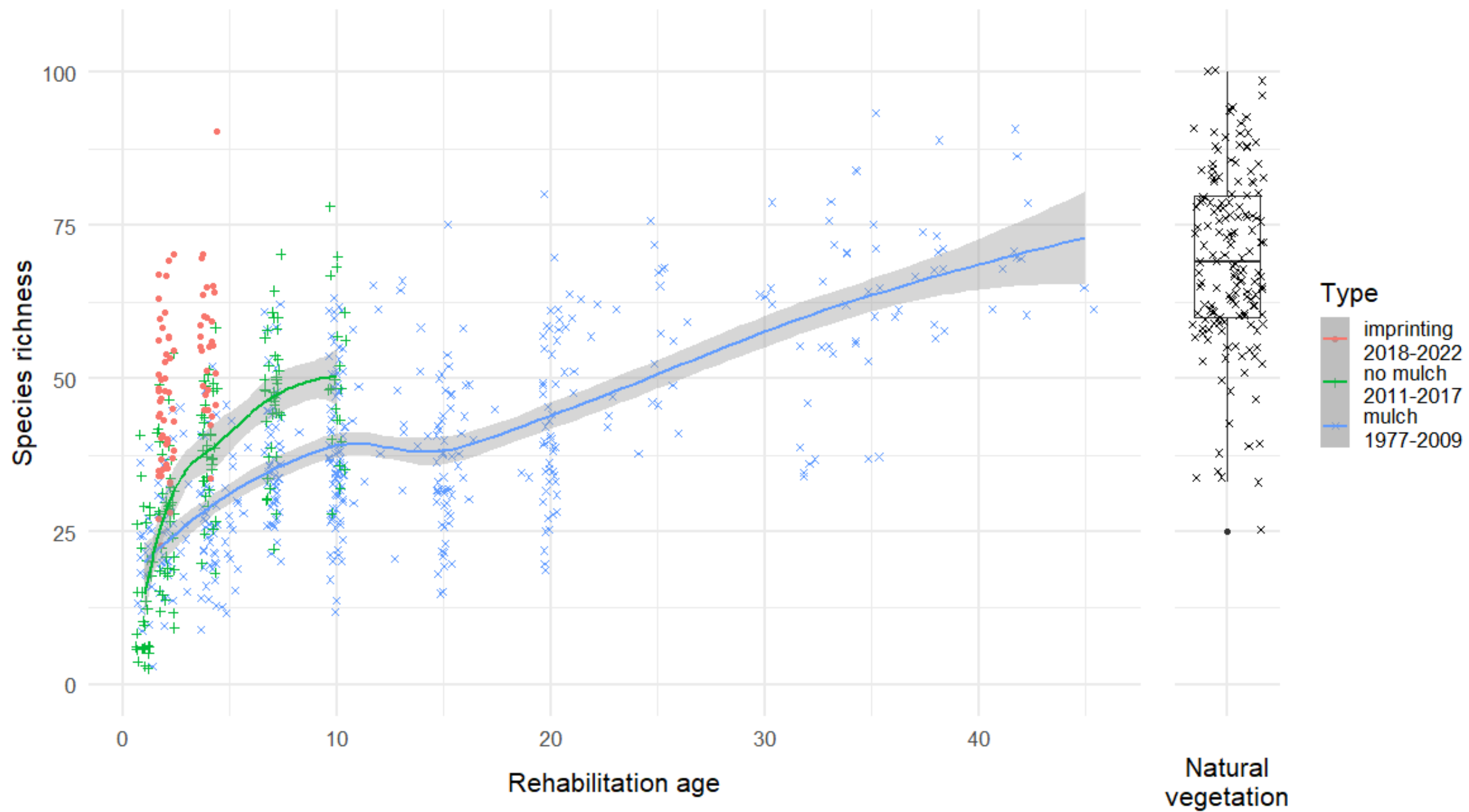


Plate 17: Block 18AS - Transect 2 Start



Native plant cover (%)

