





Capable of running carbonated or still product at 20-30 cans per minute in standard, sleek, and/ or slim diameter cans, the CP-4 is engineered to be as diverse as your brand. It is a fully automated, 4-head counterpressure canning system designed to fill, lid, and seam nearly any size of aluminum beverage can.

The counterpressure filling system applies a complete pre-fill purge of atmospheric air and quickly delivers product to prevent troublesome foam breakout before a rotary inspired time wheel accurately applies the can end. The wheel incorporates underlid CO<sub>2</sub> gassing and a bubble breaker to reduce dissolved oxygen pickup and maintain optimum product quality. A high powered, compact servo-driven seamer then seals the cans with active seam load monitoring.

What sets the CP-4 apart is its compact footprint and simple, smart design. All of the subsystems can be easily removed with simple hand tools and minimum disassembly of supporting systems. All controls are easily accessed via an intuitive, three page digital interface. These attributes help ensure little to no product waste.

#### **Features:**

- True counterpressure system that includes temperature and pressure monitoring. Integrated tank control. Pressurize between 30-50 PSI.
- Intermittent fill system.
- If a jam occurs at the lid applicator, cans stay sealed to the fill heads for little to no waste. - Rotary-style lid applicator with incorporated under-lid CO<sub>2</sub> and bubble breaker.
- Allows operators of various experience or skill levels to maintain very minimal DO-pickup.
- High-power, servo-driven seamer with active seam load monitoring
- Automatic CIP cycle.
- Included post-fill rinse and air knife.
- Wash-down safe rating for easy end-of-the-run cleaning.

### BASE MACHINE \$USD 65,000

#### SPEED

**20-30\* CPM** varies per fill volume **211, 204** and/or **202** can body diameter(s)

**CAN STYLE(S)** 

55" x 20" x 40" height includes casters

FOOTPRINT

6 WEEKS + TRANSIT FOB Austin, TX, USA

LEAD TIME



### **PRODUCT DETAILS**

**Speed:** 20-30 cans per minute (CPM) \*Based on standard 12oz can

Can Body Diameter(s): 211, 204 and/or 202

Fill Volumes by Body Diameter: 211 (oz): 12, 16, 19.2 211 (ml): 330, 355, 375, 440, 473, 500 204 (oz): 8, 10, 12 202 (ml): 187, 200, 250 Power: 220-240 VAC - 5amps

Air: 10 CFM air at - 115-180PSI

Operating Footprint: 55"x20"x40"

### **MACHINE OPTIONS**

Can Body Diameter Change Kit Spare Parts Kit Nitro-dose

Seam Inspection System: quoted per order CMC - Kuhnke Brand SEAMscan

Date Code Printer

# BUILD A COMPLETE LINE WITH AMERICAN CANNING

#### RIF-212 INFEED TABLE

Offering expanded accumulation, pre-rinse, and an integrated mount for date coders.

212 can accumulation allows approximately 14 minutes between fills; up to 60 CPM.

## PTA HANDLE **APPLICATOR**

Reduce the number of operators needed by automatically applying PakTech® brand handles.

Run 4-pack and 6-pack handles at ~120 CPM; drop box holds approximately 85 handles.