100
75
50
25
0

0

10

20

30

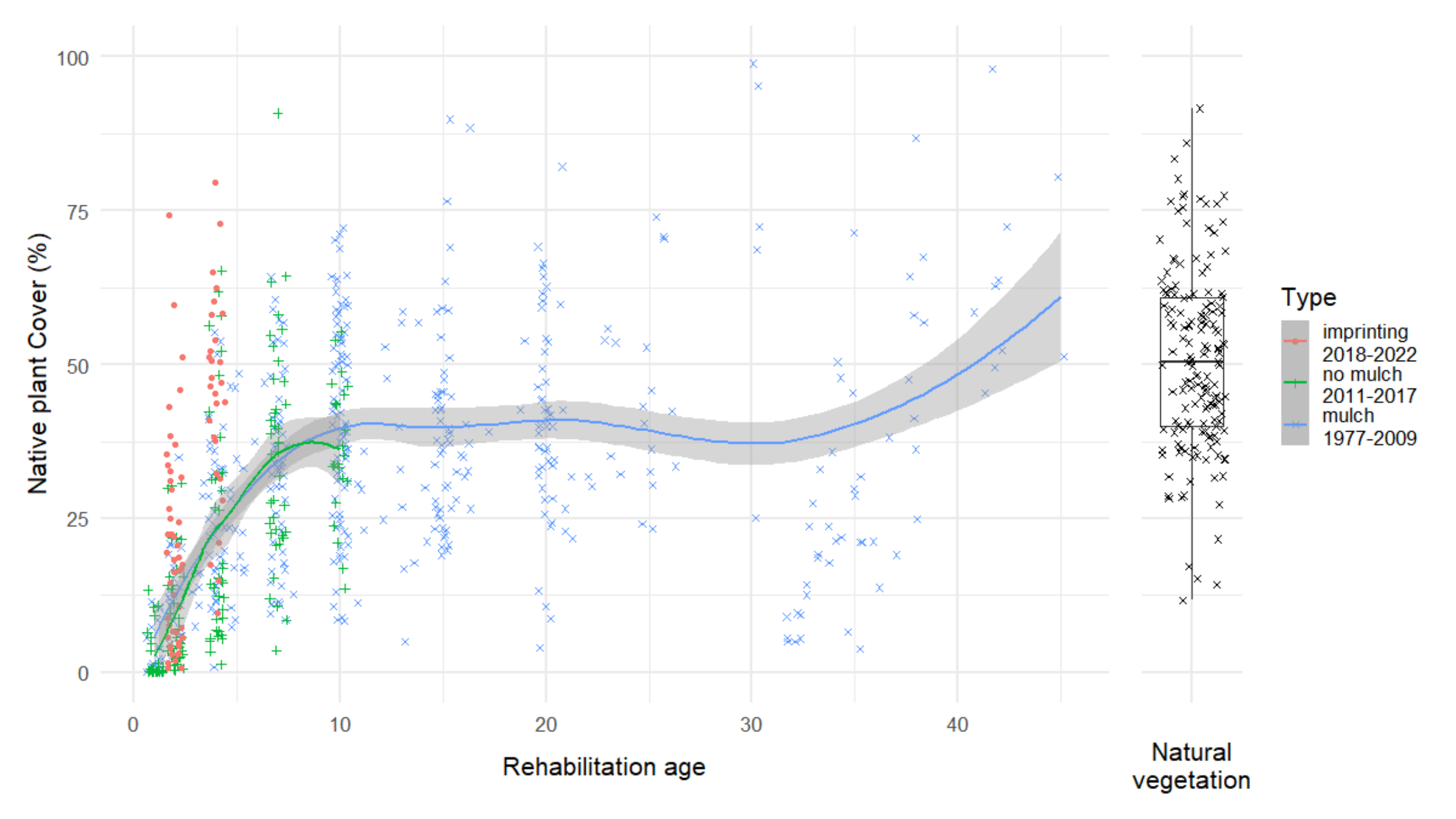
40

Rehabilitation age

Natural
vegetation

Type

- imprinting
- 2018-2022
- no mulch
- 2011-2017
- mulch
- 1977-2009



Necessity is the mother of invention




February 2013

Flora Restorer – fertilise, scarify, seed, imprint, and spray artificial soil crust



Flora Restorer

Sowing a Diverse Ecosystem



Golden Gecko Awards for Environmental Excellence recognise leading practice and innovation in environmental management

Awarded annually by WA Government
Department of Mines, Industry Regulation and Safety



GOLDEN GECKO
Awards for Environmental Excellence

2022 Winner



ILUKA



Why is emergence more consistent with imprinting and soil crusting?

Published November, 1971

DIVISION S-6—SOIL AND WATER MANAGEMENT AND CONSERVATION

Water Infiltration Control: a Channel System Concept¹

R. M. DIXON AND A. E. PETERSON²

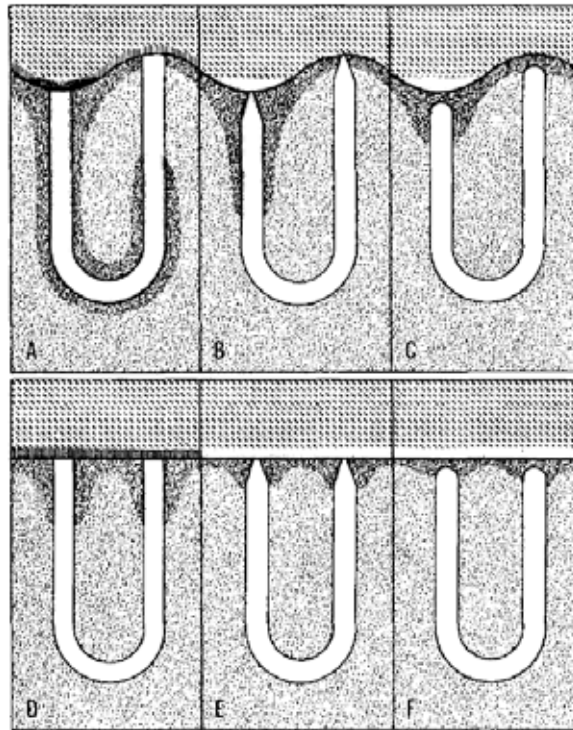


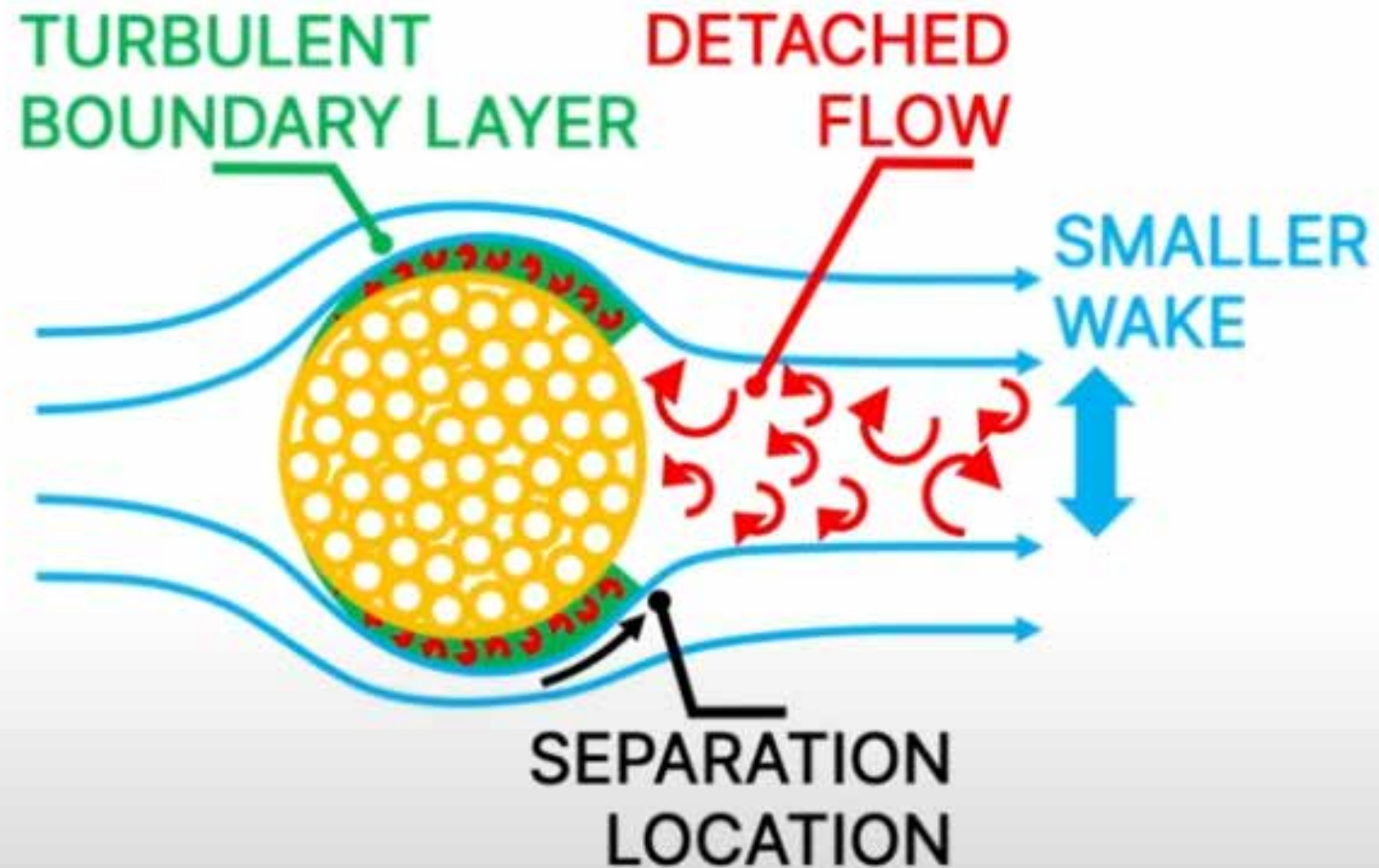
Fig. 2—Idealized channel system states representing six combinations of soil surface roughness and openness. States A, B, and C represent rough surfaces with open, constricted and closed water intake and air exhaust orifices; states D, E, and F represent smooth surfaces with open, constricted and closed orifices.

Increased infiltration?

3 L storage per imprint implies 35 mm rainfall storage on surface
5 L storage per imprint implies 59 mm rainfall storage on surface

Why is emergence more consistent with imprinting and soil crusting?

Imprinting creates a thicker, turbulent boundary layer reducing wind speed, and therefore **lowering transpiration**, at the surface?



Why is emergence more consistent with imprinting and soil crusting?



Analogous to **biological soil crusts** of arid landscapes

It mimics the source/sink or inter-patch/patch sequences of natural landscapes
(c.f. Tongway et al.)



For more information contact

Mark Dobrowolski, Principal Rehabilitation Scientist

mark.dobrowolski@iluka.com

+61 477 703 289



ILUKA